

Index

A

Ablation, 392, 400
 Ablation-erosion, 400
 Abrasion test, 38
 Acoustic impedance, 104, 117, 228,
 250
 Mismatch, 294

C

Carbon-carbon composites
 Cracks, 363
 Density, 347, 390
 Fiber bundle, 387
 Dimensions, 347, 369, 386, 390
 Kinking, 350, 351, 354, 355,
 357, 361, 372, 373
 Critical shear stress, 374
 Density, 357
 Matrix interface, 357, 363, 370
 Volume fraction, 393-395
 Interfiber shear, 369
 Lateral fiber bundles, 348
 Flexure, 369
 Kinking, 355, 357, 367
 Tension, 369
 Transverse shear, 369
 Longitudinal fiber bundles
 Flexure, 369
 Fragmentation, 368
 Kinking, 355, 357, 368-370
 Tension, 369

 Transverse shear, 369
 Matrix pockets, 356, 369
 Particle impact
 Crater dimensions, 368
 Cratering process, 346, 351, 362,
 365 ff., 621
 Erosion resistance, 368, 392
 Mass loss, 346, 351, 385, 387,
 389, 392-397, 399
 Material ranking, 385, 386, 389,
 391, 395, 398, 405
 Material removal process, 346,
 368, 374
 Material removal rate, 381, 383-
 386, 389, 391, 392, 399,
 405
 Pressure, 363
 Porosity, 363, 369
 Processing, 394, 400
 Chemical vapor deposition, 392,
 396
 Graphitization temperature,
 396
 Impregnation cycles, 396
 Matrix materials, 392
 Unit cell, 347, 386, 392, 393, 400
 Weave, 347, 383, 384, 387, 390,
 394, 400
 Cavitation, 435
 Back pressure, 530, 532, 540, 545
 Bubbles, 431, 432, 513, 515, 525
 Cloud, 432, 448
 Dynamic stresses, 410
 Flow velocity, 530-532

- Intensity, 454, 531, 535
- Number, 530-532, 535-538, 544-546
- Pressure, 530, 535, 536, 541
- Vapor, 532
- Cavitation erosion, 531, 541, 548, 562, 569, 622, 625
- Component lifetime, 409
- Mass loss, 454
 - Acceleration period, 435, 448, 450, 454
 - Attenuation period, 435, 448, 450, 454
 - Incubation period, 411, 421, 424, 427, 435, 436, 439, 448, 450, 454
 - Steady-state period, 435, 448, 450, 454
- Mechanisms, 410, 411, 418, 419, 422, 423, 427, 429, 435
- Rate, 410, 419, 429, 447, 535-537, 540
- Temperature dependence, 535
- Cavitation erosion resistance, 530, 544
 - Armco iron, 437
 - Body-centered cubic metals, 415 ff., 429
 - Evaluation, 434, 435
 - Face-centered cubic metals, 411 ff., 429, 430
 - Hexagonal close-packed metals, 421 ff., 429, 430
 - Mechanical property correlations, 409, 410, 430, 435, 622
 - Mild steel, 437
 - Nodular graphite cast iron, 437
- Cavitation erosion testing, 530, 544, 546
 - Cavitating waterjet device, 532, 534, 541, 454, 546
 - Erosion pattern, 536
 - Magnetostrictive vibratory horn, 410, 434, 443-445, 447, 454-456, 530, 535, 541, 622
 - Elevated temperature, 447
 - Vibration amplitude, 447, 449-451
 - Vibration frequency, 444, 445, 450, 454
 - Rotating disk, 530
 - Venturi, 530, 544
 - Water tunnel, 436, 443, 444, 451, 454, 530, 544
- Cleaning, 536, 582 ff., 595, 600
- Coal conversion, 34, 36, 52, 54, 148, 149, 156, 157, 163, 165, 190, 191, 194, 218, 219
- Column buckling, 372, 373
- Corrosion (*see also* Oxidation), 49, 52, 162, 182, 449, 450, 454, 458
 - Hot, 163, 164, 166, 189, 191
 - Protective scales, 164, 166, 167, 170, 171, 173, 174, 188-190
 - Scale removal, 165
 - Test, 52, 55
- Crack (*see also* Fracture), 282, 288
 - Blunting, 119
 - Circumferential, 326, 330
 - Configuration, 244, 246
 - Flaw size, 113-115, 117, 228, 244, 246, 315, 624
 - Distribution, 115, 117, 121, 246, 249
 - Glass, 79, 80
 - Weibull distribution, 85, 117, 118
- Intersection, 37
- Lateral, 109, 118, 120
- Nucleation, 227, 228, 280, 422, 424, 429, 623
- Pattern, 228, 246-249, 251-253, 624
- Propagation, 37, 227, 228, 280, 422, 623

- Radial, 109, 112, 116, 118, 120
 - Subsurface, 57
 - Tension, 228, 235, 236, 246, 250
 - Velocity, 316
 - Crater
 - Cavitation erosion, 411
 - Liquid impact, 309
 - Solid particle impact, 12, 15, 25, 39, 42, 62-65, 67-71, 73, 145, 173, 189, 349 ff.
 - Waterjet erosion, 515-519
 - Cratering process, 346, 621
 - In carbon-carbon composites, 349, 351, 362
 - Penetration phase, 365, 367, 369, 370, 374
 - Crystalline solid
 - Body-centered cubic metals, 415
 - Twin boundaries, 418, 429
 - Twinning, 418
 - Strain-rate sensitivity, 415
 - Deformation twins, 22, 25, 29, 429
 - Dislocations, 22, 24, 29, 413
 - Barriers, 415, 433
 - Cell structure, 24
 - Concentration, 29
 - Density, 22, 24, 25, 30
 - Distribution, 24
 - Generation, 25, 109
 - Motion, 24, 25, 421, 430
 - Network, 57
 - Pile up, 413, 415
 - Source, 415
 - Type, 24
 - Face-centered cubic metals, 411
 - Grain
 - Aspect ratio, 427
 - Boundary, 119, 411, 413, 418, 419, 421, 422, 424, 429, 432
 - Boundary triple points, 113, 422
 - Deformed, 29
 - Orientation, 411, 422
 - Size, 7, 108, 115, 228, 244, 286-288, 295, 410, 411, 413, 415, 419, 421, 424, 427, 429, 430, 432, 622
 - Linear intercept determination, 79, 86
 - Structure, 28, 294
 - Guinier-Preston zone precipitates, 49
 - Hexagonal close-packed metals, 421
 - Slip density, 422
 - Twin density, 422
 - Twinning, 427, 529, 432, 433
 - Slip, 24, 109, 413, 421, 427, 432
 - Band, 244
 - Density, 422
 - Stacking fault energy, 24, 413, 432
 - Structure, 411, 430, 443
 - Twinning, 418, 427, 429, 432, 433
 - Band, 244
 - Boundary, 418, 429
 - Deformation, 22, 25, 29
 - Density, 422
 - Cutting, 300, 473, 474, 480, 490, 513, 544, 553, 554, 562, 563, 568 ff., 586 ff., 592 ff., 599, 600, 613-615
- D**
- Deformation (*see also* Target material deformation)
 - Elastic, 204
 - Elastic-plastic, 86, 87, 99, 102
 - Plastic, 72, 89, 109, 113, 118, 119, 122, 204, 322-324, 326, 333, 337, 429, 436, 438, 439, 445, 452, 554
 - Shear, 29, 72, 323
 - Degraded strength measurement
 - Hydraulic device, 299, 315, 317
 - Residual strength, 310 ff.

- Calcium aluminate glass, 314, 315
 - Soda lime glass, 312, 313
 - Silicon nitride, 314, 315
 - Drag bit
 - Cutting process, 556, 560, 561
 - Penetrating force, 554, 561
- E**
- Electron channeling, 21, 24, 25
 - Electron diffraction, 25, 28
 - Energy consumption, 579
 - Erosion-corrosion, 50, 52, 163, 165, 167, 185, 188, 622, 623, 625
 - Exploding foil particle acceleration, 348, 398
- F**
- Fiber reinforced composites, 320, 321, 326-339
 - Fluid dynamics
 - Bernoulli's equation, 495
 - Conservation of energy, 474
 - Conservation of mass, 474, 476, 496
 - Conservation of momentum, 474, 476, 496
 - Equations of motion, 462
 - Fluid density, 532
 - Helmholtz instabilities, 471, 498, 506
 - Shear gradient, 471
 - Stagnation pressure, 321, 471, 497
 - Stoke's law, 195
 - Turbulent jets, theory, 494
 - Fluid flow
 - Boundary layer, 134, 170, 183, 185, 204, 221, 462, 495, 503
 - Laminar to turbulent transition, 34
 - Separation, 506
 - Turbulent, 134
 - Choked, 471, 531
 - Laminar, 134, 476, 494
 - Pipe, 495
 - Reynold's number, 34, 195, 196, 495
 - Separated, 531
 - Turbulent, 134
 - Fluctuations, 470
 - Fracture (*see also* Crack)
 - Antireflectant coatings, 290
 - Auerbach's law, 86, 87, 95, 97-99
 - Brittle, 78, 89, 204, 415, 422, 429, 430, 437, 442, 445, 447, 448
 - Cleavage, 288, 419, 421, 458
 - Conchoidal, 316
 - Critical stress intensity factor, 86, 104, 113, 115, 117, 119, 120, 316, 329
 - Ductile, 50, 411, 413, 429, 439, 445, 447, 448, 458
 - Ductile to brittle transition, 418, 422, 427, 439, 443, 451, 454, 458
 - Hertzian
 - Ring, 79, 85, 87, 89, 102, 113, 117, 118, 120, 282, 286, 288, 290, 324, 340, 373
 - Test, 79, 86, 95
 - Intergranular, 286
 - Microfracture, 324
 - Pattern, 109
 - Rock, 554-557, 561
 - Strength, 72, 74, 105, 113, 115, 116, 121, 122, 293
 - Dynamic, 74, 86
 - Elevated temperature, 50
 - Tensile, 324, 356

Stress, 280, 293
 Test
 Four-point bend, 85
 Tension, 55
 Three-point bend, 85, 105, 113
 Toughness, 86, 104, 113, 115, 117,
 119, 120, 316, 329
 Transgranular, 286-288
 Zinc sulfide layers, 293
 Fragmentation, 563
 Friction, 64, 76

G

Gas turbines, 34, 38, 102, 122-125,
 135, 163-165, 167, 190,
 191, 193, 194, 198, 200,
 209, 218-221

H

Hardness, 24, 65, 71, 86, 103, 117-
 120
 Brinell, 143, 515
 Indentation, 32, 86, 102
 Knoop, 257
 Rockwell, 140, 514
 Test, 63, 72
 Vicker's 38, 39, 47-50, 60, 104,
 437-439, 443
 High-speed photography, 60-62,
 130-134, 137, 198, 299,
 302, 305-307, 316, 321,
 324, 334, 341, 346, 361,
 366, 554
 Hugoniot
 Equations of state, 364, 374, 375
 Pressure (*see also* Waterhammer
 pressure), 231, 233, 248,
 321, 363

I

Indentation evaluations, 554-556,
 558, 560, 561

Infrared transparent materials, 102,
 255, 623
 Antireflection coatings, 280, 288,
 290
 Gallium arsenide, 262 ff., 280,
 281, 289
 Zinc selenide, 262 ff., 280, 281
 Zinc sulfide, 262 ff., 280-286
 Infrared microscopy, 288

M

Material properties
 Acoustic impedance, 104, 117, 257
 Bulk modulus, 71
 Coefficient of thermal expansion,
 71, 156, 294, 296
 Coefficient of friction, 64
 Density, 71, 107, 119, 157, 257
 Enthalpy of melting, 71
 Fracture toughness, 86, 104, 113,
 115, 117, 119, 120
 Hardness, 65, 71, 86, 103, 117-120
 Homologous temperature, 50, 53,
 54
 Index of reflection, 288
 Interatomic bond energy, 71
 Molecular weight, 71
 Poisson's ratio, 257, 315, 323
 Porosity, 107, 109, 112, 119, 154,
 363, 369
 Specific heat, 71
 Strength, 50, 72, 74, 105, 113,
 115, 116, 121, 122, 257,
 265, 275, 536
 Thermal conductivity, 71
 Yield stress, 48, 49, 324
 Young's modulus, 71, 86, 103,
 104, 117, 257, 294, 315
 Material property measurements
 Fracture
 Four-point bend test, 85
 Three-point bend test, 85, 105,
 113

- Hardness test, 65, 72
 Temperature, infrared pyrometer, 150
 Tension test, 55
 Mean depth of erosion, 536
 Mean depth of penetration rate, 381, 383-386, 389, 391, 392, 405
Metals
 Cold-working, 48, 49, 410
 Heat-treatment, 48, 49, 410
 Strain hardening, 48, 49, 438, 443, 451
Microscopy
 Infrared, 288
 Optical, 79, 105, 282, 525
 Optical, 79, 105, 282, 525
 Scanning electron, 6, 8, 11, 15-18, 29-31, 33, 34, 42, 48, 50, 60, 68-70, 79, 81, 89-91, 94, 105, 110-112, 122, 137, 143, 167, 173, 174, 180, 348, 411, 427, 436, 442, 447, 499, 503, 558
 Transmission electron, 6, 8, 11, 22-27, 29, 33, 105, 427
Mining operations, 300, 317, 461, 490, 512, 553, 562, 563, 578, 579, 626
Monroe jet, 304, 386
- N**
- Nozzle**
 Air-injected shroud, 463, 464, 470, 471
 Air velocity, 463, 467
 Aspirating shroud, 467, 471
 Convergent-divergent, 472
 Design, 461
 Diameter, 462, 532, 535, 545, 568, 569, 571, 577, 579, 581, 583, 588
 Discharge coefficient, 513, 532
 Dual-orifice, 494, 498, 499, 510
 Multiple-orifice, 494
 Nonpenetrating, 583, 593, 596
 Number, 568
 Oscillating, 601, 605, 607
 Oscillating-deep kerf, 605, 607, 610
 Penetrating, 593
 Pressure, 473, 569, 571, 583
 Rectangular slit, 584
 Rotating, 599, 601
 Shape, 462
 Supercavitating, 531
 Supersonic, 472
 Surface erosion, 498
 Surface finish, 499, 503, 506, 509, 511
 Type, 568
- O**
- Oxidation (*see also* Corrosion), 50, 52, 164-167, 171, 174, 180, 187, 191, 219**
Erosion, 170-172, 174, 176, 179, 180, 185, 187, 189, 191
- P**
- Photography (*see* High-speed photography)**
Plastic deformation (*see* Deformation)
Plasticity
 Flow, 25, 415, 424
 Flow pressure, 37, 40, 48, 55, 57, 64, 70
 Flow stress, 24, 48, 178
 Slip line analysis, 75, 76
 Pressure transducer, 310, 317, 496, 497
Profilometer trace, 43-46, 307, 309, 324

R

- Radome, 102, 298, 392
- Rain erosion
 - Anti-reflection coating, 288, 290-292
 - Carbon-carbon composites, 346, 385-387, 389, 392-397, 399, 405
 - Gallium arsenide, 262, 263, 269, 271, 275, 276, 278, 280-281, 289
 - Graphite, 389, 391
 - Infrared transmission loss, 262, 263, 276, 279, 280, 292, 293
 - Layered window constructions, 280, 296
 - Mean depth of penetration rate, 381, 383-386, 389, 391, 392, 405
 - Zinc selenide, 262, 263, 269, 271, 275, 276, 278, 280, 281
 - Zinc sulfide, 262, 263, 269, 271, 275, 276, 278, 280-286
- Rainfield characterization parameters, 381, 382, 385, 399
- Reentry vehicle nosetips, 345, 385-387, 389, 392, 400
- Rock fracture, 555, 557
 - Indentation, 555-557
 - Mechanism, 554, 561
 - Spallation, 554

S

- Screening tests
 - Cavitation erosion damage, 434
 - Multiple water drop impact, 395
 - Waterjet impact, 338
- Shear, 370
 - Adiabatic, 373
 - Band, 72
 - Deformation, 29, 72, 323

- Stress, 324
 - Transverse, 367
- Shock waves, 365, 367, 369, 373, 374, 386
 - Air, 303, 322
 - Elastic precursor, 366, 374
- Hugoniot
 - Equations of state, 364, 374, 375
 - Pressure, 231, 233, 248, 321
- Impedance, 322
- Pressure, 258, 432
- Rarefaction, 366, 367
- Reflection, 366
- Release wave for liquid impact, 321, 341
- Water, 321
- Single solid particle impact, 6, 12, 60, 103, 105, 112, 113, 120, 621
 - Contact area, 117-119
 - Crater, 42, 69, 110, 111, 120, 173, 189, 349 ff.
 - Energy loss, 65, 67, 71
 - Formation, 12, 145
 - Lip, 15, 25, 39, 43, 62, 67, 71, 73, 173
 - Profile, 43-47, 60, 76, 341
 - Volume, 62-65, 67-71
- Elevated temperature, 346, 351, 357, 384
- Energy balance, 39, 83
- Equations of motion, 39, 64, 70
 - Numerical computations, 64, 66, 138, 361, 373
- Exploding foil particle accelerator, 348, 398
- Fracture during target penetration, 366
- Gas gun accelerator, 60
- Hertzian analysis
 - Contact radius, 108, 109
- Indentation, 15, 22, 38, 62, 63
- Mass loss, 346, 351

- Material crushing, 109, 366, 367
- Material ejection, 348, 361, 366, 368, 370
- Material ranking, 398, 405
- Material removal, 14, 22, 67, 72, 102, 349-357, 374
- Models, 5, 37, 57, 70, 83, 98, 102, 105, 117-119, 124, 136, 176, 179, 192, 194, 204, 206, 210, 212, 621
- Particle-target interaction, 366-368, 374, 375
- Plastic flow, 15, 24, 25, 37, 40, 48, 55, 57, 64, 70, 178
- Subsurface damage, 21, 24, 341-348
- Testing, 346
- Theory, 63-67, 70, 164
- Velocity, 346, 356
- Volume removal, 37, 38, 40-42, 49, 50, 83, 86, 106-108, 112, 119
- Single water drop impact
 - Analytical loading model, 235
 - Contact area, 236, 250
 - Contact radius, 232-235, 248, 250
 - Contact velocity, 232-234
 - Damage on gallium arsenide, 259, 260, 275, 277
 - Damage on polymethylmethacrylate, 259, 260
 - Damage on zinc selenide, 259-262, 275, 276
 - Damage on zinc sulfide, 259-262, 275, 276
 - Dynamic stresses in target, 236, 241-245, 256, 258, 265, 268, 271-278, 293, 294
 - Finite difference computations, 623, 624
 - Crack patterns in zinc selenide, 244, 246-254
 - Elastic half-space, 235 ff.
 - Rigid half-space, 229 ff., 250
 - Fracture, 259-268, 275-278
 - Gas gun/suspended drop arrangement, 299, 316, 321, 341
 - Lateral outflow jetting, 322, 324-326, 330, 340, 341
 - Rotating arm, 257-259
 - Waterjet simulation, 299, 305, 309, 316, 320, 340
 - Apparatus, 300 ff., 321
 - Basis for comparison, 306-310
 - Damage on epoxy, 325
 - Damage on polycarbonate, 322 ff.
 - Damage on polyester, 325
 - Damage on polyethersulfone, 324
 - Damage on polymethylmethacrylate, 306 ff.
 - Damage on reinforced polymers, 326 ff.
 - Jet characterization, 302-306
 - Stress wave generation, 303
 - Velocity, 227, 228, 256, 258, 271
- Slot cutting
 - Coal, 568, 569, 571, 573, 575-577, 579
 - Kerf, 572, 593, 599, 601, 605, 610, 612, 614
- Solid particle erosion (*see also* Single solid particle impact, Solid particle impacts)
 - Brittle materials, 37, 78, 83, 101 ff., 204, 205
 - Brittle (deformation) mode, 6, 7, 37, 38, 78, 136, 164, 178, 194, 205-210
 - Brittle to ductile transition, 80
 - Coatings, 156
 - Corrosion, 6, 50, 52, 163, 165, 167, 185, 188, 622, 623, 625
 - Elevated temperature, 52
 - Test, 55
 - Damage enhancement, 346, 351

- Deposition, 12, 122, 185, 187, 194, 195, 212
- Ductile materials, 48, 52, 59, 71, 72, 74, 78, 122, 204
- Ductile (cutting) mode, 6, 7, 15, 29, 37, 78, 136, 164, 178, 181, 188, 194, 205-210
- Elevated temperature, 6, 50-55, 57, 122, 153, 164, 622
- Erosion rate (*see also* Particle velocity dependence, this heading), 6, 8, 41, 70, 78, 80, 120, 136, 139-144, 147, 170, 179, 181, 189, 192, 209, 213-217, 220-221
- Erosion resistance, 49, 72, 74, 117, 189, 194
 - Material screening, 149, 152 ff., 620, 623
 - Relative erosion factor,
 - Cemented carbides, 155, 157-160
 - Ceramics, 154, 157-160
 - Coatings, 160-161
 - Definition, 152
 - Metals, 153, 157-160
- Exposure time, 78-80, 83, 89, 95, 99, 149, 156, 167, 181
- Finnie's model for ductile metals, 5, 7, 57, 70, 176, 179, 192, 621
- Hot corrosion, 163, 165, 185-187, 191
 - Protective coatings, 164, 165
- Impingement angle dependence, 53-55, 57-59, 71, 78-80, 82, 98, 179-181, 183, 184, 189
- Mass loss, 11, 71, 74, 79, 80, 89, 105, 106, 113, 140, 171, 172, 191, 204
 - Incubation period, 10, 11, 15, 19, 42
 - Steady-state period, 11, 14, 15, 19, 24, 30
- Material ranking, 405
- Mechanisms, 6, 37, 38, 57, 59, 60, 67, 78, 86, 89, 105, 107, 108, 121, 143, 180, 623
 - Adiabatic shear, 39, 71, 72
 - Brittle crack intersection, 83, 89, 164
 - Delamination of surface material, 49, 50
 - Grain ejection, 113, 156
 - Low-cycle fatigue, 49, 50
 - Metal cutting analogy, 40, 49, 53, 70, 164, 173, 176, 178, 180, 189
 - Particle fracture and fragmentation, 49, 50, 137, 140
 - Surface extrusion, 49, 50
 - Thermal pressure, 71
 - Work-hardening and embrittlement, 49, 50
- Natural dust environments, 102, 117, 120-123
- Oxidation, 170-172, 174, 176, 179, 180, 185, 187, 189, 191
- Particle mass dependence, 106, 119
- Particle size dependence, 55, 78, 79, 83, 98, 99, 106-108, 113, 185
 - Size effect, 38, 42, 74, 80, 117, 118, 120
- Particle velocity dependence, 55, 58, 63, 78-80, 83, 84, 89, 95, 98, 106-108, 113, 119
 - Power law relationship, 8, 10, 78, 83, 120
 - Velocity exponent, 42, 58, 65, 67, 78, 83, 85, 88, 89, 99, 106, 117, 118, 120, 138, 140-142, 146, 147, 210

- Problem areas
 - Bearings, 102
 - Coal conversion
 - Fluidized bed coal combustion, 34, 163, 165, 190, 191, 194
 - Gassifier cyclone, 218, 219
 - Lockhoppers, 148
 - Valves, 148, 149, 156, 157
 - Coal-fired boilers, 123
 - Coal hydrogenation, 36, 52, 54
 - Gas turbines, 34, 38, 102, 122-125, 135, 163-165, 167, 190, 191, 193, 194, 198, 200, 209, 218-221
 - Heat exchangers, 102, 122
 - Infrared transparent windows, 102
 - Radomes, 102
 - Rocket nozzles, 123
 - Ripple pattern, 33, 42
 - Testing, 346, 620, 623
 - Ambient temperature, 7, 79, 103, 123
 - Apparatus
 - Dynamic combustor, 165-167, 170, 185, 186, 191
 - Elevated temperature wind tunnel, 124 ff., 131, 134
 - Rotating arm, 124
 - Sand blaster, 7, 8, 79, 103, 105, 123, 138, 140, 149, 162
 - Elevated temperature, 7
 - Standard, 149
 - Two-stage erosion process, 38, 137, 138, 140, 145
- Solid particle impacts (*see also* Single solid particle impact, Solid particle erosion)
- Abrasive (*see* Shape, angular, this heading)
- Chemical stability, 167
- Composites, 336
- Concentration, 32, 78, 200, 212, 213, 218, 220
- Debris, 139
- Density, 14, 38, 86, 118, 200, 217
- Distribution, 8, 79, 168, 173
- Embedding
 - Copper, 10, 14, 15, 18-21, 26, 30, 32, 34, 620
 - Model, 19, 621
 - Reaction bonded silicon nitride, 107, 117, 119
- Flow rate, 34, 50, 124, 149, 168
- Fragmentation, 15, 35, 38, 49, 70, 137, 138, 140-142, 145, 146
- Hardness, 167, 185
- Impact velocity, 14, 22, 35, 37, 50, 60, 62, 67, 86, 103, 115, 124, 132, 133, 137, 138, 140, 149, 168, 169, 194, 197, 199, 204, 208
- Measurement
 - Laser velocimeter, 125, 133, 140, 168, 191
 - Multiple flash photography, 140
 - Rotating disk method, 7, 53, 79, 103, 140, 149
- Impingement angle, 14, 22, 41, 42, 49, 60, 62, 66, 67, 131, 137, 169, 170, 171, 192, 204, 206-208, 212, 216, 217
- Kinetic energy, 38, 63, 67, 71, 185
- Orientation, 76
 - Rake angle, 62, 63, 66-68
- Particle velocity in gas stream
 - Aerodynamic effects, 125
 - Gas velocity, 103, 124, 133, 192
 - Profile, 134
 - Trajectory, 37, 70, 130, 135, 168, 185, 191, 192, 194, 200, 201
 - Fluid flow calculations, 169, 170, 194 ff., 212
- Rebound characteristics, 124, 125, 131, 198-200, 210

- Coefficient of restitution, 207, 208
- Shape, 35, 42, 68, 78, 81, 86, 136, 167, 194
 - Angular, 9, 33, 35, 40-42, 59, 60, 67, 69, 71, 72, 76, 79, 85-87, 109, 118, 125, 136 ff., 140, 165, 178, 187
 - Spherical, 35, 60, 62-64, 67, 71, 72, 85, 86, 136 ff., 147
 - Square plates, 60, 62, 63
- Size, 38, 42, 50, 81, 86, 88, 103, 105, 115, 124, 134, 137, 138, 194
- Strength, 50
- Temperature, 194
- Type
 - Hard, 59, 67
 - Rigid, 38, 39, 55, 59, 65
- Solid particle materials
 - Aluminum oxide, 8, 14, 15, 28, 34, 52, 79, 80, 83-85, 88, 90-97, 149, 152, 167, 168, 173 ff.
 - Cast iron, 83
 - Coal ash, 148, 163-165, 191, 193, 198, 200, 204, 210, 212, 214, 215, 220, 221
 - Coal char, 198
 - Dolomite, 200-202, 210, 212, 217
 - Glass, 60, 68, 69, 83, 88, 346, 348, 368, 374, 375
 - Ice, 368, 398, 399
 - Magnesium oxide, 167, 184, 185, 187
 - Nylon, 346, 350, 368, 374, 375
 - Quartz, 60, 68-70, 72, 83, 85, 103, 104, 106, 107, 109-111, 117, 118, 120, 121, 198
 - Rigid, 363, 368
 - Salt, 165, 172, 185
 - Sand, 590
 - Silicon carbide, 43-46, 52, 57, 60, 68, 70, 83, 85, 88, 89, 101, 103, 104, 106, 107, 109, 110, 117, 118, 122, 133, 210, 212, 213, 218, 220, 221
- Sorbent, 164, 165, 191, 220
- Steel, 60, 64, 83, 85, 88, 89, 138, 139, 141-145
- Sound speed
 - Water, 232-235
 - Waterhammer pressure, 306, 309, 310, 316, 317, 322, 341
- Strain
 - Elastic, 65
 - Hardening, 48, 49
 - Plane, 57, 60, 62, 71, 75
 - Plastic, 21, 22, 65
 - Rate, 48, 50, 65, 72, 74, 323, 325, 410, 415, 418, 421, 422, 425, 427, 430
- Stress waves, 365
 - Acoustic impedance, 104, 117, 228, 250
 - Mismatch, 294
 - Amplitude, 316
 - Attenuation, 336, 337, 363
 - Dilatational, 294
 - Dispersion, 363
 - Duration, 316, 328
 - Elastic-plastic, 366, 373, 374
 - Fiber bundles as wave guides, 365
 - In polymethylmethacrylate, 303
 - Preferred directions in fiber reinforcements, 328
 - Rayleigh, 247, 315, 325
 - Shear, 247, 294
 - Velocity, 257, 430
- Stress wave interactions
 - Flaws, 293, 315
 - Surface scratches, 325
- Submerged cables and pipelines, 582, 592, 594-596, 599
- Surface rippling, 33, 42, 326
- Surface roughness, 34, 35, 405, 444, 445, 499, 503, 506

T**Target material deformation****Catering**

Cavitation erosion, 411

Liquid impact, 309

Solid particle impact, 12, 15, 25,
39, 42, 62-65, 67-71, 73,
145, 173, 189, 349 ff.

Waterjet erosion, 515-519

Crushing, 109, 366, 367**Cutting**, 39-41, 47-49, 53, 60, 62,
63

Type I, 62, 63, 67, 68, 70-74

Type II, 62, 63, 66-68, 70, 74

Elastic, 204**Elastic-plastic**, 86, 87, 99, 102**Penetration**, 365, 367, 369, 370,
374**Plastic**, 72, 89, 109, 113, 118, 119,
122, 204, 322-324, 326,
333, 337, 429, 436, 438,
439, 445, 452, 554**Plowing**, 15, 39, 60, 62, 63, 67, 68,
70, 71, 73-75**Shear**, 29, 72, 323, 367, 373**Subsurface**, 21, 24, 70, 105**Target materials****Cavitation erosion**

Aluminum, 411, 443, 445, 447

Armco iron, 436-439, 442, 443,
458

Brass, 443, 451

Copper-30 zinc, 410, 411, 413,
421, 429, 432, 433

Cast iron, 443, 445, 448, 451, 458

Cobalt, 410, 424, 429, 430, 432,
433

Copper, 411

Iron, 410, 415, 418, 424, 427,
429, 430

Mild steel, 436-439, 443, 458

Monel metal, 435

Nickel, 410, 411, 429, 430

Nodular graphite cast iron

(NGCI), 436-438, 443,
445, 456, 458**Hypervelocity particle impacts**Carbon-carbon composites, 345,
346, 348, 364 ff.Graphite, 381, 382, 385, 386,
389**Material properties**, 104, 157-161,
257, 410, 430, 457**Solid particle impact****Aluminum**1100-0, 41, 43-46, 48, 50, 51,
53-55, 57, 178

Al-4.75Cu Alloy, 49

Alloy, 56

2024, 52, 132, 198

6061-T6, 138-145

Aluminum oxide, 154, 178

Aluminum oxide, glass bonded,
101, 104, 105, 107, 112,
114, 117, 119-121

Beryllium copper, 52

Boron carbide, 153, 156

Boron nitride, 154, 156

CoCrAlY, 167, 171, 179, 180,
184Copper, 6, 8, 10, 21, 25, 28, 34
Annealed, 47

Diamond, 154

Glass, Pyrex, 77-80, 85, 90-98

Haynes 188, 167, 179

IN MA-754, 167, 171, 186, 187
IN738, 166, 174, 177, 179, 186,
187IN738, aluminide coated, 167,
171, 180, 186, 187Magnesium fluoride, 101, 104,
106, 107, 109, 110, 118-
120

Molybdenum, 152, 156, 157

Nickel

Alloy, 52

Cobalt alloy, 210, 220

Electrolytic, 156

INCO 718, 132

- Silicon carbide, 153, 156
- Silicon nitride, 52, 101, 122, 154, 156
 - Hot-pressed, 102, 104-107, 109-114, 117-121, 167, 171, 184, 186-188
 - Reaction-bonded, 102, 104-107, 109, 111, 113, 114, 119-121
- Steel, 25, 52, 57
 - AISI 1075, 49
 - 410 stainless, 52
 - Low carbon, 60, 67, 69, 71, 72 17-7PH, 52
 - Type 304 stainless, 165, 210
 - Type 310 stainless, 52-55, 57, 165
- Stellite, 148, 152, 153
- Titanium alloy, 52
 - Ti-6Al-4V, 52, 132
- Titanium carbide nitride, 156
- Titanium diboride, 156, 157
- Tungsten, 152, 156, 157
- Tungsten carbide, 154, 156, 157
- Udimet 710, 210
- X40, 167, 179, 186, 187
- Yttria stabilized zirconium oxide, 167
- Water drops
 - Gallium arsenide, 255-257, 259, 262
 - Polymethylmethacrylate, 256
 - Zinc selenide, 228, 240, 246, 247, 250, 255-257, 259-262, 340
 - Zinc sulfide, 255-257, 259-263
- Water jet simulation of single water drop impacts
 - Aluminum, 306
 - Fiber-reinforced thermoplastic polymers, 320, 331 ff., 334
 - Fiber-reinforced thermosetting polymers, 320, 326, 330, 331, 334
- Glass, 306
 - Calcium aluminate, 314, 315
 - Soda lime, 312, 313, 315
- Polymethylmethacrylate, 302, 306-308, 340
- Silicon nitride, 312, 314
- Thermoplastic polymers, 320
 - Polycarbonate, 322 ff., 339
 - Polyethersulfone, 324, 339
- Thermosetting polymers, 320
 - Epoxy resins, 325, 335, 339
 - Polyester, 325, 335, 339
- Waterjets
 - Aluminum, 485, 514, 535, 536, 538
 - Brass, 514
 - Coal, 563, 565, 568, 572
 - Concrete, reinforced, 592, 593
 - Copper, cold-rolled annealed, 514, 515
 - Granite pegmatite, 600
 - Granite-quartz, 600
 - Lead, 515, 525
 - Limestone, 600
 - Norite, 556, 558, 560
 - Polymethylmethacrylate, 536
 - Quartz, biotite, 600
 - Quartzite, 600
 - Witwatersrand, 554, 556, 558, 560
 - Sandstone, 600
 - Berea, 488, 490
 - Steel, 536, 541, 583
 - HY80, 591
 - 1020, 588
- Tunneling, 512, 553
 - Advantages of waterjets, 600

U

- Underwater jet operations
 - Concrete removal from pipelines, 582, 584, 592 ff., 596
 - Economics, 585, 592, 593

Metal cutting, 583, 586 ff., 596
 Ship hull cleaning, 584 ff., 595
 Utility construction, 598
 Advantages of waterjets, 615
 Environmental impact, 613
 Pollution control, 613
 Construction costs, 598
 Economics, 600, 601, 607, 613-615
 Operational requirements, 600-605, 607-610, 613
 Waterjet applications, 598 ff.

V

Velocity exponent, 42, 58, 65, 67, 78, 83, 88, 89, 99, 106, 117, 118, 120, 138, 140-142, 146, 147, 210, 385, 397, 405
 Vena contracta, 515

W

Water drop impact (*see* Rain erosion, Single water drop impact)
 Water drop impact testing, 257, 280
 Ballistic range, 299, 316, 321, 341, 346, 398, 399
 Rocket sled, 378, 389, 397, 398
 Rotating arm, 257, 281
 Waterjet simulation, 299, 309, 316, 321, 341
 Water drops, 346, 350, 368, 374, 375
 Diameter, 256, 258, 307, 308, 381, 431
 Formed in waterjets, 515, 525
 Waterhammer pressure (*see also* Hugoniot pressure), 306, 309, 310, 316, 317, 322, 341
 Waterjet
 Abrasive injection, 583, 588-590, 592, 596

Analysis, 474 ff.

Applications

Borehole mining of coal, 461, 490
 Cleaning, 563, 582, 583, 600
 Preferential, 582
 Ship hull, 584 ff., 595
 Cutting, 473, 474, 480, 513, 544, 553, 554, 562, 563, 583
 Asphalt, 599
 Coal, 568, 574, 578, 579, 581
 Bedding planes, 568, 571
 Overburden pressure, 565
 Slot, 568, 569, 571, 573, 575-577, 579
 Concrete, 592 ff., 596, 599, 600, 615
 Ice, 599, 615
 Metal, 586 ff., 596
 Rock, 300, 490, 598-600, 613-615
 Drag bit cutting augmentation, 553, 560, 561
 Drilling, 562, 563
 Utility pole holes, 597, 599-602, 610, 612, 615
 Frozen soil excavation, 599, 615
 Heat-exchanger descaling, 582
 Mining, 300, 317, 512, 553, 562, 563, 578, 579, 626
 Trenching, 582, 597, 599-602, 612, 615
 Tunneling, 512, 553, 600
 Uranium mining, 341
 Breakup length, 462, 464, 467, 470, 471, 482, 509, 510, 515
 Cavitating, 513, 525, 529, 532, 536, 549, 562, 563, 566, 569, 572-577, 579, 581
 Coherent, 553
 Continuous, 318, 319, 342, 462, 485
 Cutting effectiveness, 462, 570, 588, 503, 509

- Cutting efficiency,
 - Rate of area cutting, 568, 575, 576, 579
 - Rate of volume removal, 568, 571, 573, 578, 579
 - Kerfing effectiveness, 568, 571, 576, 577, 579
 - Volume removal effectiveness, 568, 577, 579
- Cutting rate, 583, 612
- Damage efficiency evaluation, 513, 520
- Diameter, 495
- Dual orifice, 493, 496, 503, 506, 509, 510
- Erosion augmentation, 513, 592, 625
- Evaluations, 463
- Flow pattern, 535
- Flow rate, 568, 581
- Fluid additives, 583, 589, 591, 592, 596
- Fluid properties, 462
- Impingement angle, 568, 569, 579
- Interacting (jet accumulation), 474, 488, 490
 - Coanda effect, 490
 - Primary jet, 476, 480, 484, 486, 488
 - Secondary jet, 474, 476, 479–481
- Kinetic energy, 479–481, 484, 485
- Lateral outflow jetting, 515, 536
- Mass loss
 - Duration, 529
 - Erosion damage, 515, 521–528, 531, 536, 537, 584, 585
 - Incubation period, 537
 - Material fragmentation, 461, 470
 - Mechanical cutting augmentation, 599, 601, 605, 607
 - Noncavitating, 513, 525, 563, 574–576, 578, 579, 581
 - Operating pressure, 461, 462
 - Penetration, target materials, 525, 529, 536
 - Pressure profile, 474, 494, 497, 498, 509
 - Pulsating, 562
 - Stagnation region, 536, 563
 - Standoff distance, 461, 467, 470, 474, 515, 525, 529, 532, 535, 536, 540, 541, 545, 549, 563, 568, 569, 583, 590, 607
 - Submerged, 513, 531, 590
 - Surface shear stress, 470
 - Test facility, 563, 564
 - Translation velocity, 568, 569, 571, 575, 579
 - Turbulent, 563
 - Underwater operations
 - Concrete weight removal, 592 ff., 596
 - Metal cutting, 586 ff., 596
 - Ship hull cleaning, 584 ff., 595
 - Velocity, 464, 480, 538, 544
 - Augmentation, 480, 486, 490, 491
 - Profile, 474, 482, 494–496, 510