

Subject Index

A

Adhesion

coatings on aluminum, 333–334, 335 (table)

Elcometer tester, 333

films and coatings,

bibliography, 343–362

metal coatings, 320–328, 322 (table)

tests,

ASTM Standard D 3359:239

review of, 311–316, 311 (table)

ring shear, 320–328, 325 (table)

various metal substrates, 320–328, 322 (table)

Alloys, coating *See also* Powder coatings

adhesion of, 320–328, 322 (table)

bibliography, 343–362

aluminum, 135–143, 150–166, 246–264

chromium-nickel, 181–182, 189

copper-nickel-chromium, 265–271

nickel, 168–175

nickel-molybdenum, 11–18, 16 (table)

nickel-phosphorus, 11–18, 16 (table), 112–121

tribology applications, 295–301, 294, 298, 299 (tables)

zinc-aluminum, 246–264

zinc-magnesium, 213–234

Alodine 1000/2000 processes, 143–146

Aluminum

adhesion of coatings on, 326, 333–341

anodic oxide coatings on, 130–149, 148 (table), 150–166

coating on steel, 246–264

ring shear test data, 326 (table)

surface contamination of, 333–341

zinc immersion surface preparation, 326

Anodic oxide coatings *See* Oxide coatings on aluminum, anodic

Anodic polarization measurements
ASTM Standard G5: 215

Anodized aluminum *See* Oxide coatings on aluminum, anodic

Area density and coating thickness measurement, 124–125, 127–128

ASTM Committee B–8 on Metallic and Inorganic Coatings, 1–3, 8, 97

ASTM Standards

B 117: 185, 186, 187

B 136: 161, 185, 187

B 137: 151

B 244: 153

B 287: 185

B 368: 185, 187

ASTM Standards (*continued*)

- B 380: 187
- B 457: 185, 187, 189
- B 487: 152
- B 537: 183, 188
- B 538: 185, 187, 189
- B 578: 7, 96, 98, 100, 104, 105, 107
- B 583: 196, 198, 202
- B 627: 187, 189
- B 636: 20
- B 680: 185, 187, 161
- B 765: 194, 197
- D 1005: 239
- D 1141: 248
- D 2244: 161–162
- D 3359: 239
- D 3755: 159
- E 3: 100
- E 8: 12
- E 92: 97
- E 177: 97
- E 178: 105
- E 308: 162
- E 345: 12, 77
- E 384: 96–98, 100
- E 578: 7, 96, 98
- E 796: 13, 67, 68, 90
- G 3: 189
- G 5: 189, 215
- G 33: 188
- G 43: 185
- G 50: 188
- G 59: 188
- G 61: 169
- G 71: 188
- G 76: 155
- G 82: 188
- G 84: 188
- G 85: 185
- G 87: 185, 187
- G 91: 188

for corrosion of metallic and inorganic coatings, 185 (table)

for electrochemical corrosion tests, 189 (table)

precision/accuracy of, 96–97

for testing atmosphere exposure, 188 (table)

Atmosphere

ASTM Standards, 188 (table)

industrial, 181

marine, and corrosion of coated steel panels, 212–234, 217, 219, 227 (tables), 236–237, 246–264, 267–268

rural, 268

Autocatalytic nickel coatings *See* Nickel, autocatalytic

B

Beryllium

ring shear test data, 326 (table)

zinc immersion surface preparation, 327

Biaxial stretchability

copper/gold, 54–65

Bibliography

adhesion of films and coatings, 343–362

Boride coatings tribological applications, 299 (table)

Bulge tests,

hydraulic, 22–31

ASTM Committee B-8 standard development, 8

mechanical, 28–46

copper films, 44–50, 52–65

gold films, 52–65

C

Carbide coatings tribological applications, 295, 299 (table)

CASS (Copper-Accelerated-Acetic Acid Salt Spray) test

ASTM Standard B 368: 185, 187

- use with anodized aluminum, 187
 - use with nickel-chromium coatings, 187
- Ceramic coatings
 - tribological applications, 298–299, 307 (table)
- Cermet coatings, 298
- Chemical stripping, metals, 169 (table)
- Chloride and corrosion, 180 (table), 214
- Chromate conversion coatings
 - Alodine 1000/1200 processes, 143–146
- Chromaticity test
 - anodized aluminum, 161–163
 - ASTM Standards
 - D 2244: 161–162
 - E 308: 162
- Chromating, electrochemical effect
 - on copper-nickel-chromium coatings, 265–271
- Chromium coatings
 - copper-nickel-chromium alloy, 265–271
 - electroplated, 185, 187, 189, 298
 - microhardness of, 107–109
- Coatings *See also* Alloys; specific coating components
 - bibliography on adhesion of, 342–362
 - composition analysis, 167–176
 - corrosion tests, 177–191
 - electroless, 46–48, 167–176, 298
 - electroplated *See also* Alloys; specific metals
 - ductility tests on, 19–95
 - microhardness, 96–110
 - porosity tests on, 193–210
 - friction, 289–319
 - hard wear resistant, 298–307
 - inorganic, 129–149, 177–191
 - physical property measurements, 6–7, 11–18, 19–31, 52–65
 - soft lubricant, 294–298, 294 (table), 305
 - surface application techniques, 293 (table), 302–305
 - testing of, in general *See* Testing, coatings
 - tribological applications, 289–319 307 (table)
- Color fastness
 - anodized aluminum, 161–166
 - testing of,
 - Fade-Ometer, 165
 - Weather-Ometer, 165
- Color matching *See* Chromaticity
- Computer programs
 - for biaxial stretchability tests, GNATS, 61
 - corrosion software, PARC Soft CORR–332, 215
 - use in tension-testing thin foils, 13
- Conductivity *See also* Electrochemical tests
 - anodized aluminum, 160
 - Duffek test, 160
- Contact potential difference (CPD)
 - and metal surface quality, 331–341
- Contamination
 - aluminum surfaces, 324–327, 333–341
- Copper coatings
 - biaxial stretchability, 54–65
 - copper-nickel-chromium coatings, 265–271
 - ductility, 32–52, 54, 58–59, 66–95
 - electroless, 46–49, 88–90
 - microstructure of, 47–48
 - electroplated, 47–50, 54, 58–59, 66–95, 103–104, 265–271
 - microhardness, 106, 109
 - microstructure of, 46–47
 - foil,
 - ductility, 66–95

Copper coatings, foil (*continued*)
 fatigue behavior vs cyclic life, 79–82
 oxygen-free high-conductivity (OFHC), 58–59
 printed wire application, 67, 89
 Corrosion *See also* Corrosion stations; Corrosion tests
 aluminum/zinc/aluminum-zinc coatings, on steel, 246–264
 anodized aluminum, 160–161
 ASTM Standard B538:187
 atmospheric, 178–181, 181 (table), 188–189, 235–245, 265–271
 ASTM Standard B537: 183
 and chloride level, 180(table), 214
 industrial, 181
 marine, 211–234, 246–264
 rural, 268
 copper-nickel-chromium coatings on steel, 265–271
 galvanic, 181–182
 phosphate coatings, 272–288
 and physical properties of plated surfaces, 31
 and porosity of coatings, 195–210
 road salt, 180
 salt spray, 179, 180, 257–260
 ASTM Standards B117/B287/B368/G85: 185
 sulfur dioxide, 180, 195–196
 thermal spray coatings on steel, 211–234
 wrought iron, 213–214
 zinc silicate coatings on steel, 235–245
 Corrosion stations, 181(table), 236–237 *See also* Atmosphere, industrial, marine, rural; Environments, polluted
 Corrosion tests
 accelerated, 178, 185–191

ASTM Standard B117: 186, 187
 ASTM Standards, 185, 187, 188 (tables)
 electrochemical, 189–190
 ASTM Standards, 189 (table)
 software, 215

D

Density *See* Area density
 Diamond pyramidal hardness test, 97
 Dielectric properties
 aluminum,
 anodized, 158–161
 deoxidized, 333–341
 oxidized, 329–341
 ASTM Standard D 3755:159
 Diffusion welding, 324–326
 Ductility
 electroplated/aged copper, 32–51, 54, 58–59, 83 (illus)
 electroplated/aged gold, 55, 57
 tests,
 ASTM Standard E796: 67
 new methods, 19–31, 34–46, 54–65
 review, 33–34
 thin foils, 12–13, 32–95
 Duffek test for conductivity, 160
 Durability *See also* Corrosion
 copper-nickel-chromium coatings on steel, 265–271
 zinc silicate coatings on steel, 235–245

E

ECD *See* Electrostatic charge decay
 Elasticity, gold coatings, 61–63
 Elcometer adhesion tester, 333
 Electrochemical chromating, 265–266

Electrochemical tests,
 aluminum coatings, 252–257
 aluminum-zinc coatings, 226–233,
 227 (table), 252–257
 ASTM Standards, 189 (table)
 phosphate coatings, 273–283
 for surface contamination, 333
 STEP test, 189
 zinc coatings, 252–257

Electrodeposits *See also* Chromium
 coatings, electroplated; Cop-
 per coatings, electroplated;
 Gold coatings, electroplated;
 Nickel coatings, electro-
 plated
 thin metal foils, 11–18

Electroformed copper *See* Copper,
 coatings, electroplated

Electroformed gold *See* Gold, coat-
 ings, electroplated

Electroless plating nickel coatings,
 112–115, 298

Electron microscopy
 aluminum/zinc/aluminum-zinc
 coatings, 249–252
 contamination, aluminum panels,
 333–334, 340–341
 copper, microstructure of, 46–49

Electron probe microanalysis
 (EPMA)
 aluminum/zinc/aluminum-zinc
 coatings, 249, 252, 257

Electron spectroscopy for chemical
 analysis(ESCA), 333

Electroplated coatings *See also* Al-
 loys; specific metals
 corrosion tests, 177–191
 ASTM Standards, 187, 188, 189
 (tables)
 ductility tests on, 19–31
 porosity tests on, 193–210
 thin metal foils, 11–18

Electrostatic charge decay (ECD),
 329–341

equipment, 331
 procedure, 331–332, 336 (table)

Environment, polluted *See also* In-
 dustrial atmosphere
 corrosive effects, 237, 267

Epoxy topcoat for zinc silicate coat-
 ings, 237

F

Fade-Ometer, 165

Fatigue tests for measuring ductil-
 ity, 34, 66–95, 91 (table)

Films *See also* Thin films bibliog-
 raphy on adhesion, 343–362

Finite analysis biaxial stretchability,
 aged/plated gold, 61–62

Flame spray coatings, 211–234

Fluoride coatings tribological appli-
 cation, 297–298

Friction
 coating materials, 289–319
 and surface treatments, 289–319
 tests on coatings for tribological
 application, 316–318

G

German Industrial Standard (DIN)
 53151:239

GNATS
 nonlinear, elastic-plastic finite-
 element analysis code, 61–62

Gold coatings
 electroplated,
 biaxial stretchability, 52–64
 porosity testing, 194, 203, 204
 (tables)
 tribological applications, 296

Grain structure vs ductility in cop-
 per foil, 77

Graphite coatings tribological ap-
 plication, 295–297, 307 (ta-
 ble)

H

Hardness *See also* Microhardness
anodic oxide coatings on alu-
minum, 154–155

ASTM Standards

B 578: 96, 98

E 92: 97

E 384: 96–98, 100

G 76:155

chromium, 96–110

copper, 103–106, 107

numbers,

Knoop (HK), 97–98, 104, 106–
108

Vickers (HV), 98, 104, 106–108
plated coatings, 96–110

tests for,

abrasive blast, 155, 156–157

Diamond pyramidal, 97

groove, 155

scratch, 155–156

Vickers, 97–98

Hydrogen gas bubbles, relationship
to ductility, 48–49

I

Impedance

phosphate coatings, 280–283

zinc silicate coatings, 239–241

Inductively coupled plasma (ICP)
analysis of coatings, 168,
170–176

Industrial atmosphere, 181 *See also*
Environment, polluted

Inorganic coatings, 129–149, 177–
191

International Standards Organiza-
tion (ISO) Metallic Coatings,
268

IPC Specifications on Copper Foil
for Printed Wire Applications
(ANSI/IPC-CF-150), 67, 89
(table)

IPC Test Method on Flexural Fa-
tigue and Ductility, 68, 69

Iron corrosion of, 213–214

L

Lead sulfide coatings, 297

Lubrication, 289–319

M

Magnesium, zinc-magnesium coat-
ings, 213–234

Manganese coatings, 216–219

Manson-Coffin plot (strain range vs
fatigue life), 75

copper foil specimens, 76, 80, 81

Marine atmosphere *See* Atmos-
phere, marine

Mass per unit area metal coatings,
124–125

Mechanical property measurements
electroplated copper/gold, 52–65
technical overview, 5–6

thin metal foils, 11–18

Metallic foil/coatings *See* Thin foils

Metallographic test specimen prep-
aration

ASTM Standard E 3: 100

Metallography

aluminum/zinc/aluminum-zinc
coated steel, 224–226, 249–
252

Metals *See also* Alloys; Aluminum;
Beryllium; Cermets; Chro-
mium; Copper; Gold; Lead
sulfide; Manganese Nickel;
Powder coatings; Silver;
Steel; and Zinc

adhesion tests for coatings, 320–
328, 322 (table)

thin inorganic coatings on, 129–
149

use as tribological coatings, 298,
299, 300, 307 (tables)

- Microcracks in plated surfaces, 29
- Microhardness
 - chromium, electroplated, 107–109
 - copper, electroplated, 106, 109
 - electroplated coatings, 96–110
 - ASTM Standard B 578: 7
 - equipment for testing, 100
 - nickel, 298 (table)
 - standards/tests, 98–102
 - ASTM Standard B 578: 7, 96, 98, 100, 104, 105, 107
 - ASTM Standard E 384, 96–97
 - ASTM Standard E 578: 7, 96, 98
 - wear-resistant coating materials, 298, 299 (tables)
- Microporous chromium coatings, 265–271
- Microstructure, copper, 46–48
- Molybdenum disulfide coatings tribological application, 295, 307 (table)

N

- Nickel coatings
 - autocatalytic (electroless),
 - analysis of chemical composition, 168–175, 173, 175 (tables)
 - hydraulic bulge test, 23–28
 - internal stress measurement, 114–121
 - microhardness, 298 (table)
 - ductility measurements, 30
 - electroplated,
 - copper-nickel-chromium coatings, 265–271
 - corrosion, 181 (table), 182, 189
 - microhardness, 298 (table)
 - tension-testing of, 15–17, 16 (table)
 - Wood's nickel strike, 325 (table), 327

- Nitric acid and corrosion of metallic coatings, 195–196
 - deoxidation of aluminum, 333
 - gas-exposure porosity test, 196–197, 205–208
- Nitride coatings tribological applications, 299 (table)
- Nomarski interference lighting, 29
- Nondestructive tests for surface contamination, 329–341
- Nonuniformity of coating materials, effect on stress/strain, 60–63

O

- OFHC copper *See* Copper, oxygen-free high conductivity
- Optical microscopy, 249–252
- Oxidation
 - aluminum alloys, 135–139, 333
 - hard coatings, 300 (table)
- Oxide coatings tribological application, 296, 299 (table), 301
- Oxide coatings on aluminum
 - anodic, 130, 139–143, 146–166, 187, 188
 - ASTM Standard B 137: 151
 - corrosion of,
 - ASTM Standard B538: 187
 - hydrated, 137–139
 - natural, 135–137, 333–342

P

- PARC Soft CORR–332
 - corrosion software, 215
- Phosphate coatings test methods for, 272–288
- Phosphophyllite/hopeite ratio, 284
- Phosphoric acid anodizing, aluminum, 146–148
- Phosphorus coatings, 11–18, 16 (table)
 - stress 116–121

- Physical property measurements, coatings, 11–18, 19–31, 52–65
technical overview, 5–7
- Plastic coatings
tribological applications, 294–295, 294, 307 (tables)
- Plastic strain electroless/electrolyte copper, 32–33
- Plated metal films *See* Electroplated coatings
- Plating, electro- *See* Electroplated coatings
- Plating, electroless *See* Electroless plating
- Polyimide, 294 (table)
- Polytetrafluoroethylene (PTFE)
in chromium-nickel coatings, 298
testing of coatings on, 247, 252–257
- Pores
in electroplated coatings, 194–210
in gold specimens, 204(table)
- Porosity
aluminum/zinc/aluminum-zinc coatings, 249
metallic coatings, 193–210, 249
ASTM Standard B 765:197
phosphate coatings, 278–280, 283–286
screening for tribological applications, 311
- Potentiodynamic polarization thermal sprayed coatings, 229–234
- Potentiometry
phosphate coatings, 273–277
- Powder coatings
alloys, 212 (table), 212–234
mixed, 212 (table), 216–224
multi-metal, 215–234
single element, 212 (table), 216–219
- Primers (coatings) on aluminum, 333–334
- PTFE-polyphenylene sulfide coatings, 294 (table)
- PTFE-polyamide-imide coatings, 294(table)
- ## Q
- Quality control tests
ASTM Standards, 187 (table)
- ## R
- Resin binder coatings, 295
- Ring shear test
adhesion, nickel coatings, 320–328, 325, 326 (tables)
applications, 324–327
- Rubber, chlorinated as topcoat, 237
- Rural environment *See* Atmosphere, rural
- ## S
- Salt spray, 179, 180, 217 (tables) 257–260
- Scanning transmission electronic microscopy (STEM) *See* Electronic microscopy
- Sealing of coatings
anodized aluminum, 160–161
ASTM Standard B 680: 161
topcoats, 236, 237 (table)
- Seawater immersion, 214, 260–261
ASTM Standard D 1141: 258
- Silver coatings
electroplated adhesion of, 324–327, 326 (table)
physical-vapor-deposited microhardness of, 298 (table)
tribological applications, 296
- Spiral contractometer
ASTM Standard B 636: 20

Stain resistance
 anodized aluminum
 ASTM Standard B 136: 161
 Standards *See* ASTM Standards;
 German Industrial Standards;
 International Standards
 Organization; IPC specifica-
 tions; IPC test methods
 Steel
 coated with,
 aluminum, 246–264
 copper-nickel-chromium, 265–
 271
 nickel, 325 (table)
 phosphate, 272–288
 silver, 326
 zinc, 246–264
 zinc silicate, 235–245
 zinc-aluminum, 212–234, 246–
 264
 electrochemical behavior, 226–
 233
 electrochemical testing, 252–257
 ring shear test data, 325, 326 (ta-
 bles)
 surface preparation of, 324–327,
 326 (table)
 STEP test, electrochemical test for
 corrosion resistance, 189
 Stress
 internal
 electrodeposited metals, 6
 nickel, electroless, coatings,
 114–121
 nickel-plated metal strips,
 113–121, 117, 118, 121 (ta-
 bles)
 radial and hoop, coatings on steel,
 323–324
 Strikes, use of, 324–327
 Sulfur dioxide
 corrosion of metallic coatings, 180
 (table), 195–196

 gas exposure porosity test, 196–
 205
 Surface analysis
 aluminum, 333–341
 Surface treatment, 291–294, 293
 (illus), 302–305, 303 (table),
 324–327
 aluminum, 326, 333–342
 beryllium, 327
 diffusion processes, 302–304
 steel, 324–327
 surface hardening, 304–305
 tribological applications, 305–307
 307 (table), 310–319

T

Tensile strength
 copper foils, 77, 78 (table)
 plated metal layers, 19–31
 Tension-testing
 machines, 13–15
 metal coatings, 34 (table)
 ASTM Standards E8/E 345:
 12, 77, 78 (table)
 Testing, coatings
 accuracy of, 68, 96–97
 ASTM Standard E 177: 97
 direct measurement, 2–3
 future needs, 9
 performance, 2
 precision of, 68, 96–97
 ASTM Standard E 177: 97
 problems in, 1–2
 reasons for, 1
 round robin, 69–79, 82–97, 101–
 109, 197–205
 technical overview, 4–10
 Thermal spray coatings,
 aluminum/zinc/aluminum-zinc,
 246–264
 powder alloys on steel, 212–234

Thickness, coatings

- area density, 124–125, 127–128
- effect on ductility, 46 (illus)
- gages for, 126–128
- inorganic coatings on metal, 129–149, 136, 140, 142, 145, 146 (tables)
- instruments for measuring, 53–54, 123–124, 152–154
- measurement of, 7, 70, 73, 123–128, 129–149, 151–154
- methods for measuring,
 - ASTM Standards B 244/B 487: 152–153
 - eddy currents, 153–154
 - optical, 152
 - organic coatings, ASTM Standard D 1005: 239
 - zinc silicate coatings, 237 (table)

Thin coatings

- advantages of, 291–294
- inorganic thickness measurement, 129–149, 142 (table)

Thin electrodeposits *See* Thin foils**Thin foils**

- ductility, 52–95
- tension testing, 11–18, 32–51, 77

Thin metal films *See* Thin foils**Topcoats**, 236, 237 (table)**Trace elements in nickel alloy coatings**, 175 (table)**Transmission electron microscopy (TEM)** *See* Electron microscopy**Tribology**, 289–319

- screening methodology, for coatings, 310–319
- for surface treatments, 305–307, 310–319

Tristimulus color-matching test, 161**Tubes, electroplated ductility measurements**, 52**U–V**

- Uniaxial tension tests, 5–6
- Vickers hardness test, 97–98
 - ASTM Standard E92: 97
 - HV hardness number, 98, 104, 106–108
- Voltammetry phosphate coating tests, 277–280
- Von Mises effective strain, 59–60

W

- Wear, 289–291
 - resistance
 - anodized aluminum, 154–158, 156 (table)
 - tests, tribological applications, 316–318
 - types of, 290
- Weather-Ometer, 165
- Welding, 324–326
- Wiring, flexible printed (FPW), 67, 89 (table)
- Wood's nickel strike, 325 (table), 327

X–Z

- X-ray diffraction
 - aluminum/zinc/aluminum-zinc coatings, 249–252
 - phosphate coatings, 283–286, 285 (table)
- Zinc coatings
 - on beryllium, 327
 - immersion process, 326
 - on steel, 246–264
- Zinc silicate coatings on steel, 235–245
- Zinc-aluminum coatings on steel/PTFE, 213–234, 246–264
- Zinc-magnesium coatings on steel, 213–234