An Introduction to the Development and Use of the

MASTER CURVE METHOD

Donald E. McCabe John G. Merkle Kim Wallin



An Introduction to the Development and Use of the Master Curve Method

Donald E. McCabe, John G. Merkle, and Kim Wallin

ASTM Stock Number: MNL52



ASTM International

100 Barr Harbor Drive PO Box C700 West Conshohocken, PA 19428-2959, USA

Printed in the U.S.A.

Library of Congress Cataloging-in-Publication Data

McCabe, Donald E., 1934-

An introduction to the development and use of the master curve method/Donald E. McCabe, John G. Merkle, and Kim Wallin.

p. cm.—(ASTM manual series; MNL 52)

Includes bibliographical references and index.

ISBN 0-8031-3368-5 (alk. paper)

1. Structural analysis (Engineering) I. Merkle, J. G. II. Wallin, Kim. III. Title. IV. Series.

TA645.M21 2005 620.1'126—dc22

2005007604

Copyright © 2005 ASTM International, West Conshohocken, PA. All rights reserved. This material may not be reproduced or copied, in whole or in part, in any printed, mechanical, electronic, film, or other distribution and storage media, without the written consent of the publisher.

Photocopy Rights

Authorization to photocopy items for internal, personal, or educational classroom use, or the internal, personal, or educational classroom use of specific clients, is granted by ASTM International (ASTM) provided that the appropriate fee is paid to the Copyright Clearance Center, 222 Rosewood Drive, Danvers, MA 01923; Tel: 978-750-8400; online: http://www.copyright.com/.

ISBN 0-8031-3368-5

ASTM Stock Number: MNL 52

The Society is not responsible, as a body, for the statements and opinions advanced in this publication.

Printed in Lancaster, PA May 2005

Foreword

This publication, An Introduction to the Development and Use of the Master Curve Method, was sponsored by Committee E08 on Fatigue and Fracture and E10 on Nuclear Technology and Applications. It was authored by Donald E. McCabe, Consultant, Oak Ridge National Laboratory, Oak Ridge, Tennessee; John G. Merkle, Consultant, Oak Ridge National Laboratory, Oak Ridge, Tennessee; and Professor Kim Wallin, VTT Industrial Systems, Espoo, Finland. This publication is Manual 52 of ASTM's manual series.

Acknowledgments

The authors wish to acknowledge the Heavy-Section Steel Irradiation Program, which is sponsored by the Office of Nuclear Regulatory Research, US Nuclear Regulatory Commission, under interagency agreement DOE 1886-N695-3W with the US Department of Energy under contract DE-AC05-00OR22725 with UT Battelle, LLC, for supporting, in part, the preparation of this document. The authors also wish to express appreciation for the assistance provided by the ORNL-HSSI project manager, Dr. T. M. Rosseel, and for the manuscript preparation work of Ms. Pam Hadley and the graphics assistance of Mr. D. G. Cottrell.

Contents

| 1.0 | Pref | ace | . 1 |
|-----|---------------------------------|---|------------------------|
| | 1.1 | Nomenclature | . 2 |
| 2.0 | Back | kground | . 5 |
| | 2.1 2.2 2.3 2.4 2.5 | Historical Aspect Concept Discovery (Landes/Shaffer [12]) Engineering Adaptation (Wallin [17]) Application to Round Robin Data Master Curve. 2.5.1 Median Versus Scale Parameter Option 2.5.2 Supporting Evidence | . 6 . 8 10 11 |
| 3.0 | K _{Jc} D | Data Validity Requirements | 15 |
| | 3.1 3.2 3.3 | Data Duplication Needs | 15 |
| 4.0 | Test | Specimens | 18 |
| 5.0 | Test | Equipment | 22 |
| | 5.1 5.2 5.3 5.4 | Compact Specimen Fixtures | 22 23 |
| 6.0 | Pre- | Cracking and Side-Grooving of Specimens | 26 |
| | 6.1 6.2 | Pre-Cracking | |
| 7.0 | Test | Practices | 28 |
| 8.0 | Frac | ture Toughness Calculations | 30 |
| | 8.1 8.2 | Calculation of J-Integral | |

| | 8.3 8.4 8.5 | Calculation of J _e | 2 |
|------|--------------------------------------|--|---------------|
| 9.0 | Dete | ermination of Scale Parameter, (K _o –K _{min}) 3 | 3 |
| | 9.1 9.2 | Testing at One Appropriately Selected Test Temperature 3 Equations for the Scale Parameter | 5 5 |
| 10.0 | Dete | ermination of Reference Temperature, T _o 3 | 6 |
| | 10.1 10.2 | The Single Temperature Method | |
| 11.0 | Dev | elopment of Tolerance Bounds 3 | 8 |
| | 11.1 11.2 11.3 | Standard Deviation Method (E 1921-97) | 9 |
| 12.0 | Con | cepts Under Study | 2 |
| | 12.1 12.2 | Consideration of the Pre-Cracked Charpy Specimen | 2 |
| 13.0 | Арр | lications | 6 |
| | 13.1 13.2 13.3 13.4 13.5 | Example Applications | 6 7 8 |
| Refe | ronco | s | 1 |
| | Clice | 3 | • |
| | | | |



Donald E. McCabe

Mr. McCabe is currently a consultant in the Metals & Ceramics Division of the Oak Ridge National Laboratory (ORNL). Although he graduated with a BS degree in Metallurgical Engineering at the University of Wisconsin, he decided to switch his interests to the new scientific discipline of fracture mechanics in 1960 and has participated in this field for 40 years. He has authored and co-authored more than 70 technical publications. He became active in ASTM committee

work and has served as Secretary to the Executive Committee of E24 (now E08) for 13 years and as Chairman of the task groucation. Mr. McCabe has received the George R. Irwin Medal, the Award of Merit, the Richard L. Templin Award, and four Awards of Appreciation.



John G. Merkle

Mr. Merkle has over 40 years of experience in the fields of fracture mechanics and pressure vessel research. He worked on the Nuclear Regulatory Commission (NRC)-sponsored Heavy Section Steel Technology Program at the Oak Ridge National Laboratory (ORNL) and related projects from 1965 until his retirement in 1999. He continues to consult in the same fields at ORNL. Mr. Merkle has been a member of ASTM since 1967, serving as co-chairman of Task

Group E08.08.03 while ASTM Standard E 1921 was being prepared and balloted. Mr. Merkle has a Master's degree in Civil Engineering from Cornell University, and his contributions to fracture mechanics have focused mainly on the development of physically based analytical representations of the elastic-plastic behavior of fracture toughness specimens and structural components. Mr. Merkle has received several awards from ASTM, including the George R. Irwin Medal, the Jerry L. Swedlow Lecture Award, and the ASTM Award of Merit. Mr. Merkle also participates actively in the work of Section XI of the American Society of Mechanical Engineers (ASME) Boiler and Pressure Vessel Code, pertaining to the in-service inspection and fracture mechanics evaluations for reactor pressure vessels and piping.



Dr. Kim Wallin

Dr. Kim Wallin, a research professor at VTT in Espoo, Finland, has been involved with different research topics related to experimental and theoretical fracture mechanics since 1982, and he has written more than 290 publications on the subject. Since 1993, he has held the position of research professor in fracture mechanics at VTT. He is responsible for the scientific level of the fracture mechanics research within VTT Industrial Systems. Additionally, he has had a

leading role in numerous international co-operative projects dealing with advanced fracture mechanics. Dr. Wallin has been a member of ASTM International since 1991. He holds a Doctorate degree in Process and Materials Technology from the Helsinki University of Technology, where he also earned his Master of Science degree in Physical Metallurgy. Dr. Wallin's most significant scientific achievements have been connected to the theoretical modeling of brittle fracture and to the development of new engineering applications, above all in the context of the so-called "Master Curve" methodology. His research has led to a global change of the principle of brittle fracture assessment and has also given novel insight to the failure mechanisms in the case of ductile fracture.

ISBN 0-8031-3368-5 Stock #: MNL52