

# Index

## A

- Absorbed specific energy until fracture, 174, 175, 178, 182, 183
- Active defect complexes (*see* Defects)
- ADCs (*see* Defects)
- Anders, D., 116
- Annealing (*see also* Heat treatment, In-service measures): and re-embrittlement, 126; and saturation effects, 198; effect on defect complexes, 125, 127–129; in Code of Federal Regulations, 134; *in situ*, 97, 98; need for, 108, 136, 156, 213; research on, 7, 11, 31, 207, 210; techniques, 11; time and temperature conditions, 36, 39, 118, 121, 189
- ASME Boiler and Pressure Vessel Code, 133, 157, 187, 197, 212
- ASPEF (*see* Absorbed specific energy until fracture)
- ASTM A 302, 104, 146–148, 159, 165, 198
- ASTM A 508, 31, 65, 70, 75, 76, 101
- ASTM A 533, 31, 65, 70, 75, 76, 101, 103, 104, 107, 123, 125, 146, 148, 198
- ASTM E 8, 147
- ASTM E 23, 147, 190
- ASTM E 185, 116, 133, 147, 157, 167, 188, 192, 195
- ASTM E 208, 157
- ASTM E 399, 167, 169, 171

- ASTM E 636, 168
- ASTM E 693, 59
- ASTM E 706, 56, 59, 190, 192
- ASTM E 813, 68, 75, 169, 170
- ASTM E 900, 106
- Auger spectroscopy, 160

## B

- Basis safety, 16, 86, 97
- Biaxial bend tests, 9
- Big Rock Point Nuclear Reactor, 147, 164
- British Standard BS 5762, 168–170
- Brittle/ductile transition, 70, 111, 187

## C

- Carbide effects, 165
- CEA (*see* Commissariat à l'Énergie Atomique)
- Charpy tests, 7, 10, 22, 30, 31, 108, 112, 116, 158, 182, 186, 195, 212; and postirradiation annealing, 97; and shelf toughness, 213; fluence effects, 190; hardness tests, 118; on unirradiated specimens, 90; precracked for dynamic toughness measurements, 41, 103, 110, 169; testing techniques, 189; thermal aging effects, 147, 148; transition curves, 65, 157, 167, 179; upper shelf energy values, 76, 113, 135

- Chemical composition (*see also* Nickel-copper interaction): and basis safety, 97; and property trend curves, 56; French research programs, 30, 31, 35, 49; in annealing studies, 118; independence of ASPEF from, 178; in simulated end-of-life tests, 17; thermal aging tests, 148; West German research programs, 116
- Chemistry relationship (*see* Nickel-copper interaction)
- Cladding, 8, 9, 182
- Code of Federal Regulations (10CFR50), 55, 134, 195
- Combustion Engineering Corp., 107
- Commissariat à l'Énergie Atomique (France), 30, 65
- Compact tension specimens (*see also* Tension tests): comparison with Charpy specimens, 110, 112; for fracture toughness tests, 108, 111; in irradiation surveillance capsules, 67, 157, 186, 195; in Swiss Nuclear Safety Standard ASK-AN-220, 168; specimen dimensions, 7, 21, 28, 48, 169, 170
- Connecticut Yankee Nuclear Power Plant, 159
- Copper content (*see also* Nickel-copper interaction), 117, 135, 166, 189; and defects, 119–123, 125, 128, 165; and hardness, 119, 129; effect on  $RT_{NDT}$ , 158, 197; effect on saturation, 198; in radiation-resistant steels, 101, 103; in welds, 87, 108, 161, 162; specified levels, 31, 104
- Crack arrest, 10, 11, 25
- Crack arrest toughness (*see*  $K_{Ia}$ )
- Crack growth resistance (*see*  $J-\Delta a$ ,  $R$ -curve)
- Crack initiation (*see*  $J_{Ic}$ )
- Crack propagation (*see* Fatigue crack propagation)
- D**
- Data bases, 11, 56
- Defects (*see also* Flaws), 118, 121, 125–129, 181, 182
- Documentation, 187, 188, 195
- Doppler broadening, 122, 123
- Dosimetry: ASTM standards for, 13, 59; calculated compared to measured values, 58; current analysis techniques, 197; French research programs, 30; NRC research programs, 7; surveillance capsule setups, 147, 157, 186; techniques for, 49; uncertainties in data, 55–57, 167
- Dynamic fracture toughness tests (*see also*  $K_{Ia}$ ), 10, 31
- E**
- ECCS (*see* Emergency core cooling system)
- Elastic-plastic fracture mechanics, 64, 167, 195; and ASTM standards, 192, 212; and tension specimens, 175; in French research programs, 31, 43, 48, 49; in the brittle/ductile transition region, 111; in West German research programs, 16, 20, 21
- Elastic-plastic fracture toughness (*see*  $J_{Ic}$ )
- Electric Power Research Institute, 11, 12, 14, 107, 108, 156, 160, 188

Emergency core cooling system, 96, 213  
 End of life, 17, 28, 56, 156, 213  
 End-of-life fluence, 87, 91, 94, 98, 136, 156  
 EOL (*see* End of life)  
 EPRI (*see* Electric Power Research Institute)  
 Euratom, 59

## F

Failure criteria, 17  
 Fatigue crack propagation, 6, 25, 31, 43, 48, 67, 177, 182  
 Federal Republic of Germany (*see* West German research programs)  
 Field ion microscopy, 160, 165  
 Flaws (*see also* Defects), 8, 9, 14, 17, 19, 22, 25  
 Flow stress, 19, 113  
 Föhl, J., 116  
 Fracture toughness (*see also*  $K$ ): bi-axial bend tests, 9; changes over long-time operation, 17; correlation with notch ductility, 101, 114; difficulty of evaluating, 89; precracking procedures, 169; relationship of irradiated and nonirradiated conditions, 10, 90; research correlations for estimates, 7, 8, 212, 213; thermal aging effects discounted, 153; WOL specimens, 167  
 French research programs, 29, 64, 101  
 FRG (*see* West German research programs)  
 Full-scale tests, 21, 24, 25

## G

Germanium detectors, 195, 196

Gillemot, Ferenc, 174–185

## H

Hawthorne, J. Russell, 100–115  
 Heat-affected zone, 17, 20, 148, 157, 159, 190  
 Heat-tinting, 67  
 Heat treatment (*see also* Annealing, In-service measures), 17, 101, 104, 148, 179, 182  
 Highton, Jeremy P., 117–129  
 Houssin, Bernard, 64–85

## I

IAEA (*see* International Atomic Energy Agency)  
 ICCGG (*see* International Cyclic Crack Growth Group)  
 In-service measures (*see also* Annealing, Heat treatment), 91  
 International Atomic Energy Agency, 1, 30, 31, 48, 57, 101, 188, 207, 208  
 International Cyclic Crack Growth Group, 22  
 International Working Group on Reliability of Reactor Pressure Components (IAEA), 101, 103  
 Irwin, George R., 10

## J

$J_{50}$  ( $J/T$ ), 19  
 $J-\Delta a$  curves, 43–45, 65, 70, 76  
 $J_{Ic}$  (crack initiation toughness), 7, 19, 65, 68, 70, 75, 76, 112, 168, 169, 212, 213  
 Japanese research programs, 101  
 $J$ -integral, 7, 19, 20, 65, 108, 174, 195

## K

$K$  (*see also* Fracture toughness), 108, 110

$K_I$  (stress intensity factor), 168  
 $K_{Ia}$  (crack arrest toughness), 10, 11, 212  
 $K_{Ic}$  (plane-strain fracture toughness), 41, 116, 168, 212, 213  
 $K_{Id}$  (dynamic fracture toughness), 41, 49, 103  
 $K_{IR}$  (reference fracture toughness), 9, 10, 89, 90, 95, 96, 212  
 $K_t$  (notch factor), 176, 181, 183  
 Kahl Nuclear Power Plant (West Germany), 22, 90, 116  
 Kapitány, András, 174–185  
 Kussmaul, Karl, 16–28, 86–99

## L

Lateral expansion, 152, 157, 167  
 Leak detection, 25  
 Leaks, 23, 91, 95, 189  
 Leitz, CH., 116  
 Linear-elastic fracture mechanics, 16, 19, 21, 167, 174, 212  
 Lippincott, E. Parvin, 55–63  
 Lowe, A. L., Jr., 146–154

## M

McElroy, William N., 55–63  
 Mager, T. R., 155–165  
 Marston, T. U., 155–165  
 Melusine Nuclear Power Plant (France), 30, 35  
 Metal Properties Council, 104  
 Microhardness tests, 160  
 20 MnMoNi 55 steel, 17, 22, 116  
 MPC (*see* Metal Properties Council)

## N

Naval Research Laboratory, 7, 103, 108, 113  
 NDE, 25, 96, 121, 209  
 NDTT, 10, 107, 118, 121, 123, 125, 157, 167, 179

Nickel content (*see also* Nickel-copper interaction): and increased embrittlement, 35, 49, 135; and NRC Regulatory Guide 1.99, 36; and saturation, 198; and surveillance programs, 189, 197; contribution to radiation sensitivity discounted, 104; effect on NDTT shift, 123; low-nickel steels, 164, 166

Nickel-copper interaction (*see also* Copper content, Nickel content), 35, 104, 118, 123, 125–127, 211

Nil ductility transition temperature (*see* NDTT)

22 NiMoCr 37 steel, 17, 22, 116

Njo, Djing H., 166–173

Nondestructive evaluation (*see* NDE)

Norris, Elwood B., 194–204

Notch ductility, 101, 104, 108, 110, 114

Notch factor (*see*  $K_t$ )

NRC (*see* Nuclear Regulatory Commission)

NRC Regulatory Guide 1.99: embrittlement predictions, 31, 103, 116, 137, 155, 160, 165, 197; pressure/temperature limits, 10, 133; reference temperature adjustments, 135;  $RT_{NDT}$  shifts, 107, 156, 158; transition temperature shifts, 35, 36, 159, 162

NRR (*see* Office of Nuclear Regulatory Research)

Nuclear Regulatory Commission, 5, 13, 62, 114, 187; and COD specimens, 195; and  $K_{Ia}$  tests, 11; and saturation research, 108; guidelines for documentation, 188; monitoring embrittlement in existing plants, 155

Nucleation, 118

## O

- Oak Ridge National Laboratory, 8, 9, 10  
 Oconee Nuclear Station, 146  
 Office of Nuclear Regulatory Research, 14  
 ORNL (*see* Oak Ridge National Laboratory)  
 Osiris Nuclear Power Plant (France), 30  
 Overcooling, 5, 6, 14

## P

- Perrin, J. S., 186–193  
 Petrequin, Pierre, 29–52, 64–85  
 Phosphorus content, 31, 49, 101, 104, 166, 197  
 Plane-strain fracture toughness (*see*  $K_{Ic}$ )  
 Point Beach Nuclear Power Plant, 158, 159  
 Pool-critical assembly, 13  
 Pool-side facility, 13  
 Positron annihilation, 121, 122, 127, 129  
 Pressure-temperature limits, 6, 10, 95, 134  
 Pressurized thermal shock (*see also* Thermal shock), 5, 12, 23, 28, 95, 210, 213

## R

- Radiolysis, 43, 48  
 Rancho Seco Nuclear Power Plant, 5, 14  
 R-curve (crack growth resistance), 112, 168  
 Records (*see* Documentation)  
 Re-embrittlement, 11, 108, 126  
 Reference fracture toughness (*see*  $K_{IR}$ )  
 Reference nil ductility temperature (*see*  $RT_{NDT}$ )  
 Re-irradiation, 108

- Rockwell hardness tests, 118  
 Rothstein, Samuel, 133–145  
 $RT_{NDT}$ , 12, 35, 36, 55, 56, 89, 107, 116, 156–158, 195, 197, 210

## S

- Saturation: and defect complexes, 121, 126, 129; and high copper levels, 118, 162; and microstructure, 164; and radiation resistance of steel, 40, 107; French research programs, 48; in a low-flux environment, 156; temperature of irradiation, 198; validity of concept, 208, 209, 211  
 Schnadt pendulum, 169  
 Serpan, Charles Z., Jr., 5–15  
 Shielded metal arc welding, 87  
 Siloe Nuclear Power Plant (France), 30  
 Size effects, 7, 10  
 Small-scale specimens, 7, 16, 19, 213  
 SM-1A Nuclear Power Plant, 11  
 Soulat, Pierre, 64–85  
 Southwest Research Institute, 194, 195, 198  
 Static analysis, 10  
 Statistical studies, 8, 30, 31, 35, 58, 198  
 Steady-state irradiation embrittlement (*see* Saturation)  
 Steele, Lendell E., ed., 1, 2, 207–214  
 Strain energy density release rate, 174  
 Stress analysis, 17  
 Stress intensity factor (*see*  $K_I$ )  
 Submerged arc welds, 87, 89, 101, 161  
 Sulfur content, 65, 76, 101  
 Surveillance dosimetry (*see* Dosimetry)  
 Surveillance Dosimetry Improvement Program (NRC), 13  
 S-value, 122, 123, 125, 127, 128  
 Swiss Nuclear Safety Standard ASK-AN-220, 168

Swiss Nuclear Safety Standard ASK-AN-425, 169

## T

$T$  (tearing modulus), 19, 45, 65, 75, 76, 112, 113, 168, 212

$T_{\text{NDT}}$  (*see* NDTT)

Tearing modulus (*see*  $T$ )

Temperature of irradiation, 198, 204

Tension tests (*see also* Compact tension specimens): and ASPEF, 179, 183; correlated with fracture mechanics analysis, 22, 175, 176; in standards, 192; specimens in surveillance capsules, 30, 116, 147, 157, 186

Thermal aging, 146–148, 153, 210

Thermal monitors, 147, 158, 186, 188, 190

Thermal shock (*see also* Pressurized thermal shock), 7, 14, 25, 91, 96, 98

Three Mile Island, 207

Transition temperature, 90, 110, 133, 152, 190; and annealing, 39, 108, 210; and fluence, 21, 41, 107, 136, 156, 159; and nickel content, 104; and tensile properties, 65; calculated compared to measured shifts, 35, 156, 161, 162

Transmission electron microscopy, 160, 164

Triton Nuclear Power Plant (France), 30, 35, 67

## U

Upper shelf energy, 7, 20, 75, 76, 90, 97, 116, 133, 135, 136, 152, 158, 167, 187, 190

Upper shelf toughness, 17, 19, 25, 28, 101, 108

## V

Vacancies, 118–121, 128, 129, 165

Varga, Thomas, 166–173

VAK (*see* Kahl Nuclear Power Plant)

## W

Weld heat-affected zone (*see* Heat-affected zone)

West German research programs, 16, 86, 101, 116

Westinghouse Electric Corp., 107, 108, 156, 158–160, 162

## Y

Yanichko, S. E., 155–165

Yield stress, 39, 45, 65, 108, 118