Subject Index

A	C			
AA7072 clad AA3003 alloy, 83	Calcium-iron-phosphate complexes on seal			
Acute Lethal Dose (LD ₅₀), PG antifreeze	faces, 205			
and SCAs, 149	Carboxylic acid			
Alkalinity, reserve	cooling formulation, 25			
depletion by glycol degradation, 234	corrosion inhibitors, 44			
oxalic acid cleaning effects, 190	Cavitation corrosion			
test strips for, 165	cylinder liners, 165			
in used coolant, statistical analysis, 234	diesel cylinder liners, 107			
Aluminum	heavy duty engines, 289			
corrosion protection of heat transfer	history of, 6			
surfaces, 11	phosphate-molybdate SCAs for diesel			
protection with phosphate-molybdate	engines, 128			
SCAs, 128	theories of, 107			
radiators, sebacic acid coolant effects, 63	Centrifugation, of coolants, 276			
Aluminum alloys	CERCLA (Comprehensive Environmental			
carboxylic-acid corrosion inhibitors, 44	Response, Compensation, and			
radiators, corrosion testing, 83	Liability Act), 149			
Antifreeze, see Coolant/antifreeze	Chloride, test strips for, 165			
formulations	Clean Air Act Amendment of 1990, 149			
ASTM standards	Closed-loop coolant flushing system, 248			
D 1121: 234	Comprehensive Environmental Response,			
D 1287: 234	Compensation, and Liability Act			
D 1384: 11, 44, 63, 83, 128, 248, 276	(CERCLA), 149			
D 2272: 258	Contaminants			
D 2570: 248, 276	in engine coolants, 149			
D 2809: 44, 276	removal with multi-stage purification			
D 2847: 63, 190	process, 258			
D 3306: 25, 44, 128, 190, 276	Coolant/antifreeze formulations			
D 4340: 11, 25, 44, 63, 248, 276	carboxylic acid corrosion inhibitors in, 44			
D 4985: 25, 289	comparative, fleet test of, 25			
G 85: 83	heavy duty, 248, 289			
standards under development, 289	ICP and LA-ICP applications, 180			
Automotive radiators, see Radiators	LD ₅₀ of PG antifreeze and SCAs, 149			
· ·	life extension of, 248, 276			
	light duty, 248			
В	SCA effects, 128			
	and sealing performance, 215			
Bench tests, for comparative coolant studies,	silicate-based, 44			
25	test methods, 289			
Biodegradability, ethylene and propylene	Coolant pumps, see also Water pumps			
glycols, 149	bench test for, 25			
Borate conditioning, 190	failure, fleet tests, 25			

Coolant toxicity, see Toxicity Electron spectroscopy for chemical analysis, Cooling systems comparison with LA-ICP sample design history, 6 analysis, 180 oxalic acid cleaning, 190 Environmental concerns, toxicity and Copper, deposition on sealing surfaces, 215 disposal of coolants, 149 Corrosion inhibitors Environmental Protection Agency, carboxylic acid, 25, 44 hazardous waste characterization and coolant life extension, 248 guidelines, 234 coolant recycling processes evaluation, EP Tox (extraction procedure toxicity test), 234 276 history of requirements for, 6 Ethylene glycol biodegradability, 149 oxalic acid cleaning effects, 190 toxicity and disposal, 149 phosphate-molybdate SCAs, 128 removal with multi-stage purification in used coolant, statistical analysis, process, 258 and seal performance, 215 Ethylene glycol coolants, history of, 6 sebacic acid extended life coolant, 63 2-Ethylhexanoic acid coolants, 44 Extended life coolants traditional, pump failure and, 25 in used coolant, statistical analysis, 234 disposal, 149 Corrosion protection, aluminum surfaces, 11 sebacic acid inhibitor technology, 63 Corrosion testing, radiators Extraction procedure toxicity test (EP Tox), aluminum allovs, 83 234 electrochemical methods for, 83 Cylinder heads, design history, 6 F Cylinder liners cavitation protection diesel engines, 107 pitting, 107 test strips for, 165 190 Filling, of coolants, 248 D 1,10-Decanedioic combination coolants, 44 coolants, 276 Degradation acids, in used coolant, 234 Fleet tests

Deionization, of coolants, 276 Depletion rates, sebacic acid and silicate phosphate coolants, 63 Diacids, monoacid/diacid inhibitors, 11 Dibenzothiazyl disulfide deposition, 215 Diesel engines coolant technology update, 289 cylinder liners, cavitation corrosion, 107, 128, 289 phosphate-molybdate SCAs, 128 water pump seal deposits, 205 Diethylene glycol, in used coolant, statistical analysis, 234 Disposal, coolants and additives, 149 Dual-bed deionization-based multi-stage coolant purification, 258

\mathbf{E}

Dynamometer test method, 6

Electrochemical corrosion testing, radiator materials, 83

Face deposits, water pump, 205 Ferrous oxalate, formation chemistry, Filtration, of coolants, 248, 276 Filtration-flocculation-coagulation, of carboxylic acid coolants, 44 coolant pump failure, 25 oxalic acid cleaning carryover effects, 190 sebacic acid coolants, 63 silicate phosphate coolants, 63 Flushing, of coolants, 248 Fourier transform infrared spectrometry, protective films, 11 Freezepoint, test strips for, 165 FTIR, see Fourier transform infrared spectrometry FVV Test (German), 128

G

Gas chromatography, carboxylic-acid corrosion inhibitors, 4 German FVV Test, 128 GM 1825M coolants, 276 GM 6038M coolants, 25, 149 GM 6043M coolants, 44

Hard water, effects on pump seals, 205 Hazardous waste determination in used coolant, 234 EPA characterization guidelines, 234 management, 149 in multi-stage purified coolant, 258 Heater cores, sebacic acid coolant effects, 63 Heat-exchange surfaces aluminum, corrosion protection, 11 scaling, 289 Heavy duty diesel engines, see Diesel engines Heavy metals removal with multi-stage purification process, 258 in used coolant, statistical analysis, 234 High lead solder alloys, carboxylic-acid corrosion inhibitors, 44

I

ICP, see Inductively coupled plasma
emission spectroscopy
Inductively coupled plasma emission
spectroscopy
carboxylic-acid corrosion inhibitors, 44
for coolant systems, 180
Inhibitor depletion
high silicate alkaline phosphate coolant, 63
sebacic acid coolant, 63
Ion chromatography, carboxylic-acid
corrosion inhibitors, 44
Ion exchange, multi-stage coolant
purification using, 258
Iron

K

deposition on sealing surfaces, 215

effects on water pump seals, 205 Iron oxalate, formation chemistry, 190

K805 cladding, 83

L

coupled plasma emission spectroscopy Laser ablation inductively coupled plasma emission spectroscopy, 180

LA-ICP, see Laser ablation inductively

Lead

in multi-stage purified coolant, 258 in used coolant, statistical analysis, 234

Lead solder alloys, carboxylic-acid corrosion inhibitors, 44
Lethal dose 50, PG antifreeze and SCAs, 149
Life extension, of coolants, 248, 276
Light duty vehicles, coolant life extension, 248
Liner pitting of diesel cylinders, 107, 128 heavy duty engines, 289

test strips for, 165
Long life coolants
carboxylic acid, 25
disposal, 149

disposal, 149 and seal performance, 215

M

Maintenance, of coolants, 248, 289 Mercaptobenzothiazole, test strips for, 165 Microscopy, protective films, 11 Monoacid/diacid inhibitors, 11 Multi-stage process, for coolant purification, 258

O

Octanoic acid coolants, 44
Off-site coolant recycling, 276, 289
On-site analyses, test strips for, 165
On-site coolant recycling, 276
Oxalic acid cleaning, chemistry of, 190
Oxygen, and inhibitor solidification, 215

P

PG antifreeze, LD₅₀, 149 pH
oxalic acid cleaning effects, 190
test strips for, 165
in used coolant, statistical analysis, 234
Phosphate-molybdate SCAs, for diesel
engines, 128
Phosphorus, deposition on sealing surfaces,
215
POTWs (publicly owned waste treatment
works), 149
Propylene glycol
biodegradability, 149
toxicity and disposal, 149

in used coolant, statistical analysis, 234 Protective films, analysis, microscopy and FTIR, 11

Publicly owned waste treatment works (POTWs), 149

Radiators aluminum, sebacic acid coolant effects, 63 aluminum alloy, corrosion testing, 83 deposits, ICP spectroscopy for, 180 Radiator solder corrosion, history of, 6 RCRA (Resource Conservation and Recovery Act), 149 Recycling coolant life extension and, 248 multi-stage process with dual-bed deionization, 258 off-site, 276, 289 on-site, 276 processes, evaluation, 276 regulations for coolants, 149 technology update, 289 Regulatory issues, coolant toxicity and disposal, 149 Reserve alkalinity depletion by glycol degradation, 234 oxalic acid cleaning effects, 190 test strips for, 165 in used coolant, statistical analysis, 234 Resource Conservation and Recovery Act (RCRA), 149 Reverse osmosis recycling processes, 276 "Right to Know" laws, Federal, 149

\mathbf{S}

Scaling
heat transfer surfaces, 289
Scanning auger microprobe/energy
dispersive
X-ray, comparison with LA-ICP sample
analysis, 180
Scanning electron microscopy/energy
dispersive x-ray, comparison with LA-ICP
sample analysis, 180
SCAs, see Supplement coolant additives
Sebacic acid coolants, 63
Silicate-based coolants, 44
Silicate deposits, high-temperature-related,
215
Silicate gelation, phosphate-molybdate SCA
effects, 128

Silicate phosphate coolants depletion rates, 63 fleet tests, 63 Sodium tolyltriazole coolants, 44 Solder bloom in heavy duty engines, 289 phosphate-molybdate SCA effects, 128 Solidified silicates, 215 Statistical analyses, used coolant characterization, 234 Superfund Amendment Reauthorization Act Title III, 258 Supplement coolant additives coolant life extension with, 248 in diesel engines, 107, 128 LD₅₀ data, 149 overtreatment effects, 107 phosphate-molybdate, 128 SWAAT test, method G43, 83

Т

Test strips, for on-site analyses, 165 Tolyltriazole coolants, 44 Toxicity borate-nitrate SCAs, 128 coolants and additives, 149 phosphate-molybdate SCAs, 128

V

Vacuum distillation recycling processes, 276

W

Water pumps, see also Coolant pumps failure
coolant composition and, 215
fleet tests, 25
leakage, phosphate-molybdate SCA
effects, 128
seals
and coolant composition, 215
deposit compositions, 205
in heavy duty applications, 289
LA-ICP for, 180
Wavelength dispersive spectroscopy, pump
face seal deposits, 205