

Subject Index

A

- Acceleration, 120, 126, 132
- Accelerometer, 130, 284–285
- Acetal, 351–367
- Acrylonitrile-butadiene-styrene (ABS), 236–237
- bottles, 19
- ductile-brittle transition, 240–242, 245–246
- fatigue testing, 282
- impact behavior of, illustration, 166
- incipient crack formation testing, 327–333
- terpolymers, 176
- Aircraft materials and structure, 224, 227
- Aluminum alloys, 166
 - energy absorption, 234
 - impact data, 171
 - Type 6061 T6, 221
- Analog/digital (A/D) converter, 12
- Analog/digital (A/D) resolution, 14
- Antialiasing filter, 84
- Aramid-reinforced composites, 219–235
- ASTM Committee D-20 on plastics, 45, 174
- ASTM standards
 - D 256-81: 19, 147, 162, 284, 285
 - D 256-84: 237
 - D 638-82a: 262
 - D 790-81: 149, 266
 - D 1709-15(1980): 148
 - D 1822-83: 162
 - D 1822-84: 147

D 2585-68(1980): 221

- D 3029-82: 164, 165
- D 3763-79: 19, 178, 183
- E 23-82: 180, 182
- E 399-83: 349, 353

Automotive applications

- dart impact evaluation of materials, 44–57
- impact data for steel and aluminum in, 171
- impact stress states in, 28–30, 31–32
- impact testing materials, 24–43
- plastics in, 58, 162

B

Bending

- biaxial, 27, 39, 43, 160
 - illustration, 31–32
 - table, 28
- normal shear, 39
- uniaxial, 27, 43
 - illustration, 31–32
 - table, 28

Bismaleimide systems, 253, 259

- Boat laminates, 192–197
- Bottles, burst pressure, 221, 223, 226–227, 233, 234

Boxcar function, 84–86, 94

- illustration, 88

Break

- elongation at, 148, 239
- energies, 282
- point, 34–35
- response, 42

- Brittle behavior, 94, 98, 350
 Brittle-ductile transition, 329, 330
 Brittle initiation, 344
 Bulk molding compound (BMC), impact damage, 303
 Bump impact, 192
 illustration, 196, 198, 202, 204-205
 table, 199, 203
 Burst pressure, 221, 223, 226-227, 233, 234
 Burst testing, 226-227
- C**
- Carbon dioxide, 105
 Carbon fibers, 221, 223, 226, 230, 233, 234
 Charpy testing, 39, 54, 59, 145, 147, 159
 apparatus, 166
 evaluation of composites, 180-183
 inadequacies, 164, 168, 169
 of metals, 16, 284
 Cinematography, high-speed, 284
 Circuit board liminates, table, 171
 Composite materials
 aramid-reinforced, 219-235
 in automative applications, 41-42
 impact controlling variables, 28-33
 table, 36
 instrumented dart impact evaluation, 44-57
 selecting impact tests, 25-28, 43
 table, 39
 testing analysis and specifications, 35-41
 illustration, 37
 carbon fiber, 223, 226, 230, 233, 234
 glass fiber, 180, 181
 graphite/epoxy, 248-249, 253-260
 impact behavior analysis, 58-80
- impact characterization, 248-261
 impact damage tolerance, 219
 nonmetallic, 169
 prediction of end-use impact resistance, 187-216
 Compression characteristics, 122-123
 Compression testing
 of foams, 140-141
 static, 127
 Compressive strength, 260
 Computer simulation of impact response, 313-317
 Crack, 49, 53
 extension of, 49-50
 formation in polymers, 324-334
 initiation, 53, 54, 269
 instability, illustration, 354
 length, 346-347, 355, 359-363, 366
 penetration depths, 329
 propagation plane, 362
 Cracks, multiple unstable, 325
 Crack tip
 blunting, 359
 stress field around, 74
 Crazing, 314, 362
 deformation, 245
 initiation, 240-241, 245-246
 multiple, 237
 termination, 240
 Crystalline materials, 290, 292, 298, 300, 359
 Cushioning material, 119
 deformation, 121-122
 impact and compression testing of, 118-142
 Cylindrical blowout, 328
- D**
- Damage measurement method, 259, 260

- Damping, 141
 characteristics, 118–120, 124
 in cushioning material, 127–130
 effect of, 136, 140
 illustration, 121
 quarter cycle, 132–134
 table, 136
 Rayleigh, 119
- Deceleration, impact, 120, 130–135
- Deflection, 46–47, 110
 absorbing, 32–33
 at failure, 99
 yield, 151
- Deformation, 54, 119
 biaxial flexural, 47
 in cushioning material, 121–122, 127
 ductile, 331
 elastic analysis, 271
 filament wound pipe, 200
 of foams, 135, 136
 without fracture, 314
 idealized dart, 47–50
 impact velocity and, 315
 illustration, 316
 linear elastic, 33
 linear load-deflection, 47, 49
 with partial impacts, 306, 317–320
 illustration, 316
 plastic, 33, 49
 with ram displacement, 310
 rates, 238
 stable or slow-rate, 49–50
 stages and transitions, 50
- Delamination, 180, 233, 260
 glass fiber/resin matrix, 200
 inhibition of, 253
 plastic, 52
- Density, 11, 108
- Discontinuities, 85, 166
- Displacement, 119
 compression, 126–127
 nodal, 123
 reliability of values, 284
- Driven dart testing, 145, 149–151, 155, 160–161
- Drop dart testing, 145, 148, 159, 160
 illustration, 149
- Drop height, 329
- Drop testing
 of low-energy compression impact, 123–130
 polystyrene, 136–141
 results, table, 130
- Drop tower, 332, 333
 impact tester, 325
 instrumented, 175, 178
- Drop tower impact testing, 220, 333
 impact fatigue testing of polymers, 281–301
 table, 328
- Drop-weight testing, 59, 145
 limitations, 165
 machines, 10
- Ductile failure, 239, 245
- Ductile-brittle material, 84, 86
 illustration, 92
- Ductile-brittle transition, 237, 239–242, 244–246
- Ductility index, 166–169, 173–174
- E**
- Elastic distortion, 119
- Elastic modulus, 349
- Elongation at break, 148, 239
- Embrittlement (*see also* Failure, brittle) 268, 270, 275, 276, 277
- End-use impact resistance, 187–216
- Energy, 47
 absorption, 32, 241, 259, 298
 in ductile fracture, 287–289
 analysis of measurement, 337–350
 break, 110–111, 282
 calculation and filtering effect, 83
 to crack, 110–112
 deformation, 119

- Energy (cont.)**
 - elastic, 64
 - fracture, 113, 238, 244–245, 294–297, 346–347
 - illustration, 239, 243
 - impact, 30, 110, 251, 252, 268, 281, 282, 289, 290, 309–310, 312–313
 - absorption, 223–224, 227, 228
 - illustration, 230–232
 - criterion for material selection, 333
 - normalization, 300
 - penetration depth and, 331
 - thickness and, table, 171
 - at ultimate failure, 325
 - velocity and, 332
 - with incipient damage, 260
 - potential, 12
 - propagation, 56, 57
 - returned and retained, 292–294
 - strain, 342–344
 - total, 39–40, 151
 - yield, 40, 64, 151
- Energy (absorbed)-deflection traces, 149**
- Expoxy**
 - glass-fiber-reinforced, 170
 - rigid and soft, 221, 233
- Ethylene-propylene copolymer injection molded disks, 274**
- F**
- Failure**
 - brittle, 84, 85 109, 266–271, 274–277, 286, 310
 - illustration, 272
 - catastrophic, 311
 - component, 21
 - criteria, 19–20
 - illustration, 21
 - with different test methods, 154–155
- ductile, 84, 239, 245, 266, 266–270
- fiber, 223
- incipiency of, 35
- mode, 109, 165, 272, 306
 - table, 275
- plane-strain, 362, 363
- shear, 200
- short and long-term, 290
- total, 64–66
- transsspherulitic, 362, 366
- Failure limits, impact, 33–35, 152**
- Falling dart impact test apparatus, 325**
- Falling weight testing, 39–40, 148, 263**
- Fatigue**
 - constant-load, 290
 - damage caused by, 21
 - impact, 281–301
 - response, 4–5
- Fatigue testing, 281–301**
- Fiber breakage, 34–35**
- Filament wound pipe, 197–203**
- Filter**
 - antialiasing, 84
 - electronic variable, 285
 - low-pass, 88, 97, 98
 - illustration, 92, 100, 102
 - notch, 97
 - two-pole, 87
 - illustration, 91
 - universal for impact testing, 100
- Filtering, 14–15**
 - analog, 14, 81, 100
 - digital, 15, 18, 81–102
 - effect, 83
- Finite element (FE) analysis, 73–75, 118, 123**
- Finite element grids, 75–77**
- Flaws, 314**
- Flex impact testing, 145, 149, 155, 162**
 - illustration, 150
- Fluorocarbon, 105**

- Foam**
 deformation, 135–136
 nonuniform and uniform density of, 107
- Force/deflection**, 149, 164–165
- Force measurement analysis**, 337–350
- Fourier transform approach**, 81–82, 96
- Fracture**
 behavior, 236–247
 brittle, 287, 289–290, 297–298
 cracking, 306
 ductile, 286, 287, 297–298
 energy, 238, 244–245, 292–297
 illustration, 239, 243
 morphology, 362
- Fracture mechanics analysis**, 342–349, 359
- Fracture toughness**, 5, 60, 66–73, 245
 degree of, 62
 dynamic, 78
 effect of loading rate on, 351–367
 testing, 353–355
 transitions, 356–359, 363
- Frequency domain methods**, 81, 82
- Frequency spectrum**, 94–95, 99–100
 illustration, 96, 97
- G**
- Gardner testing**, 107–108, 113–115
 anvil, 148, 160, 162
 apparatus, 325
 1.25-in. ring, 148
 standard, 39–40, 148, 157, 162
- Gas bubbles**, 106, 107, 113
- Gas counterpressure (GCP) method**, 107
- Geometries**, 68–74
 configuration, 108
- dependency in printed circuit boards**, 171
- illustration**, 77–78
- impact**, 145
impact problems, 82
influence of, 176, 177
- Graphite/epoxy composites**, 174, 248–249, 253–260
- H**
- Helmets**, 118–119
- Hole diameter (specimen)**, 264–265
- Hydrodynamic-elastic-magneto-plastic code (HEMP)**, 313
- I**
- ICI/Battenfeld (Billion) process**, 107
- Impact**
 controlling variables, 28–33, 42
 damage assessment, 303
 digital filtering of data, 81–102
 energy, 30, 281
 failure limit, 33–35
 idealized histories, 82–89
 low-pressure thermoplastic structural foam, 105–116
 problem, model of, 90–95
 puncture
 illustration, 207–208
 table, 209
 strength, 164
 toughness, 290
- Impact behavior**
 brittle-ductile, 151, 165
 of plastics and composites, 58–80
- Impact characteristics**, 3–4
 of low-pressure single-component thermoplastic structural foam, 113
- new composite materials**, 248–261
- in polymers**, 324–334

- Impact characteristics (cont.)**
- testing, simulation, and interpretation of, 117–143
- Impact fatigue treatment**, 325
- Impact modulus**, 346–349
- Impact parameters**, key, 25–26, 28, 33, 37
- Impact resistance**
- assessment of, 303, 325
 - composite ranking, 259
 - of polyether sulphone, 268, 276
 - prediction, 187–216
- Impact response of polymeric materials**, 302–323
- Impact speed** (*see also Velocity, impact*)
- Impact stress states**, 26–32, 36, 41, 188
- illustration, 151
 - in impact testing, 159, 160–162
 - one and two-dimensional, 314
- Impact tester**, 108, 303, 325
- high-rate, 188–192, 215, 303, 304
 - variable-speed, evaluation of, 58–80
- Impact testing** (*see also Compression testing; Puncture testing*)
- analysis of force and energy measurements in, 337–350
 - of aramid-reinforced composites, 219–235
 - comparative evaluation, 152–157
 - correlation of methods, 145, 157–162, 174–177
 - data interpretation, 9–23
 - for end-use applications, 3
 - flexed-plate, 262–277
 - good, conditions for, 24, 155–157
 - high-speed, 81
 - historical review, 165–166
 - instrumented dart, 44–57
 - instrumented systems, 13
 - methodology, 2–3, 144–162
 - methodology for selecting, 24–43
 - parameters, 10–18, 169–170
 - partial, 4–5
 - of polyether sulphone, 262–277
 - of polymeric materials, 163–186
 - program/design development, 127, 178
 - rate dependency, 173–174
 - rate sensitivity, 170
 - repeated blows, 287–289, 325
 - single-blow, 281–282, 286, 297, 300
 - specification of methods, 37–40
 - test applicability, 19–22, 153, 154–155
 - test-specific effects, 23
 - utilization of data, 18–23
 - variable-rate, 163–186
- ISO/DIS 6603/1**, 263, 264
- ISO Draft Specification 6603/2**, 19
- Izod testing**, 33, 39, 54, 59, 145
- excess-energy pendulum, 107
 - extension of, 284
 - inadequacy, 164
 - notched, 147, 157, 159, 162
 - of polyvinyl chloride, 242
 - reverse notched, 147, 159
 - of rubber-modified polymers, 237
- K**
- Kevlar**, 197
- illustration, 226
 - improved, 233–234
- Kevlar** 29, 221, 227, 230, 233–234
- Kevlar** 49, 173–174, 221, 227, 230
- L**
- Laminates**
- E glass, 193, 197
 - honeycomb-core, 220, 224–226, 233, 234
 - S glass, 193, 197
 - skin/core, 192–197
 - solid, 220

- Laser-Doppler system, 338
illustration, 340
- Laser-Doppler techniques, 338, 342, 349
- Light beam/photodetector, 13
- Linear elastic fracture mechanics (LEFM), 66, 352
- Linear load-deflection behavior, 52
- Linear variable displacement transducer (LVDT), 46
- Load, 46, 47
ductility index and, 168
dynamic, 59, 119
failure dynamic, 78
histories, 82, 86-89, 98-99
illustration, 92
idealized, 84
inertial, 15-16
maximum, 49, 53
monotonic increase and decrease, 12
oscillations of, 50, 51-52, 57
range and time, 10-13
resolution, 12
- Load cell/amplifier, 54
- Load-deflection, 47, 50, 53, 56-57, 79
signals, 64-67
- Load-displacement history, 83
- Loading
biaxial, 44
compressive, 119
geometry, 27, 44
impact, 26-27
material behavior under, 188
rate effect, 351-367
- M**
- Macrocracking, unstable, 50
- Matrix molecular weight effects, 240-242
- Melt flow rate (MFR), 178
- Microprocessor system, 188, 215
- Mold-filling process, 106-107
- Molecular energy absorption, 26
- Molecular relaxation mechanisms, 358, 366
- N**
- Noise
characterization, 95-97
excessive, 134
generation, 82
level, 98
reducing or removing, 14, 82, 89
sources, 94
- Nomex aramid structural sheet, 221
- NONSAP program, 77, 123, 126
- Noryl test plaque, 109
- Notched specimen development, 262-277
- Nylon 66, 282, 286-297
- Nylon A, 285, 287-300
- Nylon B, 286-294
- Nylon-reinforced reaction injection molding (RRIM), 52-53
- Nyquist criteria, 84
- O**
- Oscillations
amplitude, 16, 120
creation of, 82
excessive, 134
harmonic, 16-18
of load, 50-52, 57
source and frequency, 17
- Oscilloscope, 122, 285
digital, 249-251, 325-326
external, 60, 62
- P**
- Parametric material evaluation, 18-19

- Pendulum impact apparatus, 164, 338–339
- Pendulum testing, 145, 147, 159
- Penetration depths, 302–323
- Penetration testing, 251–252
- Photodetector triggers, 14
- Plastics
- automotive applications, 44–57, 162
 - damage, 52
 - deformation, 49
 - fatigue response, 4–5
 - foaming, 106
 - impact behavior analysis, 58–80
 - industry, 59
 - instability, 52
- Polyacetal, 282, 290
- Polycarbonate, 59, 60, 62–80
- behavior, 263
 - load range, 12
 - thickness, 177
- Polycarbonate film, 282
- Polyether sulphone (PES), 262–277
- Polyethylene
- high-density (HDPE), 60, 64–80, 97–101, 303, 313, 338, 344
 - computer simulation, 313–317
 - impact responses, 304–313, 318–322
 - illustration, 305, 316
 - table, 308
 - low-density (LDPE), 59
 - low-pressure high-density (HDPE), 108
 - terephthalate (PET), 282
 - ultrahigh-molecular-weight, 282
- Polymers, 58 (*see also* Crystalline materials)
- dynamic impact loading, 351
 - impact characteristics for incipient crack formation, 324–334
 - impact fatigue, 281–301
 - impact response with depth of penetration, 302–323
 - rubber-modified, 236–247
- semicrystalline, 359
- structure, 188
- thermoplastic, 59
- toughness, 281
- ultimate strength, 188
- viscoelastic, 120–121, 163–186
- Polymethyl methacrylate, 177, 351–367
- Polypropylene
- drop testing, 136
 - failure, 154
 - foam, 123–141
 - glass-reinforced, 181
- Polystyrene, 98, 313
- acrylonitrile (PSAN), 237, 241
 - illustration, 242
 - drop testing, 136–141
 - foam, 121
 - high-impact (HIPS), 236–237, 282, 313–317
 - illustration, 299, 305
 - impact responses, 303–313, 318–322
- Polystyrene plaques, 109
- Polyurethane foam, 121, 123, 130, 131
- illustration, 131, 138
- Polyvinyl chloride (PVC)
- rubber modified, 236
 - fracture behavior of, 242–245, 246
 - sheeting, extruded, 176
- Puncture impact
- illustration, 207–208
 - table, 209
- Puncture resistance, 203–215
- Puncture road hazards, 203–204
- Puncture testing, 54, 56, 108–113, 200, 203–215, 259
- illustration, 49
- R**
- Ram displacement, 192, 197, 200, 310–311

- Ram penetration, 193, 200
 Ram travel distance, 304, 309–310, 311
Reaction injection molding (RIM) material, 27, 52–53, 55–56, 154
Reinforced reaction injection-molded polyurethane (RRIM) material, 59, 64–80
Resin, 106–107, 113
 carbon fiber in, 221
 polyphenylene oxide-based, 109
 properties, 109, 223
 rigid, 233
Ringing, 17
 postfailure, 94
 reducing amplitude, 17–18
Road testing, 203–215
Rubber, 206
 effect on ductile-brittle transition, 240
- S**
- S**canning electron microscopy, 355, 364–366
Service failure criteria, 19–20
Servohydraulic machines, 56, 325
Sheet molding compound (SMC), 27, 59, 62–80, 303
SMC-R65 material, 50, 55–56
SPE ANTEC Conference, 177–178
Specimen shape, 145
Stiffness, 35, 90–91, 124
 bending, 259
 compression, 124–127
 flexural, 313, 322
 properties of cushioning material, 119
Strain energy release rate, 342–344
Stress
 concentrators, 314
 distribution, 271–274
 high-tensile-yield, 262
 impact, 188
 tensile, 314
Stress intensity factor, 282
 critical, 344–346, 349
Stress intensity factors (SIFs), 60
 calculation/computations, 74–75, 77–78
Stress states (*see* Impact stress states)
Stress whitening, 310–311, 314, 328
- T**
- T**earing, 27, 43, 53, 54
Temperature effects, 236–247, 253–259, 329–332
Tensile tester, high-speed, 147
Tensile testing, 145, 147–148, 157, 162
Tensile toughness, 148, 233
 illustration, 231
Tension
 biaxial, 27–32, 43, 160
 normal shear, 43
 uniaxial, 27, 43
 illustration, 31
 table, 28
Test fixture design, 145
Test frequency effect, 291
 table, 292
Test rate effects, 236–247
Thermoplastics, 175, 305 (*see also* specific types)
 impact test data, 178, 183
 structural foam (TSF), 105–116
Thickness
 dependency, 170–173
 effects, 107, 180, 291–292
 illustration, 318–319
 end-use, 57
 after impact, 306
 increasing, 327
 skin, 108, 113
 strength and, 176–177
 of tire, 204–205

- Three-point bend testing, 245 Uniaxial tensile testing, standard, 52
Through-penetration testing, 251–
 252
- Time
 history, 89–92
 illustration, 98–99
 load range and, 10–13
- Time-velocity data, 342, 344
- Tire
 construction variables, 209–215
 materials, 206
 puncture resistance, 203–215
- Titanium alloys, 166
- Torso-head-helmet impactor system,
 118
- Toughness, 292, 344
- Toughness transitions, 356–359,
 363–366
- Triggering method, 13–14
- Tup
 acceleration, 165
 natural frequencies, 17
 velocity, 15
 vibrations, 14
- U**
- UFX 82-17, 221
- Ultimate force, 151
- Ultrasonic C-scan, 259, 260
- V**
- Velocity, 120
 in finite element simulation, 126–
 127
 impact, 16–17, 45, 46, 132, 134,
 180–185, 309, 315–317,
 322, 332, 333
 measurements, 60–64, 338–342,
 349
 pendulum, 338
 illustration, 341
 testing, 16, 60
- Velocity-time data, 342, 344
- Video testing, high-speed, 45, 54–55
- Y**
- Yield, 33–34, 49, 149
 behavior, 154–155
 characteristic of, 52
 deflection, 151
 energy, 40, 64, 151
 point, 35, 56
 position, 52
 response, 42
 strength, 239