

Subject Index

A

Advanced metallurgical processing, 252
 Aerospace bearings
 residual stresses, 34
 Aerospace technology
 bearing materials, 71
 Aircraft engine applications, bearing
 steel, 34, 137
 Alloy design, 171
 Alloy steels, 61
 Aluminum predeoxidation, 252
 Argon deoxidation, high life bearing
 steels, 284
 ASTM STANDARDS
 E 45-85, 95
 Austempering
 tapered roller bearings, 21
 Austenite, 21, 185, 199
 Automotive applications
 high-density powder metal 4680 steel,
 106

B

Ball bearings, high-precision, 71
 Ball surfaces, work hardening, 81
 Balls
 for precision ball bearings, 81
 Bar reduction, 237
 Bearing design
 corrosion resistance, 137
 high speed applications, 121
 production route of billets, bars and
 wire-rods for bearing
 applications, 272
 residual stresses, 34, 35(table)
 Bearing fatigue, 222
 Bearing life, 237
 Bearing materials
 aerospace applications, 71
 cryogenic turbopump, 156

Bearing performance, 71
 Bearing steel
 advanced metallurgical processing,
 252
 AISI 52100, 222, 237
 1C-1.5Cr., 237
 100Cr6, 237
 100CrMo7, 222
 continuous casting method, 237
 corrosion resistance, 137
 fatigue life, 5, 95
 hardness, 95
 high life, 284
 high nitrogen, 149
 high life production, 284
 long life rolling bearings, 199
 medium temperature, 185
 M50, 222
 M50Nil and RBD, 34
 nonmetallic inclusions
 effect on material behavior, 211
 production advances treatment
 developments, 222
 work hardening, 81
 Bearings
 corrosion resistant, 149
 high speed applications, 121
 powder metal, 106
 rolling element, 49
 Bricks, trumpet and runner, high
 alumina, 252
 Butterfly, 199

C

Camshafts, 106
 Carbide distribution, 252
 Carbides, 49, 185
 Carburized steel
 alloys, 61
 case-hardening, 21
 corrosion resistance, 137
 cryogenic turbopump bearing
 material, 156

Carburized steel—*continued*

- lower core hardness increases
 - toughness, 5
- residual stresses, 34
- tapered roller bearings, 21
- Ceramic balls, 121
- Ceramic bearings, 121
- Ceramic powder processes, 222
- Chemical composition
 - bearing steels, 35(table)
- Chemical vapor deposition (CVD)
 - coatings, 71
- Chromium, composition strengthening, 185
- Clean lubrication, 199
- Cleanliness, 293, 296-298(figs)
- Coatings
 - bearing material/treatment developments, 222
 - CVD multiple-layer, 71
 - nitrocarburized steels, 49
- Cold-working bearing steels, 81
- Compound layer, 49
- Compressive stress, 49
- Contact fatigue life, 185
- Contaminated lubrication, 199
- Continuous casting (CC), 237, 252, 271, 293
- Corrosion, 222
- Corrosion resistant bearings, 137, 149
- Cryogenic turbopump bearing material, 156
- CVD. *See* Chemical vapor deposition.

D

- Damage analysis, 81
- Damage from peeling
 - bearing steels, 5
- Degenerated pearlite, 171
- Diffusion layer, 49
- Dimensional stability
 - tapered roller bearings, 21

E

- Electroslag remelting (ESR), 284
- Element bearings, rolling, 49
- Endurance life
 - tapered roller bearings, 21
- Endurance limit, 211
- Eutectoid composition, 171

F

- Fatigue crack growth, 106, 111(table)
- Fatigue life
 - bearing steels, 5
 - bearings, 271
 - high life bearing steels, 284
 - long life rolling bearings, 199
 - medium temperature bearing steel, 185
- Ferritic nitrocarburizing, 49, 54(tables)
- Ferritic-pearlitic steel, 171
- Finite element modeling, 61
- FL-4680 powder metal, 106
- Flaking propagation
 - bearing steels, 5
- Fluidized bed and gaseous ferritic nitro-carbonizing, 49
- Formability, 171
- Fracture of rollers
 - bearing steels, 5
- Fracture toughness, 106, 111(table), 156
- Friction, 222
- Friction coefficient, 71

G

- Gears and bearings, carburized, 61
- Grease lubrication, 121

H

- Hardenability, 171
- Hardness
 - long life rolling bearings, 199
 - tapered roller bearing steels, 21
- Heat treatment processes, steels
 - secondary metallurgy, 271
 - tapered roller bearings, 21, 22(fig)
 - selection recommendations, 32(fig)
- High alumina trumpet and runner
 - bricks, 252
- High-carbon steels, 171
- High-chrome steels, 156
- High life bearing steels, 284
- High-nitrogen steels, 149
- High-precision ball bearings, 71
- High-speed applications, bearings, 34, 121
- Homogenization, 237
- Hot-forged powder metal, 106
- Hot-working, 237

I

Image analysis, 199
 Inclusion assessment, 211, 284
 Inclusion size distribution, 199
 Ingot casting (IC), 237, 252, 293
 Insulation, 222

L

Ladle refining, 284
 Long life rolling bearings, 199
 Low-alloy steels, 171
 Lubricated sliding wear friction coefficient, 49
 Lubrication
 rolling bearings, 199,
 spindle ball bearings, 121

M

Material behavior, bearing steel
 aircraft gas turbines, 34
 M50NiL, 34
 RBD, 34
 Mechanical behavior, 211
 Medium temperature bearing steel, 185
 Metal Powder Industries Federation (MPIF), 95
 Metallurgical processing of bearing steels, 252
 M50 and M50NiL steels
 carbon distribution in steel parts, 61
 carburizing, 61
 residual stresses, 34
 test results, 47(table), 54(table)
 Microstructure
 MPIF. *See* Metal Powder Industries Federation.
 MPIF FL-4680 powder metallurgy, 106,
 chemical composition, mechanical
 properties, 109(tables)
 fatigue crack propagation, 111(table)
 fracture toughness, 111(table)

N

Nitrogen surface modification, 49
 Nonmetallic inclusions, 211, 271
 Nonvacuum argon stirring, 284

O

Operational behavior, 34
 Oxide and sulfide cleanness, 252

Oxide inclusion, bearing steels, 199, 284
 Oxygen content, 284

P

Peeling damage, 5
 Pearlite reactions, 171
 Plasma, 222
 Plastic deformation, 81
 Pole figure, 222
 Powder metal bearings, 106
 Powder metallurgy process, 95
 Predeoxidation
 aluminum, 252
 vacuum carbon, 252
 Preferred orientation, 222
 Production route of billets, bars and
 wire rods for bearing
 applications, 271, 272(fig)

R

RBD, 34
 Reduction degree, 237
 Residual stress
 M50-NiL and RBD, 34, 43(fig), 49
 nonmetallic inclusions effect on
 material behavior, 211
 work hardening, 81
 Retained austenite, 185, 199
 Rocketry, bearing applications, 156
 Roller bearings, tapered, 21
 Rollers, fracture, 5
 Rolling and heat treatment, 271
 Rolling contact bearing steel
 moderate temperature, 185
 nonmetallic inclusions—effect on
 material behavior, 211
 Rolling contact fatigue life
 bearings, 5, 49, 81, 106
 coatings on 9Cr18 steel, 71
 corrosion resistance, 149
 lubrication, 199
 nonmetallic inclusions
 effect on material behavior, 211
 powder metallurgy process, 95, 106
 testing, 106, 115(table)
 tubes for bearing applications, 293
 Rolling element bearings, 49, 211
 Rotary continuous cast steel, 293
 Rotating bending fatigue, 95

S

Secondary metallurgy
 bearing steel production, 271

Segregation, 237, 252
 Silicon, composition strengthening, 185
 Silicon nitride, 222
 SKF Engineering and Research Centre.
 The Netherlands, 237
 Sliding wear performance
 M-50 steel, 49
 tests, 52, 56(table)
 Soaking, 237
 Solid solution, medium temperature
 bearing steel, 185
 Spindle ball bearings, 121
 Stability, medium temperature bearing
 steel, 185
 Steel powders for bearing applications,
 95
 Steels *See also* Bearing steels
 chemical composition, 35(table)
 Cr-Mo, 149
 high-nitrogen, 149
 440C, 95
 52100, 95, 222
 M50, 95, 222
 M50NiL, 34, 49, 222
 residual stresses, 21
 retained austenite, 21
 roller bearing, 5
 SAE 52100, 81
 Stream shrouding in uphill ingot casting,
 252
 Stress concentration, 211
 Structural strength
 tapered roller bearings, 21
 Surface modifications, 49
 Surface roughness, 9Cr18 steel, 71

T

Tapered roller bearings
 case-hardening, 21
 TEM/SEM, 222
 Tempering stability, 185

Test results
 through-hardening steels vs
 carburizing steels, 6-8(figs)
 Texture, 222
 Three-ball-on-rod tester rolling contact
 tests, 49
 Through-hardening
 bearing steels, 5, 252
 tapered roller bearings, 21
 Titanium carbide, 71
 Titanium carbonitride, 71
 Titanium nitride, 71
 Toughness, 222, 237
 Trumpet and runner bricks, high
 alumina, 252
 Tube making, 222, 237, 293
 Tubing, 293
 Tungsten, composition strengthening,
 185
 Turbopump bearing material, 156

U

Uphill ingot casting
 stream shrouding, 252

V

Vacuum argon deoxidation (VAD), 284
 Vacuum carbon deoxidation (VCD),
 252
 Vacuum induction melting (VIM), 95
 Vanadium, composition strengthening,
 185

W

Wear resistance
 coatings on 9Cr18 steel, 71
 ferritic nitrocarburized steels, 49
 roller-bearing steels, 21