



## Environmental Product Declaration for GSB-78™

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Product Category: Pavement Preservation Products  
Produced By: Asphalt Systems Inc.



# 1.0 General Information

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<b>Product Name</b>	<b>GSB-78™</b>
<b>Manufacturer Name</b>	Asphalt Systems Inc.
<b>Program Operation</b>	ASTM International 100 Barr Harbor Drive West Conshohocken, PA 19428-2959, USA
<b>EPD Declaration Number</b>	EPD 747
<b>Meets Quality Specification</b>	California technical specification ABC123, ISSI Standards 143 and ARRA standard 987.
<b>Reference PCR</b>	ISO 21930: 2017
<b>Date of Issuance:</b>	July 24, 2024
<b>End of Validity:</b>	July 24, 2029
<b>Product Name</b>	GSB-78™ Utilizing Optimal Aggregates
<b>EPD Owner</b>	Asphalt Systems Incorporated
<b>EPD Scope:</b>	Cradle-to-gate with options (A1, A2, A3, A4, A5)
<b>Declared Unit:</b>	Preservation of 1 m <sup>2</sup> of pavement for 1 year using GSB-78™
<b>Verification:</b>	ISO 21930 serves as the core PCR. Independent verification of the declaration according to ISO 14025 and ISO 21930. <input type="checkbox"/> internal <input checked="" type="checkbox"/> external
<b>LCA Reviewer</b>	Timothy S. Brooke
<b>and EPD Verifier:</b>	ASTM International 

## 2.0 Product Information

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GSB-78™ is an emulsified, gilsonite-modified pavement sealer and rejuvenator. The product rebinds the surface aggregate while sealing and rejuvenating the surface binder, providing a cosmetically enhancing finish. It has been used extensively in both early-stage pavement preservation, as well as reactive late-stage applications for badly raveled and deteriorated roads, parking areas, and airfield runways and taxiways. It extends the life of asphalt pavements by an average of five years. It is applied using asphalt distributor trucks capable of applying a uniform amount of liquid and aggregate onto surface of the asphalt pavement, in a one-pass application.

The analysis shown here was performed in accordance with ISO 21930 as the core PCR, also referencing the Earthsure Environmental Product Declaration Program product category rule for pavement preservation products. The analysis is based on a life cycle assessment of GSB-78™, using data collected from January 2022 to December 2022. Environmental Product Declarations from other sources using different Product Category Rules may not be comparable to this one.

## 3.0 LCA Calculation Rules

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The declared unit is the preservation of 1 m<sup>2</sup> of pavement for 1 year using GSB-78™. The system boundary is a cradle-to-gate with options focus including the following modules:

- **A1: Raw material supply:** extraction, handling, and processing of the iron ore, coke, limestone, and other material inputs.
- **A2: Transportation:** transportation of all input materials and fuels from the suppliers to the gate of the manufacturing facility.
- **A3: Manufacturing:** the specific mixing processes that occur at ASI's Utah facility. Also includes the overhead operations of the manufacturing facility, resource, use, and waste.
- **A4: Transport to Site:** transport from the factory gate to the construction site.
- **A5 Installation:** the application of the product on the road surface

All significant foreground data was gathered from the manufacturer based on measure values.

The cut-off criteria for all activity stage flows considered within the system boundary conform with ISO 21930: 2017 Section 7.1.8. Specifically, the cut-off criteria were applied as follows:

- All inputs and outputs for which data are available are included in the calculated effects and no collected core process data are excluded.
- A one percent cut-off is considered for renewable and non-renewable primary energy consumption and the total mass of inputs within a unit process. The sum of the total neglected flows does not exceed 5% of all energy consumption and mass of inputs.
- All flows known to contribute a significant impact or to uncertainty are included.
- The cut-off rules are not applied to hazardous and toxic material flows – all of which are included in the life cycle inventory.

No material or energy input or output was knowingly excluded from the system boundary. Table 1 shows the background data and indications of data quality used in the assessment.

<b>Table 1: Secondary Data Sources and Data Quality Assessment</b>				
<b>A1: Raw Material Inputs</b>				
<b>Inputs</b>	<b>LCI Data Source</b>	<b>Geography</b>	<b>Year</b>	<b>Data Quality Assessment</b>
Asphalt Cement	USLCI 2014: Bitumen, at refinery/kg/US	N. America	2014	<b>Technology:</b> very good Process models average N. American technology <b>Time:</b> very good Data is <5 years old <b>Geography:</b> very good Data is specific to N. American conditions.
Light Cycle Oil	USLCI 2014: Residual fuel oil, at refinery/l/US	N. America	2014	<b>Technology:</b> very good Process models average N. American technology <b>Time:</b> very good Data is <5 years old <b>Geography:</b> very good Data is specific to N. American conditions.
Gilsonite	USLCI 2014: Limestone, at mine/US  (proxy for gilsonite mining process data)	N. America	2014	<b>Technology:</b> fair Process approximates average N. American Gilsonite mining technology <b>Time:</b> very good Data is <5 years old <b>Geography:</b> very good Data is specific to N. American conditions.
Hydrochloric Acid	USLCI 2014: Hydrochloric acid, at plant/kg/RNA	N. America	2014	<b>Technology:</b> very good Process models average N. American technology <b>Time:</b> very good Data is <5 years old <b>Geography:</b> very good Data is specific to N. American conditions.
Surfactant	DataSmart USEI Database: Soap, at plant/RER with US electricity U	N. America	2012	<b>Technology:</b> very good Process models average global technology <b>Time:</b> good Data is 6 years old <b>Geography:</b> good Data is specific to global conditions, customized with US electricity.

**A2/A4: Transportation**

Inputs	LCI Data Source	Geography	Year	Data Quality Assessment
<b>Trucking</b>	USLCI 2014: Transport, combination truck, diesel powered/US	N. America	2014	<b>Technology:</b> very good Process models average N. American technology <b>Time:</b> very good Data is <5 years old <b>Geography:</b> very good Data is specific to N. American conditions.

**A3: Manufacturing**

Energy	LCI Data Source	Geography	Year	Data Quality Assessment
<b>Electricity</b>	ecoinvent 3.3 Database: Electricity, low voltage {WECC, US only}  market for   Alloc Def, U	Western United States	2016	<b>Technology:</b> very good Process models electricity generation technologies specific to the WECC Western United States grid. <b>Time:</b> very good Data is less than 5 years old <b>Geography:</b> very good Data representative of the Western USA.
<b>Natural Gas</b>	USLCI 2014 Database: Natural gas, combusted in industrial boiler/US	North America	2014	<b>Technology:</b> very good Process models average North American technology <b>Time:</b> very good Data is less than 5 years old <b>Geography:</b> very good Data representative of North America.

Waste	LCI Data Source	Geography	Year	Data Quality Assessment
<b>Non-hazardous Waste Treatment</b>	ecoinvent 3.3 database: Process- specific burden, sanitary landfill {RoW}  processing   Alloc Def, U	Global	2016	<b>Technology:</b> very good Process models average global technology <b>Time:</b> very good Data is less than 5 years old <b>Geography:</b> good Data is representative of global conditions.

**A5: Application**

Application	LCI Data Source	Geography	Year	Data Quality Assessment
<b>Aggregate</b>	ecoinvent 3.3 database: "Gravel, crushed {RoW}  production   Cut- off, U"	Global	2016	<b>Technology:</b> very good Process models specific technology <b>Time:</b> very good Data is less than 5 years old <b>Geography:</b> good Data is representative of global conditions.

The data was gathered for the 2022 production year. The environmental load amount products produced at the production facility were allocated according to mass. For waste that is recycled, the “recycled content approach” was chosen. The recycling of waste generated by the product system is cut off.

## 4.0 LCIA Information

Life cycle impact assessment (LCIA) is the phase in which the set of results of the inventory analysis – the inventory flow table – is further processed and interpreted in terms of environmental impacts and resource use inventory metrics. Tables 2 and 3 below summarizes the modules considered and indicators reported for the A1-A5 product system.

**Table 2: Description of the System Boundary (x: included in LCA; mnd: module not declared; mnr: module not relevant)**

Product			Construction Installation		Use							End-of-life				Benefits Beyond the System Boundary		
Raw Material supply	Transport	Manufacturing	Transport	Construction / Installation	Use	Maintenance	Repair	Replacement	Refurbishment	Operational Energy Use	Operational Water Use	De-Construction/ Demolition	Transport	Waste processing	Disposal	Reuse	Recovery	Recycling
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D	D	D
x	x	x	x	x	mnd	mnd	mnr	mnr	mnr	mnd	mnd	mnd	mnd	mnd	mnd	mnd	mnd	mnd

**Table 3: Life Cycle Impact Assessment Indicators**

<b>Environmental Indicator</b>	<b>Abbreviation</b>	<b>Unit</b>
<b><i>Environmental impacts</i></b>		
Global Warming Potential	GWP	kg CO2 eq.
Ozone Depletion Potential	ODP	kg CFC-11 eq.
Eutrophication Potential	EP	kg N eq.
Acidification Potential	AP	kg SO2 eq.
Photochemical Oxidation Potential	POCP	kg O3 eq.
<b><i>Use of primary resources</i></b>		
Renewable Energy Used as Energy	RPRE	MJ, NCV
Renewable Energy Used as Material	RPRM	MJ, NCV
Non-renewable Energy Used as Energy	NRPRE	MJ, NCV
Non-renewable Energy Used as Material	NRPRM	MJ, NCV
<b><i>Use of secondary resources</i></b>		
Secondary Material	SM	kg
Renewable Secondary Fuel	RSF	MJ, NCV
Non-renewable Secondary Fuel	NRSF	MJ, NCV
Recovered Energy	RE	MJ, NCV
<b><i>Abiotic depletion potential</i></b>		
Abiotic depletion potential fossil	ADPf	MJ, LHV
Abiotic depletion potential elements	ADPe	kg Sb
<b><i>Consumption of freshwater resources</i></b>		
Freshwater consumption	FW	m3
<b><i>Waste and output flows</i></b>		
Hazardous waste disposed	HWD	kg
Non-hazardous waste disposed	NHWD	kg
High-level Radioactive Waste	HLRW	m3
Intermediate/Low level Radioactive Waste	ILLRW	m3

## 4.0 LCA Results

Detailed Life Cycle Environmental Impacts of preserving one square meter of pavement for one year using GSB-78™ (5 year service life)

<b>Table 4. Life Cycle Impact Assessment Results for GSB-78 per m2 per year (5 year service life)</b>							
<b>Environmental Indicator</b>	<b>Unit</b>	<b>Total</b>	<b>A1</b>	<b>A2</b>	<b>A3</b>	<b>A4</b>	<b>A5</b>
<b><i>Environmental impacts</i></b>							
GWP	kg CO2 eq.	7.69E-02	5.17E-02	7.57E-03	9.01E-03	4.57E-05	8.58E-03
ODP	kg CFC-11 eq.	8.48E-11	1.71E-11	2.88E-13	6.22E-11	4.91E-12	3.27E-13
EP	kg N eq.	7.41E-04	6.85E-04	4.52E-05	8.36E-06	1.30E-07	2.85E-06
AP	kg SO2 eq.	1.55E-04	3.04E-05	2.52E-06	7.04E-05	2.95E-07	5.12E-05
POCP	kg O3 eq.	2.26E-02	7.79E-03	1.24E-03	8.10E-04	1.14E-02	1.40E-03
<b><i>Use of primary resources</i></b>							
RPRE	MJ, NCV	5.82E-03	9.82E-04	0.00E+00	4.80E-03	4.35E-05	0.00E+00
RPRM	MJ, NCV	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
NRPRE	MJ, NCV	5.63E+00	5.26E+00	1.03E-01	1.56E-01	6.22E-04	1.17E-01
NRPRM	MJ, NCV	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
<b><i>Use of secondary resources</i></b>							
SM	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
RSF	MJ, NCV	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
NRSF	MJ, NCV	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
RE	MJ, NCV	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
<b><i>Abiotic depletion potential</i></b>							
ADPf	MJ, LHV	5.30E+00	4.96E+00	9.74E-02	1.39E-01	5.29E-04	1.10E-01
ADPe	kg Sb	4.61E-10	1.90E-12	0.00E+00	9.03E-11	3.68E-10	0.00E+00
<b><i>Consumption of freshwater resources</i></b>							
FW	m3	2.58E-05	4.58E-06	0.00E+00	5.25E-06	1.60E-05	0.00E+00
<b><i>Waste and output flows</i></b>							
HWD	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
NHWD	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
HLRW	m3	1.51E-12	2.04E-14	0.00E+00	1.44E-12	4.23E-14	0.00E+00
ILLRW	m3	1.44E-11	9.83E-14	0.00E+00	1.34E-11	9.52E-13	0.00E+00
CRU	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
MR	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
MER	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
EE	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

## More information on GSB-78™

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### GSB-78™ contains these hazardous materials

<b>Cas Number</b>	68476-33-5
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<b>Name</b>	Fuel Oil
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To the best of our knowledge, GSB-78™ contains no endocrine disrupters as defined by the European Commission.

<b>Dates of primary data collection</b>	2022
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## Disclaimers

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The analyses presented here were performed with all due care, but the user should realize that they represent the average results measured under standardized conditions and the actual environmental performance will vary depending on the particular application, the climate, the traffic type and intensity and other factors beyond the control of Asphalt Systems, Inc.

The results shown here pertain only to the referenced product category rule. They should not be compared directly to results using a different product category rule.

## Contact Information

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