

# Advances in Civil Engineering Materials

## Contents:

### *Special Issue on Concrete Using Seawater and Salt-Contaminated Aggregates*

Guest Editor: Prannoy Suraneni

iii Overview

- 1 **Analytical Models for 3-D Diffusion of Ions from Salt-Contaminated Aggregates**—Robert J. Thomas, Andrew D. Sorensen, and Marc Maguire
- 20 **Effects of Impure Water Sources on the Early-Age Properties of Calcium Sulfoaluminate (CSA) Cement**—Wendy R. Long, Jesse D. Doyle, Seamus F. Freyne, and Monica A. Ramsey
- 31 **Hydration, Strength, and Shrinkage of Cementitious Materials Mixed with Simulated Desalination Brine**—Nima Hosseinzadeh, Usama Ebead, Antonio Nanni, and Prannoy Suraneni
- 44 **Culvert Prototype Made with Seawater Concrete: Materials Characterization, Monitoring, and Environmental Impact**—Elena Redaelli, Alessandro Arrigoni, Maddalena Carsana, Giovanni Dotelli, Matteo Gastaldi, Federica Lollini, Federica Bertola, Fulvio Canonico, and Antonio Nanni
- 64 **Shrinkage Behavior of Cementitious Mortars Mixed with Seawater**—Morteza Khatibmasjedi, Sivakumar Ramanathan, Prannoy Suraneni, and Antonio Nanni
- 79 **Corrosion Behavior of Stainless Steel in Chloride-Contaminated Carbonated Concrete**—Federica Lollini, Maddalena Carsana, Matteo Gastaldi, and Elena Redaelli
- 96 **Behavior of Specialty Binders Mixed with Seawater**—Federica Bertola, Daniela Gastaldi, and Fulvio Canonico
- 110 **Durability-Related Properties of Concrete Made with Chloride-Contaminated Materials**—Maddalena Carsana, Matteo Gastaldi, Federica Lollini, and Elena Redaelli
- 128 **Life-Cycle Cost and Life-Cycle Assessment Analysis at the Design Stage of a Fiber-Reinforced Polymer-Reinforced Concrete Bridge in Florida**—Thomas Cadenazzi, Giovanni Dotelli, Marco Rossini, Steven Nolan, and Antonio Nanni



ASTM INTERNATIONAL



ASTM INTERNATIONAL  
Helping our world work better

ISSN: 2379-1357  
Stock #: ACEM1902

[www.astm.org](http://www.astm.org)

## CO-EDITORS

### John E. Haddock

Lyles School of Civil Engineering  
Purdue University  
West Lafayette, IN, USA

### Jason H. Ideker

School of Civil and Construction  
Engineering  
Oregon State University  
Corvallis, OR, USA

## EDITORIAL OBJECTIVES

*Advances in Civil Engineering Materials* (ACEM) is published online by ASTM International, a nonprofit technical organization that develops and publishes voluntary consensus standards and related information for materials, products, systems, and services.

Contributions are peer reviewed prior to publication.

## EDITORIAL SERVICES

### Sara Welliver

Supervisor, Peer Review Services  
J&J Editorial Services  
201 Shannon Oaks Cir #124  
Cary, NC 27511, USA  
tel +1.919.650.1459, ext. 210  
astm@jjeditorial.com

### POSTMASTER send address change to:

ASTM International—ACEM  
100 Barr Harbor Drive  
P.O. Box C700  
West Conshohocken, PA 19428-2959

## PURPOSE AND SCOPE

The journal publishes high-quality, original papers on topics relating to the properties and performance of civil engineering materials. These are materials such as concrete, asphalt, steel, polymers and polymeric composites, and wood for use in civil and environmental engineering applications, such as pavements, bridges, buildings (including nonstructural elements such as insulation, and roofing), and environmental systems (including water treatment). The journal core topics are characterization, physical properties, constructability, and durability of these materials. Characterization may include chemical composition, nanostructure, and microstructure. Physical properties include strength, stiffness, and fracture behavior. Constructability includes such topics as construction methods, quality control and quality assurance, life cycle analysis, and sustainability. Durability may be determined using either field performance or accelerated laboratory testing. Papers relating to sustainability of engineering materials or to the impact of materials on sustainability of engineering structures are especially encouraged.

---

## EDITORIAL BOARD

### Dr. Matthew P. Adams

New Jersey Institute of Technology  
Newark, NJ, USA

### Mr. Archis Ramesh Ambulkar

OCT Water Quality Academy  
North Highlands, CA, USA

### Dr. Anthony F. Bentivegna

Jensen Hughes  
Chicago, IL, USA

### Dr. Xingwei Chen

Louisiana Department of  
Transportation and Development  
Baton Rouge, LA, USA

### April Doerr-Snyder

RJ Lee Group, Inc.  
Monroeville, PA, USA

### Dr. Thano Drimalas

The University of Texas at Austin  
Austin, TX, USA

### Dr. Adam T. Hand

University of Nevada - Reno  
Reno, NV, USA

### Dr. Frederick A. Kamke

Oregon State University  
Corvallis, OR, USA

### Dr. Shiho Kawashima

Columbia University  
New York, NY, USA

### Dr. Eric N. Landis

University of Maine  
Orono, ME, USA

### Dr. Eyal Levenberg

Technion-Israel Institute  
of Technology  
Technion City, Haifa, Israel

### Dr. Phalguni Mukhopadhyaya

University of Victoria  
Victoria, BC, Canada

### Dr. Amir Poursaeae

Clemson University  
Clemson, SC, USA

### Dr. Prasada Rao Rangaraju

Clemson University  
Clemson, SC, USA

### Dr. Walter J. Rossiter, Jr.

W. J. Rossiter & Associates  
Clarksburg, MD, USA

### Dr. Pavana Prabhaka

University of Wisconsin - Madison  
Madison, WI, USA

### Dr. Lin Shen

University of Hawaii at Manoa  
Honolulu, HI, USA

### Dr. Xiang Shu

The University of Tennessee  
Knoxville, TN, USA

### Dr. Arijit Sinha

Oregon State University  
Corvallis, OR, USA

### Paul E. Stutzman

National Institute of Standards  
and Technology (NIST)  
Gaithersburg, MD, USA

### Dr. Prannoy Suraneni

University of Miami  
Coral Gables, FL, USA

### Dr. Jussara Tanesi

SES Group and Associates,  
LLC at TFHRC/FHWA  
McLean, VA, USA

### Dr. Kejin Wang

Iowa State University  
Ames, IA, USA

### Feipeng Xiao

Tongji University  
Shanghai, China

### Xiong (Bill) Yu

Case Western Reserve University  
Cleveland, OH, USA

### Dr. Pablo D. Zavattieri

Purdue University  
West Lafayette, IN, USA

## EXECUTIVE COMMITTEE

Taco van der Maten, **Chairman**  
Andrew G. Kireta, Jr., **Vice Chairman**  
John R. Logar, **Vice Chairman**  
Vicky J. Taylor, **Chairman of Finance and Audit Committee**  
D. Thomas Marsh, **Past Chairman**  
Dale F. Bohn, **Past Chairman**  
Katharine E. Morgan, **President**

## DIRECTORS

Amer Bin Ahmed  
Dale F. Bohn  
Klas M. Boivie  
Gregory J. Bowles  
Joannie W. Chin  
Oliver S. Delery, Jr.  
William Ellis  
John Fletcher  
John Germaine  
William C. Griese  
Alan Kaufman  
Andrew G. Kireta, Jr.  
John R. Logar  
D. Thomas Marsh  
R. Christopher Mathis  
Rebecca S. McDaniel  
Katharine E. Morgan  
David W. Parsonage  
Irving S. Scher  
Arman Shakkaliyev  
Rina Singh  
Vicky J. Taylor  
Taco van der Maten  
Jeff Weiss  
Terry O. Woods

## COMMITTEE ON PUBLICATIONS

Dee Magnoni, **Chairman**  
William J. Likos, **Vice Chairman**  
Taco van der Maten, **ex officio**  
Jay Bhatt  
K. Russell DePriest  
Donya Germain  
Nikhil Gupta  
John E. Haddock  
Jason H. Ideker  
M. R. Mitchell  
Richard W. Neu  
Majdi A. Othman  
Sudarsan Rachuri  
George E. Totten

## INFORMATION FOR AUTHORS

For details regarding paper submission go to <http://mc04.manuscriptcentral.com>.

The subject matter must not be of a speculative nature and the contents must not include materials of an advertising nature. The paper must not be seriously defective as to literary form and structure, continuity of thought, and clarity of expression. The substance of the paper should not have been published previously in the open literature. Authors preparing papers for submittal should observe the conventions of style explained in the ASTM Style Manual. Since the journal does not request page charges, the author is expected to conform to these standard conventions for style. SI units are to be used throughout; if data were not measured in SI units, a note should appear to that effect and the original units should be included in parentheses after the SI units.

## IN APPRECIATION OF THE REVIEWERS

The high quality of the papers that appear in this publication is a tribute not only to the obvious efforts of the authors represented but to the unheralded, though essential, efforts of their reviewers. It is to the reviewers' dedication to upholding the high standards of their profession that this note pays tribute. On behalf of ASTM International and the authors as well, we acknowledge with appreciation their important contribution to the success of this journal.

## ASTM International's Advances in Civil Engineering Materials is ONLINE.

Take advantage of these benefits:

- Search papers & authors
- Current subscribers receive online access
- View abstracts
- View table of contents
- Non-subscribers can download individual papers for \$25.00 each
- Download individual papers
- IP access is available

For information visit: [www.astm.org](http://www.astm.org)

**Advances in Civil Engineering Materials** (Print ISSN 2379-1357; E-ISSN 2165-3984) is published online by ASTM International. The views expressed in this journal are not those of ASTM International. The data and opinions appearing in the published material were prepared by and are the responsibility of the contributors, not of ASTM International.

**Copyright** © 2019 ASTM International, 100 Barr Harbor Drive, PO Box C700, West Conshohocken, PA 19428-2959. All rights reserved. This material may not be reproduced or copied, in whole or in part, in any printed, mechanical, electronic, film, or other distribution and storage media without the written consent of the publisher.

## Subscriptions

**Individual subscriptions**  
1 year online access \$252.00

**Institutional subscriptions (one geographic site via IP access)**  
1 year online access \$422.00

Single copies \$55.00

**Multi-site subscription and pricing**  
[sales@astm.org](mailto:sales@astm.org)  
tel +1.877.909.ASTM

**To subscribe**  
please send prepaid order to ASTM International, Customer Service, 100 Barr Harbor Drive, P.O. Box C700, West Conshohocken, PA 19428-2959 or visit [www.astm.org](http://www.astm.org).

## Photocopy Rights

Authorization to photocopy items for internal, personal, or educational classroom use, or the internal, personal, or educational classroom use of specific clients, is granted by ASTM International provided that the appropriate fee is paid to:

Copyright Clearance Center  
222 Rosewood Drive  
Danvers, MA 01923  
tel +1.978.646.2600  
[www.copyright.com](http://www.copyright.com)

# Overview

---

## Special Issue on Concrete Using Seawater and Salt-Contaminated Aggregates

The sustainability of concrete is an important area of research, considering the massive volumes of concrete that are produced daily. For the most part, such research has focused on the replacement/reduction of the cement portion of the concrete. On the other hand, research on the water and aggregates portions of the concrete has not been as extensive. An extremely promising area of research appears to be the use of “contaminated/impure” water and aggregates in concrete, including seawater, brine, and salt-contaminated aggregates. Such research is attractive because of massive shortages of fresh water (and sand), which are becoming increasingly common globally.

The use of seawater for mixing concrete is not a new idea, with some postulating that the ancient Romans used seawater in their concrete mixtures. Duff Abrams studied the effect of seawater (among other impure waters) on concrete strength back in 1924. Unfortunately, the use of such materials in concrete is often not even considered by most researchers and practitioners because of worries regarding corrosion. While corrosion is undoubtedly a major and valid concern when using seawater in concrete, a large volume of concrete that is produced is unreinforced; current developments in non-corrosive reinforcement make their use in seawater-mixed concrete a possibility. In principle, the use of seawater (or salt-contaminated aggregates) may be feasible in unreinforced concrete or concrete reinforced with non-corrosive reinforcement. The findings from several papers in this Special Issue and other literature in the past several years certainly seem to suggest the same.

The use of materials such as seawater, salt-contaminated aggregates, alternative cements such as calcium sulfoaluminate cements, and non-corrosive reinforcement such as glass fiber reinforced polymer together can result in concretes that are extremely different from *conventional* portland-cement concretes. The science and engineering of such concrete types is potentially very promising. It is not suggested that these types of concrete will replace conventional concrete; however, they may have significant value in locations such as the Middle East, various coasts and islands, and in post-disaster reconstruction scenarios where fresh water is scarce.

This Special Issue on *Concrete Using Seawater and Salt-Contaminated Aggregates* contains nine papers on cementitious materials made using seawater, brine, other impure waters, and salt-contaminated aggregates. The hydration behavior, compressive strength, other mechanical properties, several durability characteristics including corrosion and shrinkage, diffusion modeling, and life-cycle analysis of these cementitious materials have been explored by the authors. These papers, taken together, provide a significant advance in the fundamental understanding of the science of concrete mixed with seawater and other similar materials. Several challenges remain before widespread utilization of such materials. Two which merit mention are practical/logistic challenges (availability and transport of seawater, variability in seawater and effect on concrete properties,

and corrosion of mixing equipment) and certain durability aspects (sulfate attack and alkali silica reaction).

This special issue is the result of significant contributions from the authors, reviewers, editors, and the ASTM International publication team and the guest editor gratefully acknowledges these contributions. Specifically, the guest editor would like to sincerely thank (in alphabetical order of their last name) Ms. Alyssa Conaway, Dr. Jason Ideker, Dr. Jason Weiss, and Ms. Sara Welliver, for their guidance and continuous support, without which this special issue would not have seen the light of day.

Guest Editor  
Dr. Prannoy Suraneni  
University of Miami  
Coral Gables, FL