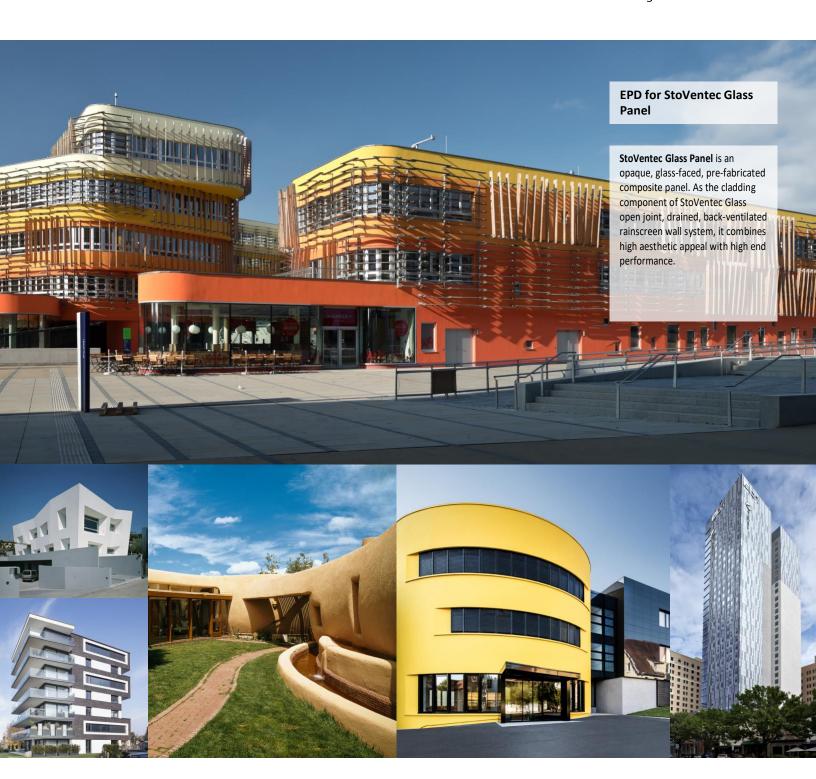


Building with conscience.







EPD program operator	ASTM International 100 Barr Harbor Drive P.O. Box C700 West Conshohocken, PA 19428-2959, USA https://www.astm.org/			
Manufacturer name	Sto Corp. 3800 Camp Creek Parkway SW, Building 1400, Suite 120 Atlanta, GA 30331			
	<u>www.stocorp.com</u>   (800) 221-2397			
Site(s) in which the results of the LCA are representative	Lauingen, Germany, and external suppliers in Europe			
Declaration Number	EPD 1092			
Declared Product & Declared Unit	StoVentec Glass Panel One square meter (m²) of manufactured product			
PCR Identification	UL Part A: Life cycle Assessment Calculation Rules and Reporting Requirements v4.0 UL Part B: Cladding Product Systems EPD Requirements, UL 10010-25, v2.0			
Product's intended application and use	For protection of facades and interior walls/ceilings			
Markets of applicability	North America			
Date of certification	December 9, 2025			
Period of validity	5 years from date of certification			
EPD type	Product-specific			
EPD scope	Cradle to gate with options (A1-A3, C1-C4)			
Year of reported primary data	Calendar year 2023			
LCA software and version Number	LCA for Experts (formerly GaBi) 10.9			
LCI database and version Number	MLC (formerly GaBi) Database Version 2024.2			
LCIA methodology and version number	IPCC AR5, TRACI 2.1 and CML-2016			
	Jim Mellentine			
The sub-category PCR review was conducted by	Christopher White, Ph.D			
	Philip S. Moser, P.E. (MA)			
This declaration was independently verified in accordance with ISO 21930:2017, ISO 14025: 2006 and reference PCRs:    Internal   External	Timothy S Brooke ASTM International 100 Barr Harbor Drive West Conshohocken, PA 19428 tbrooke@astm.org			
This life cycle assessment was independently verified in	Thomas P. Gloria, Ph. D. Industrial Ecology Consultants			

### Limitations

PCRs by:

Environmental product declarations from different EPD programs (ISO 14025) may not be comparable.

accordance with ISO 21930:2017, ISO 14044 and reference

Comparison of the environmental performance of Cladding Product Systems using EPD information shall be based on the product's use and impacts at the building level, and therefore EPDs may not be used for comparability purposes when not considering the building energy use phase.

Full conformance with the PCR for Cladding Product allows EPD comparability only when all stages of a life cycle have been considered, when they comply with all

35 Bracebridge Rd. Newton, MA 02459-1728

t.gloria@industrial-ecology.com

Full conformance with the PCR for Cladding Product allows EPD comparability only when all stages of a life cycle have been considered, when they comply with all referenced standards, use the same sub-category Part B PCR, and use equivalent scenarios with respect to construction works. However, variations and deviations are possible. Example of variations: Different LCA software and background LCI datasets may lead to different results for upstream or downstream of the life cycle stages declared.





## Company

We believe in 'Building with conscience'.

That means ensuring that all building products are not only safe, effective and easy to install, but also environmentally responsible and sustainable. We know you're always looking for the smartest and newest technology to create energy efficient buildings with superior aesthetics.

That's exactly what our products help you achieve. Products like our wall systems, coatings and finishes are consistent favorites among design professionals, contractors and property owners alike. Whatever your needs or vision may be, we offer products for every type of building project; whether it's new construction, restoration or panelization, commercial or residential work.

An architect or specifier focuses on aesthetics and feasibility, a contractor needs products that are easy to work with, and a building owner requires high value and low costs on properties. Sto understands these unique needs, and delivers the smart, innovative materials and solutions that make this all possible. That's why Sto remains the innovative leader in integrated exterior wall systems.

When you combine that commitment to product support and innovation with value-added offerings like consultative design and color services through <a href="Sto Studio">Sto Studio</a> or training in proper application techniques through the Sto Institute, you get an integrated exterior wall system solution unmatched in the industry.

## Manufacturing Site Covered in this EPD

Lauingen, Germany

External suppliers in Europe

#### » Product Identification

StoVentec Glass Panel is offered in various sizes, from 100mm x 100mm to 1500mm x 2800mm, and in two glass thickness options, 6mm and 8mm. The study considers the size of 1500mm x 2800mm with 6mm glass.

The product declared in this EPD is product number 87079-007.

## >> Product Description

StoVentec Glass Panel is an opaque, glass-faced, pre-fabricated composite panel. As the cladding component of StoVentec Glass open joint, drained, back-ventilated rainscreen wall system, it combines high aesthetic appeal with high end performance.

This product falls under CSI division 07 44 00 and UNSPSC code 30151800.



### » Performance Features

Multiple Panel Size	Multiple Color	No Visible Panel	Glass Bonded to	Tempered Security
Options	Options	Attachment	Board	Glass
Color Fused on Back	Prefabricated Composite Panels	Built-in Mounting Rails	Easy to Clean	



### > Technical Details

Table 1: Technical Data for Product

Performance	Test Method	Result	Unit
Tensile Strength	n/a	Not tested	MPa
Modulus of Elasticity	n/a	Not tested	MPa
Water Vapor Permeance	n/a	Not tested	metric perms
Liquid Water Absorption	n/a	Not tested	% of dry weight
Airborne Sound Reduction	n/a	Not tested	dB
Sound Absorption Coefficient	n/a	Not tested	%

Because this product can serve several functions and is an individual component intended for use in Sto's wall systems, not all technical properties specified by the PCR for individual components apply. The technical properties and product performance criteria depend on the combination of products in the wall system. As such, the following table declares the product performance when used in Sto wall systems.

Table 2: Technical Data for Product as a Component of Sto Wall Systems

Meets Requirements of	Evaluation Criteria:	Evaluation Report Reference
2018, 2021 IBC, IRC	ASTM E283, E330, E331, NFPA 285, TAS 202, 203, BS 6206, BS EN 12600	StoVentec™ Glass Rainscreen® System   DrJ Certification

## » Material Composition

The material compositions of the product are listed below:

Table 3: Material composition for Product

Ingredient*	Mass %
Laminated Glass	59.2%
StoCarrier Board Hydro	38.6%
Silicone Adhesive	1.3%
Aluminum Profile	0.9%

<sup>\*</sup> The product does not contain hazardous substances per the EPA's Resource Conservation and Recovery Act.



## » Properties of Declared Product as Delivered

Table 4: Properties of declared product

Parameter	Value		
Sizes	Size varies. Please refer to product bulletin.		
Packaging	The products are packaged in crates on pallets with foam cushioning between and surrounding panels.  Packaging configuration varies with the size and the quantity.		
Storage	Store on pallets in original shipping crate in a dry location until ready for installation		
Product Bulletin and Product Test Results can be found at Sto's website.			

# » Components related to Life Cycle Assessment

The declared unit for the LCA study was 1 square meter (m<sup>2</sup>) of manufactured product. The reference flow required for one declared unit is provided in Table 5.

Table 5: Declared Unit Details

Parameter	Value	Unit
Declared unit	1 m <sup>2</sup> of manufactured class	dding products
Mass	25.3	kg
Thickness to achieve declared unit	21.0 (excluding rail)	mm
Density	N/A	kg/m³
Length	2.80	m
Width	1.50	m

# Scope and Boundaries of the Life Cycle Assessment

The LCA was performed in accordance with ISO 14040 standards. The study is a cradle-to-gate with options LCA and includes the stages A1-A3, C1-C4 as prescribed in the referenced PCRs.



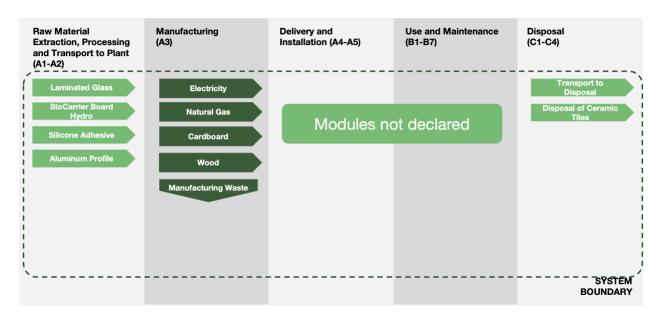


Figure 1: System boundary diagram of the Product

#### Cut-off Criteria

The utility inputs for the process of adhesive application and metal rail attachment to the panel substrate are excluded. Material inputs greater than 1% (based on total mass of the final product) were included within the scope of analysis. Material inputs less than 1% were included if sufficient data was available to warrant inclusion and/or the material input was thought to have significant environmental impact. Cumulative excluded material inputs and environmental impacts are less than 5% based on total weight of the functional unit. No known flows are deliberately excluded from this EPD.

### Data Quality

The overall data quality level was determined to be good. Primary data was collected from the facility producing the StoCarrier Board Hydro component for the 2023 reference year. When primary data did not exist, secondary data were obtained from the MLC Database Service. Overall, both primary and secondary data are considered good quality in terms of geographic, temporal and technological coverage.

## Estimates and Assumption

Assumptions were made to represent the cradle-to-grave environmental performance of Sto's products. These assumptions were made in accordance with the referenced PCRs and include the transportation distances, the disposal of packaging material and the product at its end of life and use phase assumptions.

#### » Allocation

General principles of allocation were based on ISO 14040/44. Where possible, allocation was avoided. When allocation was necessary it was done on a physical mass basis.

#### >> Product Stage (A1-A3)

The product is collaboratively produced in the facility in Lauingen, Germany and the facility Sarajevo, Bosnia & Herzegovina. This stage includes an aggregation of raw material extraction, supplier processing, delivery, manufacturing and packaging by Sto. The product is supplied in crates on pallets with foam cushioning between and surrounding panels.



# >> End-of-Life Stage (C1-C4)

In this stage, the disposal of product waste at its end of life is included. Excavators, cranes, and other heavy machinery may be used for demolishing large sections of cladding or walls. In the study, it is assumed to the products are manually demolished. The disposal pathway the waste stream is modeled per the referenced PCRs.

Table 6: End-of-life Scenario Details

Tubic of Ella of life s	Joenano Detano
Parameter	Value
Collected as mixed construction waste [kg]	2.53E+01
Waste to Landfill [kg]	2.50E+01
. 0.	
Distance to Landfill [km]	32
Waste to Recycling [kg]	2.19E-01
Distance to Recycling [km]	32



# » Life Cycle Assessment Results

As prescribed by the referenced PCRs, TRACI 2.1 impact characterization methodology and IPCC 5th assessment report are adopted to calculate the environment impacts. Table 7 provides the acronym key of the impact indicators declared in this EPD.

Table 7: LCIA Impact Category and LCI Indicator Key

Abbreviation		Table 7: LCIA Impact Category and LCI Indicator Key	
GWPexcl Global warming potential (100 years, excludes biogenic CO2) kg CO2 eq GWPincl Global warming potential (100 years, includes biogenic CO2) kg CO2 eq GWPincl Global warming potential (100 years, includes biogenic CO2) kg CO2 eq Ep GWPincl Global warming potential (100 years, includes biogenic CO2) kg CO2 eq EP Acidification potential of soil and water kg SO3 eq EP Eutrophication potential of soil and water kg SO3 eq EP Eutrophication potential kg SO3 eq GWP SFP Smog formation potential for fossil resources with the Co2 and CM 2001-1an 2015 CM 2014 and 2015 CM 2014 CM 2014 and 2015 CM 2014	Abbreviation	Parameter	Unit
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CCR CWNR Carbon Emissions from Combustion of Waste from Non-Renewable Sources used in Production Processes  Resource Use Parameters  Use of renewable primary energy excluding renewable primary energy resources used as raw materials  NRPRE Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials  NRPRE Use of non-renewable primary energy resources used as raw materials  NRPRE Use of non-renewable primary energy resources used as raw materials  NRPRE Use of non-renewable primary energy resources used as raw materials  NRPRE Use of non-renewable primary energy resources used as raw materials  NRPRE Use of non-renewable primary energy resources used as raw materials  MJ, net calorific value  SM  Use of secondary materials  MJ, net calorific value  NRSF Use of renewable secondary fuels  MJ, net calorific value  RE Recovered energy MJ, net calorific value  Recovered energy  Recovered energy MJ, net calorific value  Recovered energy  Recov	CCE	Calcination Carbon Emissions	kg CO₂
CWNR Carbon Emissions from Combustion of Waste from Non-Renewable Sources used in Production Processes  Resource Use Parameters  RPRE Use of renewable primary energy excluding renewable primary energy resources used as raw materials MJ, net calorific value (LHV)  RPRM Use of renewable primary energy resources used as raw materials MJ, net calorific value use of renewable primary energy resources used as raw materials MJ, net calorific value use of non-renewable primary energy resources used as raw materials MJ, net calorific value NRPRM Use of non-renewable primary energy resources used as raw materials MJ, net calorific value SM Use of non-renewable primary energy resources used as raw materials kg  RSF Use of renewable secondary fuels MJ, net calorific value NRSF Use of renewable secondary fuels MJ, net calorific value RE Recovered energy MJ, net calorific value RE Recovered energy MJ, net calorific value FW Net use of fresh water m³  Waste Parameters  HWD Disposed-of-hazardous waste kg  NHWD Disposed-of-hazardous waste kg  NHWD Disposed-of non-hazardous waste kg  NHWD Disposed-of non-hazardous waste kg  NHWD Net used fresh water kg  NHWD Net used fresh water kg  NHWD Net used fresh water kg  NHWD Net used fresh waste, conditioned, to final repository kg  CRU Components for reuse kg  MR Materials for recycling kg  MR Materials for recycling kg  MER Materials for energy recovery kg  EEE Exported electrical energy	CCR	Carbonation Carbon Removals	
Resource Use Parameters  Use of renewable primary energy excluding renewable primary energy resources used as raw materials  NRPR <sub>M</sub> Use of non-renewable primary energy resources used as raw materials  NRPR <sub>E</sub> Use of non-renewable primary energy resources used as raw materials  NRPR <sub>M</sub> Use of non-renewable primary energy resources used as raw materials  NRPR <sub>M</sub> Use of non-renewable primary energy resources used as raw materials  MJ, net calorific value  NRPR <sub>M</sub> Use of non-renewable primary energy resources used as raw materials  MJ, net calorific value  NRSF Use of renewable secondary fuels  NJ, net calorific value  NRSF Use of non-renewable secondary fuels  MJ, net calorific value  RE Recovered energy MJ, net calorific value  Net use of fresh water  MS  Waste Parameters  HWD Disposed-of-hazardous waste  kg NHWD Disposed-of non-hazardous waste kg NHWD Disposed-of non-hazardous waste kg NHWD Net ligh-level radioactive waste, conditioned, to final repository kg ILLRW Intermediate- and low-level radioactive waste, conditioned, to final repository kg CRU Components for reuse  MR Materials for recycling MR Materials for energy recovery kg EEE Exported electrical energy MJ	CWNR		kg CO <sub>2</sub>
RPRE Use of renewable primary energy excluding renewable primary energy resources used as raw materials  NRPRE Use of non-renewable primary energy resources used as raw materials  NRPRM Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials  NRPRM Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials  NRPRM Use of non-renewable primary energy resources used as raw materials  MJ, net calorific value  MJ, net calorific value  MJ, net calorific value  Kg  RSF Use of non-renewable secondary fuels  MJ, net calorific value  NRSF Use of non-renewable secondary fuels  MJ, net calorific value  RE Recovered energy  MJ, net calorific value  Kg  MJ, net calorific value  MJ, net calorific value  MJ, net calorific value  Kg  MJ, net calorific value  MJ, net calorific  M			
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NRPRE Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials  NRPRM Use of non-renewable primary energy resources used as raw materials  MJ, net calorific value  NRSF Use of renewable secondary fuels  NJ, net calorific value  RE Recovered energy  MJ, net calorific value  RE Recovered energy  MJ, net calorific value  RE Net use of fresh water  MJ, net calorific value	RPR <sub>E</sub>		MJ, net calorific value (LHV)
NRPRE  Traw materials  NRPRM  Use of non-renewable primary energy resources used as raw materials  MJ, net calorific value  SM  Use of secondary materials  Kg  RSF  Use of renewable secondary fuels  NRSF  Use of non-renewable secondary fuels  NRSF  RE  Recovered energy  MJ, net calorific value  RE  Recovered energy  MJ, net calorific value  FW  Net use of fresh water  MJ, net calorific value  RE  Recovered energy  MJ, net calorific value  FW  Net use of fresh water  MB  Net use of fresh water  Waste Parameters  HWD  Disposed-of-hazardous waste  kg  NHWD  Disposed-of-nn-hazardous waste  kg  HLRW  High-level radioactive waste, conditioned, to final repository  kg  ILLRW  Intermediate- and low-level radioactive waste, conditioned, to final repository  kg  CRU  Components for reuse  kg  MR  Materials for recycling  MR  Materials for energy recovery  kg  EEE  Exported electrical energy  MJ	$RPR_{M}$		MJ, net calorific value
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RSF Use of renewable secondary fuels MJ, net calorific value NRSF Use of non-renewable secondary fuels MJ, net calorific value RE Recovered energy MJ, net calorific value FW Net use of fresh water m³  Waste Parameters HWD Disposed-of-hazardous waste kg NHWD Disposed-of non-hazardous waste kg HLRW High-level radioactive waste, conditioned, to final repository kg ILLRW Intermediate- and low-level radioactive waste, conditioned, to final repository kg CRU Components for reuse kg MR Materials for recycling kg MER Materials for energy recovery kg EEE Exported electrical energy MJ	NRPR <sub>M</sub>	Use of non-renewable primary energy resources used as raw materials	MJ, net calorific value
NRSF Use of non-renewable secondary fuels MJ, net calorific value RE Recovered energy MJ, net calorific value FW Net use of fresh water m³  **Waste Parameters**  HWD Disposed-of-hazardous waste kg NHWD Disposed-of non-hazardous waste kg HLRW High-level radioactive waste, conditioned, to final repository kg ILLRW Intermediate- and low-level radioactive waste, conditioned, to final repository kg CRU Components for reuse kg MR Materials for recycling kg MER Materials for energy recovery kg EEE Exported electrical energy MJ	SM	Use of secondary materials	kg
RE Recovered energy MJ, net calorific value FW Net use of fresh water m³  Waste Parameters  HWD Disposed-of-hazardous waste kg NHWD Disposed-of non-hazardous waste kg HLRW High-level radioactive waste, conditioned, to final repository kg ILLRW Intermediate- and low-level radioactive waste, conditioned, to final repository kg CRU Components for reuse kg MR Materials for recycling kg MER Materials for energy recovery kg EEE Exported electrical energy MJ	RSF	Use of renewable secondary fuels	MJ, net calorific value
FW Net use of fresh water m³  Waste Parameters  HWD Disposed-of-hazardous waste kg NHWD Disposed-of non-hazardous waste kg HLRW High-level radioactive waste, conditioned, to final repository kg ILLRW Intermediate- and low-level radioactive waste, conditioned, to final repository kg CRU Components for reuse kg MR Materials for recycling kg MER Materials for energy recovery kg EEE Exported electrical energy MJ	NRSF	Use of non-renewable secondary fuels	MJ, net calorific value
HWD Disposed-of-hazardous waste kg NHWD Disposed-of non-hazardous waste kg HLRW High-level radioactive waste, conditioned, to final repository kg ILLRW Intermediate- and low-level radioactive waste, conditioned, to final repository kg CRU Components for reuse kg MR Materials for recycling kg MER Materials for energy recovery kg EEE Exported electrical energy	RE	Recovered energy	MJ, net calorific value
HWDDisposed-of-hazardous wastekgNHWDDisposed-of non-hazardous wastekgHLRWHigh-level radioactive waste, conditioned, to final repositorykgILLRWIntermediate- and low-level radioactive waste, conditioned, to final repositorykgCRUComponents for reusekgMRMaterials for recyclingkgMERMaterials for energy recoverykgEEEExported electrical energyMJ	FW	Net use of fresh water	m³
NHWD Disposed-of non-hazardous waste kg HLRW High-level radioactive waste, conditioned, to final repository kg ILLRW Intermediate- and low-level radioactive waste, conditioned, to final repository kg CRU Components for reuse kg MR Materials for recycling kg MER Materials for energy recovery kg EEE Exported electrical energy MJ		Waste Parameters	
NHWD     Disposed-of non-hazardous waste     kg       HLRW     High-level radioactive waste, conditioned, to final repository     kg       ILLRW     Intermediate- and low-level radioactive waste, conditioned, to final repository     kg       CRU     Components for reuse     kg       MR     Materials for recycling     kg       MER     Materials for energy recovery     kg       EEE     Exported electrical energy     MJ	HWD	Disposed-of-hazardous waste	kg
HLRW     High-level radioactive waste, conditioned, to final repository     kg       ILLRW     Intermediate- and low-level radioactive waste, conditioned, to final repository     kg       CRU     Components for reuse     kg       MR     Materials for recycling     kg       MER     Materials for energy recovery     kg       EEE     Exported electrical energy     MJ	NHWD	Disposed-of non-hazardous waste	
ILLRW     Intermediate- and low-level radioactive waste, conditioned, to final repository     kg       CRU     Components for reuse     kg       MR     Materials for recycling     kg       MER     Materials for energy recovery     kg       EEE     Exported electrical energy     MJ	HLRW	High-level radioactive waste, conditioned, to final repository	
CRU     Components for reuse     kg       MR     Materials for recycling     kg       MER     Materials for energy recovery     kg       EEE     Exported electrical energy     MJ	ILLRW	Intermediate- and low-level radioactive waste, conditioned, to final repository	
MR     Materials for recycling     kg       MER     Materials for energy recovery     kg       EEE     Exported electrical energy     MJ			
MER     Materials for energy recovery     kg       EEE     Exported electrical energy     MJ		·	
EEE Exported electrical energy MJ			
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		•	MJ



# StoVentec Glass Panel

The LCIA results presented below are per declared unit: 1 m<sup>2</sup> of manufactured product.

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Impact Category	A1-A3	<b>C1</b>	C2	<b>C3</b>	C4
		IPCC AR5			
GWPexcl [kg CO₂ eq]	7.38E+01	0.00E+00	2.08E-03	0.00E+00	5.55E-01
GWPincl [kg CO <sub>2</sub> eq]	5.86E+01	0.00E+00	2.08E-03	0.00E+00	5.52E-01
	TRACI L	CIA Impacts (North	n America)		
AP [kg SO₂ eq]	3.88E-01	0.00E+00	5.84E-06	0.00E+00	2.80E-03
EP [kg N eq]	3.04E-02	0.00E+00	6.11E-07	0.00E+00	1.21E-04
ODP [kg CFC 11 eq]	6.69E-09	0.00E+00	6.07E-18	0.00E+00	2.59E-14
SFP [kg O₃ eq]	6.62E+00	0.00E+00	1.32E-04	0.00E+00	5.01E-02
CML 2001-Jan 2016					
ADP <sub>F</sub> [MJ]	1.01E+03	0.00E+00	2.70E-02	0.00E+00	7.96E+00
Carbon Emissions and Uptake					
BCRP [kg CO <sub>2</sub> ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
BCEP [kg CO <sub>2</sub> ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
BCRK [kg CO <sub>2</sub> ]	1.08E+01	0.00E+00	0.00E+00	0.00E+00	0.00E+00
BCEK [kg CO <sub>2</sub> ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
BCEW [kg CO <sub>2</sub> ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
CCE [kg CO <sub>2</sub> ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
CCR [kg CO <sub>2</sub> ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
CWNR [kg CO <sub>2</sub> ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00



The LCI results presented below are per declared unit:  $1\ m^2$  of manufactured product.

Impact Category	A1-A3	<b>C1</b>	C2	C3	C4	
	Re	esource Use Indica	itors			
RPR <sub>E</sub> [MJ]	3.00E+02	0.00E+00	1.20E-03	0.00E+00	1.02E+00	
RPR <sub>M</sub> [MJ]	7.12E+01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	
NRPR <sub>E</sub> [MJ]	1.08E+03	0.00E+00	2.72E-02	0.00E+00	8.20E+00	
NRPR <sub>M</sub> [MJ]	1.94E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	
SM [kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	
RSF [MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	
NRSF [MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	
RE [MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	
FW [m³]	2.85E-01	0.00E+00	4.00E-06	0.00E+00	1.06E-03	
Output Flows and Waste Categories						
HWD [kg]	1.82E-01	0.00E+00	3.67E-12	0.00E+00	2.03E-09	
NHWD [kg]	4.85E+00	0.00E+00	2.71E-06	0.00E+00	2.51E+01	
HLRW [kg]	3.66E-05	0.00E+00	9.72E-11	0.00E+00	9.75E-08	
ILLRW [kg]	2.92E-02	0.00E+00	8.19E-08	0.00E+00	8.71E-05	
CRU [kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	
MR [kg]	0.00E+00	0.00E+00	0.00E+00	3.74E-01	0.00E+00	
MER [kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	
EEE [MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	
EET [MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	



## » Interpretation

For the product in study, the majority of the environmental impacts come from the Product Stage (A1-A3) which includes the impacts derived from the raw materials, raw material transportation, and manufacturing of the product. For GWP, the main driver is the laminated glass.

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