

Subject Index

A

Absorbance measurements, solid sample worksheet, 17
 Acquisition alternatives, computerized laboratory systems, 6-7
 Alloy remelt, chemical and mechanical testing, 61
 Aluminum, chemical and mechanical testing, 61
 Analytical balance, 9, 65
 Analytical instruments (*see* Hardware, analytical instruments)
 Analytical statistical process control (*see* Statistical process control)
 Applications software, 31-34, 41
 Arc/spark analyzer, 22
 ASTM E-31, 4-7
 ASTM E-622-84, 4-5
 ASTM E-623-83, 5
 ASTM E-624-83, 5-6
 ASTM E-625-83, 5-6
 ASTM E-626-83, 5-6
 ASTM E-627-82, 5-6
 ASTM E-730-85, 5
 ASTM E-731-85, 5, 7
 ASTM E-919-83, 5-6
 ASTM E-1013-84, 5-6
 ASTM E 1113-86, 5
 ASTM E-1206-87, 5
 Atomic absorption spectrophotometer, 9-11
 Automated data analysis
 benefits, 72
 statistical analysis, 69-72
 Automated data acquisition
 analytical instruments, 37-43
 benefits, 67
 collection methods, 66
 data transmission, 66-67
 hardware, 65-66
 LAN, 27, 37-43
 process, 13-14
 program menu, 14

sample analysis, 28-29
 sample-tracking, 50
 sample weighing, 12-13
 test results, 65-66
 Automation tools, 8-19
 data base management system, 11-15
 expansion capabilities, 16-17
 hardware
 analytical instruments, 8-12
 computer, 9-11
 laboratory procedures, 9-10
 sample weighing program, 12-13
 software, 9-16
 structure, 10-12
 system components and sources, 11
 time requirements, 10

B

Bar length measurement analysis, 80-88
 bi-modal distribution, 82
 frequency distribution, 80
 BASIC language software, 10-11
 Batch history, 50-52
 Blast furnace iron and slag analysis, 92

C

Calibration, software, 56
 Carbon/sulfur analyzer, 65
 Chemical analysis and testing
 alloy remelt, 61
 aluminum, 61
 blast furnace iron and slag, 92
 in-process material, 61
 iron pellet, 92
 preparation methods, 51, 53-54
 silicon dioxide, 96-97
 sinter, 92
 solutions, cataloging, 55
 superalloys, 60-61
 titanium ingots, 61
 turbine components, 60-61

Concatenated sample number building, 51
 Control charts, 79–90, 98–99, 101
 calculations, 84–85
 creation, 86
 establishment, 82–84
 interpretation, 86–90
 iron pellet silicon dioxide, 98–99, 101
 software, 90
 typical malfunctions illustrated, 86, 89–90
 variables, 83, 87–89

D

Data acquisition
 Good Laboratory Practice Standards, 46
 systems, sample tracking (*see also* Automated data acquisition; On-line data collection system development), 47

Data base
 central filing system, 67–69
 on-line, 72
 programmable, 48
 relational, 48
 storage (*see* Data storage and retrieval)
 system performance, 57
 types, 47–48

Data collection (*see* Automated data acquisition; On-line data collection system development)

Data management systems
 automation tools, 11–15
 data storage and retrieval program, 27
 expansion objectives, 72
 local area network, 27–28, 31–34
 expansion, 43–44
 software, 27
 on-line, 67–69
 physical description, 27–28
 programmable, 46–59
 sample tracking, 49–56
 standards, 4–7
 statistical, 32–35
 workflow, 28–34

Data storage and retrieval
 chemical and mechanical testing information, 61, 65

LAN, 21, 27

sample
 analysis, 29
 tracking, 50–52
 weighing, 13

Diffraction, 37–38, 40

E

Electronic laboratory notebook, 41
 Electron microprobe, 40, 43
 Equipment, existing
 compatibility, 47
 computerization standards, 5
 Expansion capabilities
 data base, on-line, 72
 intelligent autosampler, 16–17
 LAN, 26, 43–44

F

Functional design development standards, 5, 7
 Functional requirement development standards, 5, 6

G

Good Laboratory Practice Standards (GLPS), data acquisition, sample-tracking, 46, 50–56

H

Hardware
 analytical instruments
 arc/spark analyzer, 22
 atomic absorption spectrophotometer, 9
 analytical balance, 9, 65
 carbon/sulfur analyzer, 65
 diffractometer, 37–38, 40
 electron microprobe, 40, 43
 interfaced with LAN, 37
 ion scattering spectrometer, 37–38, 40
 microdensitometer, 37–38, 40
 on-line, 65
 oxygen/nitrogen analyzer, 65
 plasma spectrometer, 90
 scanning sugar microprobe, 37–38, 40
 tensile tester, 65
 types, 8
 X-ray fluorescence spectrometer, energy dispersive, 37–38, 40
 X-ray spectrometer, 22, 90, 92
 computers
 for analytical instruments, 9–11
 instrument calibration, 93
 LAN, 27, 37–39
 mainframe, 37–38, 92
 on-line system, 65–66

programmable data base, 47
sample analysis, 27-28
peripherals, 11, 22

I

Implementation-design, development standards, 6-7
Information sources, computerized laboratory systems, 4
Instrument/equipment calibration, 56
Intelligent peripherals (*see* Hardware, analytical instruments)
Ion-scattering spectrometer, 37-38, 40
Iron pellet analysis, 92

L

Laboratory homogenization methods, 51, 53
Local area network (LAN), 20-27, 36-45
analytical laboratory usage, 36-45
application, 23
availability, 26-27
characteristics, generalized, 22
compatibility, 26
components, 21
control systems, 24-25
cost, 26
data management system, 20-28
definition, 21-22
description, 21
documentation, 26
expansion, 26, 43-44
functional security, 27
hardware configuration, 22, 37-40
hardwired, 37-39
disadvantages, 38-39
laboratory automation, 36-37
logistic support, 26
maintenance support, 26
network selection criteria, 25-26
network topologies, 23-24
operating systems, 24-25
peripherals, intelligent, 37-38, 40
physical analysis, software, 41
reliability, 26
response time, 26
software
considerations, 39-40
description, 37, 39-40
portability, 40-43
speed, 26
staff training, 26
transmission medium, 25

M

Macro, 15-16
Mainframe computers, 37-38, 92
Mechanical testing and measurement
alloys, 61
aluminum, 61
bar-length, 80-88
on-line data system, 61
METAFILE software, 30-31
Microcomputer, use in environmental laboratory, 47
Microdensitometer, 37-38, 40
Multi-element analyzers, electronic input control charting, 90

N

Network, defined, 21, 37
Networking topologies, 23-24

O

On-line data collection system development, 60-74
application program
benefits, 64-65
certification, 61
development, 61-65
heat information files, 62-63
input and output, 62
laboratory report, 61
results, 63-64
specification, 61-62
specimen flow, 62-64
submission of test material, 63
automated data analysis, 69-72
benefits, 72
automated data base, expansion objectives, 72
automated data collection, 65-67
benefits, 67
collection methods, 66
data transmission, 66-67
hardware, 65-66
benefits, 72-73
chemical testing information, 62-63
data base, 67-69
components, 68
significance, 69
software requirements and selection, 67-68
usage, 68-69
data transmission, 66-67

On-line data collection system development—*Continued.*

hardware links and data flow, 65
test results, 65–66

Optical emission spectrometers, 90

Outlier, 77

Oxygen/nitrogen analyzer, 65

P

Peripherals

computer system, 11, 22
intelligent (*see* Hardware, analytical instruments)

Personnel time-tracking, 56

Plasma spectrometers, 90

Programmable data base, 46–59

Project definition standards, 5–6

Q

Quality control system, X-ray analysis, 92–101

analysis control system, 93–96
control charts (*see also* Control charts), 98–99, 101

control data versus production data, 100
exchange system, 96–97

independent check system, 101

use in production problems, 100–101

R

Relational data bases, programmable, 48

Report/document generation

control charts, 79–90, 98–99, 101

laboratory reports, 61

sample

analysis, 29–30

tracking, 54–55

weighing, 13–17

RS/1 software system, 41

plot examples, 42, 44

S

Sample-management data base

application program design, 50–56

batch history, 50–52

calibration, instrument/equipment, 56

cataloging chemical solutions, 55

chemical preparation methods, 51, 53–54

concatenated sample number building, 51

control material catalogue, 56

document generation, 54–55

features of SENSIBLE SOLUTION software, 49–50

Good Laboratory Practice Standards, 46

instrumental methods, 54

inventory listing, 51–52

laboratory homogenization methods, 51, 53

log, instrument service, 56

personnel time-tracking, 56

preparation methods, 50

reports, final, 54–55

sample collection, 50

software selection, 47–49

status documentation, 55

tailoring to laboratory type, 47

SAS Institute software, 92

Scanning auger microprobe, 37–38, 40

SENSIBLE SOLUTIONS software, 49–50, 57

Silicon dioxide, difference and frequency plots, 96–97

Sinter analysis, 92

Software, 30–31

analytical instruments, 39–40

applications, 31–34, 41

BASIC, 10–11

calibration of instruments/equipment, 56, 93

compatibility to existing equipment, 47

control charts, 90

data transmission, 66–67

LAN, 27, 39–41

METAFILE, 30–31

modification ease, 57

multi-element analyzers, 90

operating components, 30–32

recalibration, 93

relational data base, 50–56

RS/1, 40–41

samples

analyzing, 31–34

tracking, 46, 50–56, 61

weighing, 12–16

SAS Institute, 92

SENSIBLE SOLUTIONS, 49–50, 57

spreadsheets, 9

SYMPHONY, 9

Standards

acquisition alternatives, 6–7

ASTM Committee E-31, 4–7

functional design and requirements, 5, 7

implementation design, 6–7

project definition, 5-6
 system
 assembly, 6-7
 documentation, preparation, 6
 evaluation, 6-7
 Statistical analysis, automated data analysis, 69-72
 Statistical data management, 32-35
 Statistical distribution
 bi-modal, 81
 nonnormal, 79-80
 normal, 79-80
 outlier, defined, 77
 probabilities, 81-82
 variability, 75-78
 Statistical process control, 75-91
 bar length measurements, 80-88
 charts, on X-ray computer, 101
 control charting, multi-element analyzers (see also Control charts), 90
 control limits, 86-87
 implementation and automation, 90-91
 local area network, 27
 steel analysis, (see also Statistical distribution), 82-91
 Steel analysis, 82-101
 Superalloy, chemical and mechanical testing, 60-61
 Surface spectroscopy, 40-41, 43
 SYMPHONY software, 11, 14-15
 System assembly standards, 6-7
 System documentation preparation standards, 6
 System evaluation standards, 6-7

T

Tensile tester, 65
 Titanium ingots, chemical and mechanical testing, 61
 Turnaround time, chemical sample, 64

V

Variability, 75-78
 natural, 75-76
 special, 77-78

W

Word processing software, 9
 Workflow, automation using LAN, 28-34

X

X-ray analysis control system (see Quality control system, X-ray analysis)
 X-ray diffraction
 analytical laboratory, and LAN, 37-38
 diffractometer, 37-38, 40
 LAN, 40-43
 microdensitometer, 37-38, 40
 X-ray fluorescence spectrometer
 analytical laboratory, and LAN, 37-38, 40, 43
 energy dispersive, 37-38, 40
 X-ray spectrometers, 90
 blast furnace control, 92-93
 quality control system for X-ray analysis, 92-101