Spinal Implants:

ARE WE EVALUATING THEM APPROPRIATELY?

STP1431

Mark N. Melkerson, John S. Kirkpatrick and Steven L. Griffith



STP 1431

Spinal Implants: Are We Evaluating Them Appropriately?

M. N. Melkerson, M. S.; S. L. Griffith, Ph.D.; and J. S. Kirkpatrick, M.D., editors

ASTM Stock Number: STP1431



ASTM International 100 Barr Harbor Drive PO Box C700 West Conshohocken, PA 19428-2959

Printed in the U.S.A.

Foreword

The Symposium on *Spinal Implants: Are We Evaluating Them Appropriately?* was held in Dallas, Texas on 6–7 November 2001. ASTM International Committee F04 on Medical and Surgical Materials and Devices was its sponsor. Symposium chairmen and co-editors of this publication were Mark N. Melkerson, M.S.; John S. Kirkpatrick, M.D.; and Steven L. Griffith, Ph.D.

Library of Congress Cataloging-in-Publication Data

Symposium on Spinal Implants, Are We Evaluating Them Appropriately? (2001 : Dallas, Tex.) Spinal implants : are we evaluating them appropriately? / M.N. Melkerson, S.L. Griffith, and J.S. Kirkpatrick, editors.

p.; cm. — (STP; 1431)

Symposium on Spinal Implants, Are We Evaluating Them Appropriately? was held in Dallas, Texas on 6-7 November 2001.

Includes bibliographical references and index.

ISBN 0-8031-3463-0

Spinal Implants: Are We Evaluating Them Appropriately?

"ASTM Stock Number: STP1431."

1. Spinal implants—Testing—Congresses. I. Melkerson, M. N. (Mark N.) 1961-II. Griffith, Steven L., 1960-III. Kirkpatrick, J.S. (John S.) 1958-IV. Title. V. ASTM special technical publication ; 1431.

[DNLM: 1. Spine—surgery—Congresses. 2. Device Approval—Congresses. 3. Implants. Experimental—Congresses. 4. Prosthesis Design—Congresses. WE 725 S9869s 2003] RD768.S847 2003 617.5'6059—dc21

2003049605

Copyright © 2003 ASTM International, West Conshohocken, PA. All rights reserved. This material may not be reproduced or copied, in whole or in part, in any printed, mechanical, electronic, film, or other distribution and storage media, without the written consent of the publisher.

Photocopy Rights

Authorization to photocopy items for internal, personal, or educational classroom use, or the internal, personal, or educational classroom use of specific clients, is granted by ASTM International (ASTM) provided that the appropriate fee is paid to the Copyright Clearance Center, 222 Rosewood Drive, Danvers, MA 01923; Tel: 978-750-8400; online: http://www.copyright.com/.

Peer Review Policy

Each paper published in this volume was evaluated by two peer reviewers and at least one editor. The authors addressed all of the reviewers' comments to the satisfaction of both the technical editor(s) and the ASTM International Committee on Publications.

To make technical information available as quickly as possible, the peer-reviewed papers in this publication were prepared "camera-ready" as submitted by the authors.

The quality of the papers in this publication reflects not only the obvious efforts of the authors and the technical editor(s), but also the work of the peer reviewers. In keeping with long-standing publication practices, ASTM International maintains the anonymity of the peer reviewers. The ASTM International Committee on Publications acknowledges with appreciation their dedication and contribution of time and effort on behalf of ASTM International.

Contents

| Foreword | iii |
|--|-----|
| Overview | vii |
| SESSION I: SPINAL CONSTRUCTS | |
| History of Isola-VSP FatigueTesting Results with Correlation to Clinical Implant FailuresW. L. CARSON, M. ASHER, O. BOACHIE-ADJEI, B. AKBARNIA, R. DZIOBA, AND N. LEBWOHL | 3 |
| Gauge Length and Mobility of Test Blocks Strongly Affect the Strength and Stiffness of Posterior Occipito-Cervico-Thoracic Corpectomy Constructs— M. SLIVKA, H. SERHAN, D. SELVITELLI, AND K. TORRES | 17 |
| Relative 3 Dimensional Motions Between End Vertebrae in a Bi-level Construct, The Effect of Fixture Constraints on Test Resultsw. L. CARSON | 24 |
| Spinal Implant Transverse Rod Connectors: A Delicate Balance Between Stability and Fatigue Performance—H. SERHAN AND M. A. SLIVKA | 34 |
| Corrosion on Spinal Implant Constructs: Should Standards be Revised? — J. S. KIRKPATRICK, R. VENUGOLOPALAN, M. BIBBS, J. E. LEMONS, AND P. BECK | 40 |
| Session II: Spinal Device Components, Subassemblies, and Interconnections | |
| Effect of Transverse Connector Design on Development of Late Operative Site Pain: Preliminary Clinical FindingsS. M. COOK, M. ASHER, W. L. CARSON, AND S. M. LAI | 47 |
| Interconnection Strength Testing and its Value in Evaluating Clinical Performance— L. M. JENSEN, S. SPRINGER, S. CAMPBELL, AND E. GRAY | 55 |
| Protection of the Longitudinal Member Interconnection by ASTM F1798-97 Interconnection Mechanism and Subassemblies Standard Guide—w. L. CARSON | 63 |
| Clinical Relevance of Pull-out Strength Testing of Pedicle Screws—J. M. DAWSON, P. BOSCHERT, M. MACENSKI, AND N. RAND | 68 |

vi CONTENTS

| Session III: Cages and Interbody Fusion Devices | |
|---|-----|
| Extrusion of Interbody Fusion Devices—Clinical Examples—S. M. THEISS | 81 |
| Is Push-out Testing of Cage Devices Worthwhile in Evaluating Clinical Performance?S. SPRINGER, S. CAMPBELL, R. HOUFBURG, A. SHINBROT, AND J. PAVLOVIC | 86 |
| A Comparison of Two Strength-Testing Methodologies for Interbody Structural Allografts for Spinal Fusion—J. M. DAWSON, AND S. L. GRIFFITH | 92 |
| Session IV: Functional Spinal Devices and/or Artificial Disks | |
| The Influence of <i>In Vitro</i> Testing Method on Measured Intervertebral Disc Characteristics—G. HUBER, B. LINKE, M. M. MORLOCK, AND K. ITO | 101 |
| Testing of Human Cadaveric Functional Spinal Units to the ASTM Draft Standard, "Standard Test Methods for Static and Dynamic Characterization of Spinal | 114 |
| Artificial Discs"-D. B. SPENCINER, J. PAIRA, AND J. J. CRISCO | - |
| Durability Test Method for a Prosthetic Nucleus (PN) —R. G. HUDGINS AND Q. B. BAO | 127 |
| SESSION V: SUGGESTED TEST METHODS, MODELS, FIXTURES, OR NEEDED IMPROVEMENTS | |
| Mechanical Analogue Model of the Human Lumbar Spine: Development and Initial Evaluation—E. A. FRIIS, C. D. PENCE, C. D. GRABER, AND J. A. MONTOYA | 143 |
| An Improved Biomechanical Testing Protocol for Evaluating Multilevel Cervical Instrumentation in a Human Cadaveric Corpectomy Model—D. J. DIANGELO AND K. T. FOLEY | 155 |
| Influence of Preload in Flexibility Testing of Native and Instrumented Lumbar Spine Specimens—B. LINKE, G. MEYER, S. KNÖLLER, AND E. SCHNEIDER | 173 |
| Transverse Connectors: Clinical Objectives, Biomechanical Parameters Involved in Their Achievement, and Summary of Current and Needed In Vitro Tests— W. L. CARSON, M. ASHER, O. BOACHIE-ADJEI, AND B. AKBARNIA | 191 |
| An Evaluation of the Influence of UHMWPE Test Block Design on the Mechanical Performance of Bilateral Lumbar Corpectomy Constructs—W. L. DUNBAR, D. CESARONE, AND H. SERHAN | 209 |
| Vertebral Bone Density—A Critical Element in the Performance of Spinal Implants— J. S. TAN, B. K. KWON, D. SAMARASEKERA, M. F. DVORAK, AND C. G. FISHER, AND T. R. OXLAND | 217 |
| Index | 231 |

Overview*

The field of spinal implants continues to be a dynamic one. New designs of modular constructs and components used in spinal fusions and the development of spinal implants intended to allow or maintain motion are major areas of change. Current implants allow the surgeon to tailor the spinal device used to impact the patho-anatomy confronted on the operating table. The multiple implant options also present some interesting problems to the designing engineers, surgeons, researchers, and regulatory entities in testing and evaluating the appropriateness of the devices' designs and/or materials in a given patient or population of patients. In May 1989, ASTM Committee F04, Medical and Surgical Devices and Materials, conducted a workshop on the subject of Spinal Implant testing and initiated standards development for spinal implants with the establishment of Subcommittee F04.25.

Members of this subcommittee (F04.25 of the ASTM Committee F04), that include industry, academic, and private concerns, have continued to collaborate on the development of standardized test methods evaluating numerous mechanical characteristics of components, subassemblies, and constructs of spinal systems. Existing ASTM standards published at the time of the symposium included: F1717-96, "Standard Test Methods for Static and Fatigue for Spinal Implant Constructs in a Corpectomy Model"; F1798-97 "Standard Guide for Evaluating the Static and Fatigue Properties of Interconnection Mechanisms and Subassemblies Used in Spinal Arthrodesis Implants"; F1582-98 "Standard Terminology Relating to Spinal Implants"; and F2077-00 "Static and Dynamic Test Methods for Intervertebral Body Fusion Devices." Standards under development included Static and Dynamic Test Methods for Spinal Disc Replacement Devices.

These published and draft standards are intended to be applied to constructs, assemblies, and subassemblies of posterior hook, wire, and pedicle screw spinal systems, anterior spinal systems, intervertebral body cages, total and partial spinal disc replacements, and vertebral body replacements for the cervical, thoracic, and lumbar levels. After several years of clinical experience and standards utilization, the subcommittee deemed it prudent to compare clinical results from these various devices with the results from standardized mechanical testing, failure analyses, and device retrieval analyses. This would help to determine whether current standards and drafts are relevant. Correlation of bench and clinical results would determine whether standards are adequately addressing each of the real or perceived potential failure modes seen clinically. Results from these analyses could then be used to improve existing standards or suggest new ones. Other goals included determining the critical clinical loading parameters and determining the most relevant mechanical testing performance characteristics.

In November 2001, ASTM Committee F04 on Medical and Surgical Materials and Devices and the AAOS (American Academy of Orthopaedic Surgeons) Committee on Biomedical Engineering sponsored a symposium on the subject of "Spinal Implants: Are We Evaluating Them Appropriately?" The objectives of the symposium were to assess our knowledge base at that time for testing of spinal implants, improve the published standards and draft standards under development,

^{*} This overview represents the professional opinion of the authors and is not an official document, guidance or policy of the U.S. Government, the Department of Health and Human Services, or the Food and Drug Administration, nor should any official endorsement be inferred.

viii OVERVIEW

identify, and encourage new standards activities, and determine whether the standards were adequately predicting clinical experience. The symposium also continued the global harmonization efforts of the F04.25 Spinal Implant Subcommittee by seeking out participation of international presenters, researchers, and manufacturers. The symposium papers published here evaluate the experience available at that time for testing spinal constructs, spinal device components, subassemblies and interconnections; cages and interbody fusion devices; and functional spinal devices and/or artificial discs. Also considered in this symposium were suggestions for future directions for test methods, models, fixtures, or needed improvements. All presenters were encouraged to submit their work for inclusion in this publication. The editors applied strict peer review criteria utilizing independent qualified reviewers, but in order to facilitate prompt dissemination of the material, the editorial requirements were very liberal. This publication presents those topics whose authors met the peer review and editorial requirements of the editors.

Spinal Constructs

The intent of this section was to present developments and results associated the application of ASTM F1717-96 test methods. Papers described the clinical results from spinal constructs having marketing clearance or approval using these test methods, addressed device failure modes, and examined corrosion seen with explanted devices. Other papers evaluated impact on results due to gauge length used in tests, mobility or constraint of the test blocks, and use of transverse rod connection. These issues continue to be of particular interest in the improving of the existing spinal construct test methods.

Spinal Device Components, Subassemblies, and Interconnections

The developments of a new component or modifications to existing components of a construct do not necessarily require retesting of the entire construct. Instead, only the component or sub-assembly needs to be tested. ASTM F1798-97, the test methods and draft test methods for components, provided the background for this section. Papers describing the impact from application of different transverse connector designs on clinical outcomes are included. Other papers evaluated impact on bench testing results due to protection of the longitudinal member, to the anchoring materials, gauge length used in tests, mobility or constraint of the test blocks, and use of transverse rod connection. The issues identified during this session of the symposium related to the spinal components, subassemblies, and interconnections standards and are likely to be considered in future review and revision of these test methods.

Interbody Spacers and Intervertebral Body Fusion Devices

Standards efforts have not only focused on spinal fusion constructs attaching to the anterior and posterior spine, but have also included interbody spacers and other devices. The intent of this section was to present developments and results associated the application of ASTM F2077-00 test methods for intervertebral body fusion devices (spacers and fusion cages). One paper described the clinical results from lumbar interbody fusion devices and examined the causes of some of these devices that extruded. The remaining papers compared strength testing methodologies and evaluated the usefulness of pull-out or push-out testing for spinal cages. The issues discussed in this session of the symposium have led to the proposed revision of F2077-00 to exclude push-out testing and continue to be of particular interest in the improvement of the existing intervertebral body fusion device test methods.

Functional Spinal Devices and/or Artificial Discs

Recent standards development efforts have also been initiated for those devices that are not necessarily intended to fuse the spine. The intent of this section was to present developments associated with the application of draft ASTM test methods for disc replacement prostheses. The remaining presentations in this session of the symposium examined comparative cadaveric testing, durability testing, and alternative test methods for spinal constructs intended for posterior stabilization without fusion. The issues identified in this session of the symposium provide the basis of further development and refinement of draft standards for functional and motion preserving spinal devices.

Suggested Test Methods, Models, Fixtures, or Needed Improvements

Addressing today's limitations and tomorrow's concerns in spinal implants standards was the intent of this section. Papers describing the results from alternative models for fusion, non-fusion, or functional spinal implants are discussed in this section. The remaining presentations in this session of the symposium examined the impact on testing due to preload, block design, and material properties. The issues identified in this session of the symposium provide the basis of future development and refinement of existing, draft, and yet to be developed standards for spinal implants. The subcommittee plans to further investigate these issues.

Significance and Future Work

The symposium presentations and publications demonstrated the appropriateness and limitations of the existing and draft standards for spinal implants and identified many potential improvements. While the magnitude of some of these issues raised, like corrosion, remains unquantified, they may, at a later date, present a reason to alter the scientific wisdom expressed here. While changes to improve existing and draft standards have been initiated or are justified, none of the changes appear to be extreme. Future areas to be considered by Subcommittee F 04.25 should include determining the critical clinical loading parameters thus determining the most relevant mechanical testing performance characteristics, and examining the mechanistic interaction of these implants with anatomy and physiology.

Mark N. Melkerson, M.S.

Symposium chairman and co-editor; Food Drug Administration Center for Devices and Radiological Health Office of Device Evaluation 9200 Corporate Boulevard Rockville, MD 20850

John S. Kirkpatrick, M.D.

Symposium co-chairman and co-editor; University of Alabama, Birmingham and Birmingham Veterans Administration Medical Center 940 Faculty Office Tower 510 20th Street South Birmingham, Alabama 35294

Steven Griffith, Ph.D.

Symposium co-chairman and co-editor; Centerpulse Spine-Tech Division 7375 Bush Lake Road Minneapolis, MN 55439

ISBN:0-8031-3463-0