# Subject Index

## A

| Advanced metallurgical processing, 252 |
| Aerospace bearings |
| residual stresses, 34 |
| Aerospace technology |
| bearing materials, 71 |
| Aircraft engine applications, bearing steel, 34, 137 |
| Alloy design, 171 |
| Alloy steels, 61 |
| Aluminum predeoxidation, 252 |
| Argon deoxidation, high life bearing steels, 284 |
| ASTM STANDARDS |
| E 45-85, 95 |
| Austempering |
| tapered roller bearings, 21 |
| Austenite, 21, 185, 199 |
| Automotive applications |
| high-density powder metal 4680 steel, 106 |

## B

| Ball bearings, high-precision, 71 |
| Ball surfaces, work hardening, 81 |
| Balls for precision ball bearings, 81 |
| Bar reduction, 237 |
| Bearing design |
| corrosion resistance, 137 |
| high speed applications, 121 |
| production route of billets, bars and wire-rods for bearing applications, 272 |
| residual stresses, 34, 35(table) |
| Bearing fatigue, 222 |
| Bearing life, 237 |
| Bearing materials |
| aerospace applications, 71 |
| cryogenic turbopump, 156 |

## Bearing performance, 71

| Bearing steel |
| advanced metallurgical processing, 252 |
| AISI 52100, 222, 237 |
| 1C-1.5Cr., 237 |
| 100Cr6, 237 |
| 100CrMo7, 222 |
| continuous casting method, 237 |
| corrosion resistance, 137 |
| fatigue life, 5, 95 |
| hardness, 95 |
| high life, 284 |
| high nitrogen, 149 |
| high life production, 284 |
| long life rolling bearings, 199 |
| medium temperature, 185 |
| M50, 222 |
| M50Nil and RBD, 34 |
| nonmetallic inclusions |
| effect on material behavior, 211 |
| production advances treatment developments, 222 |
| work hardening, 81 |

## Bearings

| corrosion resistant, 149 |
| high speed applications, 121 |
| powder metal, 106 |
| rolling element, 49 |
| Bricks, trumpet and runner, high alumina, 252 |
| Butterfly, 199 |

## C

| Camshafts, 106 |
| Carbide distribution, 252 |
| Carbides, 49, 185 |
| Carburized steel |
| alloys, 61 |
| case-hardening, 21 |
| corrosion resistance, 137 |
| cryogenic turbopump bearing material, 156 |
Carburized steel—continued
lower core hardness increases
toughness, 5
residual stresses, 34
tapered roller bearings, 21
Ceramic balls, 121
Ceramic bearings, 121
Ceramic powder processes, 222
Chemical composition
bearing steels, 35(table)
Chemical vapor deposition (CVD)
coatings, 71
Chromium, composition strengthening,
185
Clean lubrication, 199
Cleanliness, 293, 296-298(figs)
Coatings
bearing material/treatment
developments, 222
CVD multiple-layer, 71
nitrocarburized steels, 49
Cold-working bearing steels, 81
Compound layer, 49
Compressive stress, 49
Contact fatigue life, 185
Contaminated lubrication, 199
Continuous casting (CC), 237, 252, 271,
293
Corrosion, 222
Corrosion resistant bearings, 137, 149
Cryogenic turbopump bearing material,
156
CVD. See Chemical vapor deposition.

F

Fatigue crack growth, 106, 111(table)
Fatigue life
bearing steels, 5
bearings, 271
high life bearing steels, 284
long life rolling bearings, 199
medium temperature bearing steel,
185
Ferritic nitrocarburizing, 49, 54(tables)
Ferritic-pearlitic steel, 171
Finite element modeling, 61
FL-4680 powder metal, 106
Flaking propagation
bearing steels, 5
Fluidized bed and gaseous ferritic nitro-
carbonizing, 49
Formability, 171
Fracture of rollers
bearing steels, 5
Fracture toughness, 106, 111(table), 156
Friction, 222
Friction coefficient, 71

G

Gears and bearings, carburized, 61
Grease lubrication, 121

H

Hardenability, 171
Hardness
long life rolling bearings, 199
tapered roller bearing steels, 21
Heat treatment processes, steels
secondary metallurgy, 271
tapered roller bearings, 21, 22(fig)
selection recommendations, 32(fig)
High alumina trumpet and runner
bricks, 252
High-carbon steels, 171
High-chrome steels, 156
High life bearing steels, 284
High-nitrogen steels, 149
High-precision ball bearings, 71
High-speed applications, bearings, 34,
121
Homogenization, 237
Hot-forged powder metal, 106
Hot-working, 237
I

Image analysis, 199
Inclusion assessment, 211, 284
Inclusion size distribution, 199
Ingots casting (IC), 237, 252, 293
Insulation, 222

L

Ladle refining, 284
Long life rolling bearings, 199
Low-alloy steels, 171
Lubricated sliding wear friction coefficient, 49
Lubrication
rolling bearings, 199,
spindle ball bearings, 121

M

Material behavior, bearing steel
aircraft gas turbines, 34
M50NiL, 34
RBD, 34
Mechanical behavior, 211
Medium temperature bearing steel, 185
Metal Powder Industries Federation (MPIF), 95
Metallurgical processing of bearing steels, 252
M50 and M50NiL steels
carbon distribution in steel parts, 61
carburizing, 61
residual stresses, 34
test results, 47(table), 54(table)
Microstructure
MPIF. See Metal Powder Industries Federation.
MPIF FL-4680 powder metallurgy, 106,
chemical composition, mechanical properties, 109(tables)
fatigue crack propagation, 111(table)
fracture toughness, 111(table)

N

Nitrogen surface modification, 49
Nonmetallic inclusions, 211, 271
Nonvacuum argon stirring, 284

O

Operational behavior, 34
Oxide and sulfide cleanness, 252
Oxide inclusion, bearing steels, 199, 284
Oxygen content, 284

P

Peeling damage, 5
Pearlite reactions, 171
Plasma, 222
Plastic deformation, 81
Pole figure, 222
Powder metal bearings, 106
Powder metallurgy process, 95
Predeoxidation
aluminum, 252
vacuum carbon, 252
Preferred orientation, 222
Production route of billets, bars and wire rods for bearing applications, 271, 272(fig)

R

RBD, 34
Reduction degree, 237
Residual stress
M50-NiL and RBD, 34, 43(fig), 49
nonmetallic inclusions effect on material behavior, 211
work hardening, 81
Retained austenite, 185, 199
Rocketry, bearing applications, 156
Roller bearings, tapered, 21
Rollers, fracture, 5
Rolling and heat treatment, 271
Rolling contact bearing steel
moderate temperature, 185
nonmetallic inclusions—effect on material behavior, 211
Rolling contact fatigue life bearings, 5, 49, 81, 106
coatings on 9Cr18 steel, 71
corrosion resistance, 149
lubrication, 199
nonmetallic inclusions effect on material behavior, 211
powder metallurgy process, 95, 106
testing, 106, 115(table)
tubes for bearing applications, 293
Rolling element bearings, 49, 211
Rotary continuous cast steel, 293
Rotating bending fatigue, 95

S

Secondary metallurgy
bearing steel production, 271
Segregation, 237, 252
Silicon, composition strengthening, 185
Silicon nitride, 222
SKF Engineering and Research Centre.
The Netherlands, 237
Sliding wear performance
M-50 steel, 49
tests, 52, 56(table)
Soaking, 237
Solid solution, medium temperature
bearing steel, 185
Spindle ball bearings, 121
Stability, medium temperature bearing
steel, 185
Steel powders for bearing applications, 95
Steels See also Bearing steels
chemical composition, 35(table)
Cr-Mo, 149
high-nitrogen, 149
440C, 95
52100, 95, 222
M50, 95, 222
M50NiL, 34, 49, 222
residual stresses, 21
retained austenite, 21
roller bearing, 5
SAE 52100, 81
Stream shrouding in uphill ingot casting, 252
Stress concentration, 211
Structural strength
tapered roller bearings, 21
Surface modifications, 49
Surface roughness, 9Cr18 steel, 71

Tapered roller bearings
case-hardening, 21
TEM/SEM, 222
Tempering stability, 185

Test results
through-hardening steels vs
carburizing steels, 6-8(figs)
Texture, 222
Three-ball-on-rod tester rolling contact
tests, 49
Through-hardening
bearing steels, 5, 252
tapered roller bearings, 21
Titanium carbide, 71
Titanium carbonitride, 71
Titanium nitride, 71
Toughness, 222, 237
Trumpet and runner bricks, high
alumina, 252
Tube making, 222, 237, 293
Tubing, 293
Tungsten, composition strengthening, 185
Turbopump bearing material, 156

U

Uphill ingot casting
stream shrouding, 252

V

Vacuum argon deoxidation (VAD), 284
Vacuum carbon deoxidation (VCD), 252
Vacuum induction melting (VIM), 95
Vanadium, composition strengthening, 185

W

Wear resistance
coatings on 9Cr18 steel, 71
ferritic nitrocarburized steels, 49
roller-bearing steels, 21