

ASTM INTERNATIONAL Manual

Significance of Tests for Petroleum Products 9th Edition

Salvatore J. Rand, Ph.D. Allen W. Verstuyft, Ph.D.









Salvatore J. Rand, Ph.D., and Allen W. Verstuyft, Ph.D., Editors

Significance of Tests for Petroleum Products 9th Edition

ASTM Stock Number: MNL1-9TH

ASTM International 100 Barr Harbor Drive PO Box C700 West Conshohocken, PA 19428-2959 Printed in U.S.A.

Library of Congress Cataloging-in-Publication Data

Names: Rand, Salvatore J., 1933- editor. | Verstuyft, Allen W., 1948- editor.

 $\label{thm:continuous} \mbox{Title: Significance of tests for petroleum products / [edited by] Salvatore J. Rand, Allen W. Verstuyft.}$

Description: 9th edition. | West Conshohocken, PA: ASTM International, [2018] | "ASTM Stock Number: MNL1-9th edition." | Includes bibliographical references and index.

Identifiers: LCCN 2018039184 | ISBN 9780803171084 | ISBN 9780803171091 (ebook)

Subjects: LCSH: Petroleum—Testing. | Petroleum products—Testing.

Classification: LCC TP691 .M36 2018 | DDC 665.5—dc23 LC record available at https://lccn.loc.gov/2018039184

Copyright © 2018 ASTM International, West Conshohocken, PA. All rights reserved. This material may not be reproduced or copied, in whole or in part, in any printed, mechanical, electronic, film, or other distribution and storage media, without the written consent of the publisher.

Photocopy Rights

Authorization to photocopy items for internal, personal, or educational classroom use of specific clients is granted by ASTM International provided that the appropriate fee is paid to the Copyright Clearance Center, 222 Rosewood Drive, Danvers, MA 01923, Tel: (978) 646-2600; http://www.copyright.com/

Publisher:

ASTM International 100 Barr Harbor Drive PO Box C700

West Conshohocken, PA 19428-2959 Phone: (610) 832-9585 Fax: (610) 832-9555

ISBN 978-0-8031-7108-4 ISBN-EB: 978-0-8031-7109-1

ASTM Stock Number: MNL1-9TH DOI: 10.1520/MNL1-9TH-EB

ASTM International is not responsible, as a body, for the statements and opinions advanced in the publication. ASTM International does not endorse any products represented in this publication.

Printed in Hanover, PA December 2018

Foreword

THIS PUBLICATION, *Significance of Tests for Petroleum Products: 9th Edition*, was sponsored by ASTM Committee D02 on Petroleum Products and Lubricants. The editors are Salvatore J. Rand, Ph.D., Consultant, North Fort Myers, Florida, and Allen W. Verstuyft, Ph.D., Al Verstuyft Consulting, LLC, Napa, California. This is the ninth edition of Manual 1 in the ASTM International manual series.



Contents

Ac	knowledgments	i
1	Introduction Salvatore J. Rand and Allen W. Verstuyft	
2	Automotive Spark-Ignition Engine Fuel James J. Simnick	3
3	Ethanol and Other Fuel Oxygenates Kristin Moore	2
4	Fuels for Land and Marine Diesel Engines and for Nonaviation Gas Turbines John E. Chandler	37
5	Biodiesel Steve Howell	57
6	Aviation Fuels Stanford Seto and Roger Gaughan	69
7	Crude Oils Harry N. Giles	97
8	Sampling Frederick J. Passman	119
9	Gasoline and Diesel Fuel Additives Alex Kulinowski, Rick Chapman, and Al Verstuyft	143
10	Chromatographic Methods for Fuels, Feedstocks, and Products Frank P. DiSanzo	155
11	Spectroscopic Methods for Spark Ignition Fuels Daniel C. Mertens	183
12	Burner, Heating, and Lighting Fuels Victor J. Turk	19
13	Methods for Assessing Stability and Cleanliness of Liquid Fuels David R. Forester	21
14	Gaseous Fuels, Liquefied Petroleum Gases, and Light Hydrocarbons: Methane through Butanes, Natural Gasoline, and Light Olefins Andy Pickard	225
15	Properties of Petroleum Coke, Pitch, and Manufactured Carbon and Graphite Bill M. Spencer	235
16	White Mineral Oils William T. Welch	249
17	Lubricant Base Oils Aaron Mendez	257

18	Lubricating Oils	267
	Shawn Dubecky and Matthew Nyce	
19	Passenger Car Engine Oil and Performance Testing	287
	Raj Shah and Theodore Selby	
20	Petroleum Oils for Rubber	315
	John M. Long and Jude Abia	
21	Lubricating Greases	321
	Raj Shah and Gian L. Fagan	
22	Petroleum Waxes Including Petrolatums	341
	H. Lindsay Barnes	
23	Analytical Methods for Determination of Inorganic Species in Petroleum Products and	
	Lubricants: A Focus on New Technologies and Techniques in the Petroleum Industry	351
	Jenny Nelson	
24	Standard Test Method Data Quality Assurance	371
	Alex T. C. Lau	
Ind	ex	377

Acknowledgments

This manual was brought to fruition by the combined efforts of many individuals. First and foremost, we would like to convey our sincerest appreciation to all of them, with particular accolades to the 31 authors who are all experts in their individual fields and who bring a broad spectrum of interests, experience, and knowledge of the testing of petroleum products to this manual. They have devoted considerable time, energy, and resources to support this publication. In addition, we are grateful to the 46 experts who reviewed the various chapters, who through their perusal of the chapters and their suggestions permitted great manuscripts to be made even greater. We would also like to particularly extend our sincerest appreciation to the publication staff of ASTM International, especially Kathy Dernoga and

Monica Siperko, who have given us significant behind-thescenes guidance and assistance from the outset of this venture. We also wish to thank Sara Welliver of J&J Editorial, LLC, in North Carolina, who was responsible for this logistically challenging project of assembling the 24 chapters and guiding the authors involved in this publication. Ms. Welliver, Mrs. Dernoga, and Mrs. Siperko were timely and extremely responsive to the continual and numerous requests of the editors. Finally, we would like to extend our sincerest appreciation to the industrial and governmental employers of all those involved in this publication. They ultimately make it possible for us to produce manuals such as this for the benefit of those who develop and use petroleum standards worldwide.



Dr. Salvatore J. Rand, an independent petroleum industry consultant, has been an ASTM International member for over thirty years. He was recently honored with ASTM's most prodigious award, the William T. Cavanaugh Memorial Award. He was recognized for his contributions to the promotion of, leadership in, and education about petroleum standards worldwide

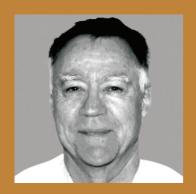
Rand serves on Committee D02 on Petroleum Products, Liquid Fuels, and Lubricants and several of its subcommittees. He is also a member at large of the executive subcommittee. During his tenure on D02 he has been vice chairman of the committee, the chair of Subcommittee D02.05 on Properties of Fuels, Petroleum Coke and Carbon Material, Secretary of Subcommittee D02.05 on Color and Reactivity, and has been particularly involved in developing standards in these areas. He has also been a member of ASTM's Committee on Technical Committee Operations (COTCO).

Rand has been recognized with the ASTM Award of Merit in 2009; a Service Award from the ASTM Committee on Technical Committee Operations in 2008; the Lowrie B. Sargent Jr Award in 2006; the George V. Dyroff Award of Honorary Committee D02 Membership in 2004; and the Committee D02 Sydney D. Andrews Scroll of Achievement in 2003. In 2010, Rand received the Charles B. Dudley Award for Manual 1, Significance of Tests for Petroleum Products: 8th Edition, which has become ASTM's best selling Manual.

For many years, Rand has been teaching two ASTM training courses that he developed: Gasoline: Specifications, Testing and Technology, and Fuels Technology. He has presented these courses in many cities throughout the world, and he has also made many varied presentations globally on ASTM fuels specifications and standardization procedures

Professionally, prior to his retirement from industry and forming his consultancy, Rand directed the Fuels Test Laboratory which analyzed both liquid and gaseous fuels, at the Texaco Research and Development Center in Beacon, New York. He provided technical information and services to Texaco installations worldwide on fuel distribution, marketing and operations; as well as laboratory inspection, auditing, and personnel training both within Texaco and external to the company. He also served as an adjunct professor in the graduate school of chemistry at the University of St. Joseph.

Rand, who is the author of a number of research technical publications, is a 60-year member of the American Chemical Society, where he is a past chairman of its Mid-Hudson Section. He holds a Ph.D in Physical Chemistry and Physics from Rensselaer Polytechnic Institute, and a B.S in Chemistry and Philosophy from Fordham University.



Dr. Al Verstuyft, an independent petroleum industry consultant, has been an ASTM International member for over twenty years. Is a member of D02 on Petroleum Products, Liquid Fuels, and Lubricants and several of its subcommittees, including Subcommittees D02.03 on Elemental Analysis, D02.04 Hydrocarbons and D02.94 on Quality Assurance and Statistics. He is also a member of D19 on Water and D34 on Waste.

Al has been or is currently a member of the American Petroleum Industry (API)Test Methods Task Force and Environmental Monitoring Task Force; Western State Petroleum Association (WSPA) Test Methods Task Force (Petroleum Fuels); American Chemical Society (ACS), Committee on Reagent Chemicals and the California Section ChemOlympiad Coordinator.

at the Chevron Energy Technology Company in Richmond, CA. He provided petroleum and environmental analysis and chemistry consulting with expertise in turning complex chemical analysis data into information for decisions.

He is recognized in petroleum and environmental laboratory business for improving technical soundness and defensibility of data and operations; as well as laboratory auditing, and personnel training both within Chevron and external to the company. He as a Visiting Research Scientist at Burner Engineering Laboratory of Sandia-Livermore National Laboratory.

With Dr. Sal Rand, Al coedited "Fuel Specifications: What They Are, Why We Have Them and How They Are Used" ASTM Manual 69 (2016). He is the coauthor of a number of research technical publications, is a 48-year member of the American Chemical Society, where he was a past chairman of its California Section. He holds a Ph.D. Inorganic/Organometallic Chemistry from University of Nevada at Reno, and a B.S. Chemistry in Santa Clara University, and was Postdoctoral Associate in Physical Organic Chemistry at the University of Utah.

ASTM INTERNATIONAL

Helping our world work better

ISBN: 978-0-8031-7108-4 Stock #: MNL1-9TH

www.astm.org