

Index

A

- Alloy melting point (Table), 60
- Annealing of thermocouples, 117
- Assemblies, thermocouple, 62, 80
 - Illustrations, 74
- Automatic ice point, 106
- Average value of set of data, 238

B

- B, thermocouple type, 20
 - Application, 25
 - Chemical composition (Table), 26
 - Electrical resistance (Table), 33
 - Change of with temperature (Table), 32
 - Emf versus temperature
 - Graph, 34
 - Tables, 165-173
 - Environmental limits (Table), 27
 - Extension wires for (Table), 36
 - Physical properties (Table), 30
 - Power series expansion for, 220
 - Seebeck coefficients (Table), 23, 29
 - Trade names for, list of, 25
 - Upper temperature limits (Table), 28
- Becquerel, 5
- Bias of test data set, 239
 - Graph, 241

C

- Calibration, 112
 - Comparison methods for, 126

Calibration (continued)

- Data, raw, analysis of, 131
 - Graphs, 132-137
- Fixed point methods for, 124
- In laboratory furnaces, 126, 139
- In stirred liquid baths, 129, 139
- Instruments for, 139
- Interpolation methods for, 131
- Methods of, 120
- Of single thermoelements, 136
- Of used thermocouples, 130
- Procedure for, 139
- Test specimen for, 137
- Uncertainties in, 121
 - For comparison methods, 122
 - For fixed point methods, 122
 - Statistical consideration of, 241
 - Tables of, 122-124
- Ceramic-insulated sheathed thermocouples, 81
- Chromium-nickel thermocouple types (*see* Nickel-chromium types)
- Circuits
 - Industrial, typical (Illustration), 17
 - Potentiometer, 99
 - Illustration, 100
 - Test, for single element (Illustration), 138
 - Thermoelectric, 14
- Clausius, Rudolph, 3
- Coefficients, power series expansion, 217-220
- Color code for insulated thermocouple and, extension wire (Table), 68

Comparison calibration, 126
 Compatibility of materials, high temperature, 58
 Connecting head, thermocouple, 62
 Illustration, 74
 Connections, thermocouple circuit, 73
 Connectors, thermocouple, 63
 Illustration, 74
 Constant temperature oven, 106
 Cooling, thermoelectric, 4
 Correction factor, dynamic, 146
 Cryogenic thermometry, 222
 Seebeck coefficients for (Graph), 236

D

Data, calibration, analysis of, 131
 Graphs, 132-137
 Defining points, IPTS-68 (Table), 114
 Definitions (*see* Terminology)
 Deviation, standard, 239
 Difference from standard table, calibration interpolation by, 133
 Digital indicator, 97, 98
 Distribution, normal, 238
 Doping of thermoelement, 55
 Duplex wire color code (Table), 68
 Dynamic correction factor, 146

E

E, thermocouple type, 20
 Application, 23
 Chemical composition (Table), 26
 Electrical resistance (Table), 33
 Change of with temperature (Table), 32
 Emf versus temperature
 Graph, 34
 Tables, 174-179

E, thermocouple type (continued)
 Environmental limits (Table), 26
 E, thermocouple type
 Extension wires for (Table), 36
 Physical properties (Table), 30
 Power series expansion for, 218
 Seebeck coefficients (Table), 23, 29
 Cryogenic (Graph), 236
 Trade names for, list of, 25
 Upper temperature limits
 Graph, 22
 Table, 28
 Element, thermocouple, 62, 63
 Emf measurement, 97, 118
 Entropy, 3, 8
 Error, sources of, 30, 109
 Errors, statistical consideration of, 237
 Extension wires, thermocouple, 27
 Categories for, 30
 Color code for (Table), 68
 Errors arising from, 30
 Graph, 38
 Reasons for using, 29
 Extensions, copper (Illustration), 16, 17

F

Fabrication, thermocouple, 62
 Fixed point calibration, 124
 Fourier heat conduction, 6
 Fourier, Jean, 3
 Fourier's law, 11
 Freedom, degrees of, 239
 Freezing point calibration, 125
 Furnaces, calibration, 126

G

Galvanic error, 109
 Gold-cobalt thermoelements, 223
 Gold-iron thermoelements, 223

Gold-0.07 atomic-percent iron
thermoelements, 223
Seebeck coefficient (Graph), 236

H

Hardware, thermocouple, 62
Head, thermocouple connecting, 62
Illustration, 74
Heat transfer, 147
High-temperature compatibility, 58
Historical development,
thermoelectric, 3
Homogeneity, thermoelement, 119
Homogeneous metals, law of, 13

I

Ice point cell, 104
Automatic type, 106
Illustration, 105
Immersion error, 109
Inhomogeneity, thermoelement, 119
Installation effects, thermocouple,
143
Analysis of, 147
Insulation, thermoelement
Compacted ceramic, 82
Construction (Illustration), 82
Dimensions of (Graph), 83
Materials characteristics
(Table), 84
Hard ceramic, 66
Properties (Table), 70
Types of (Illustration), 69
Nonceramic, 63
Characteristics (Table), 67
Color code for (Table), 68
Intermediate metals, law of, 14
Intermediate temperatures, law of,
14
Illustration, 16
Iridium-alloy thermocouples, 39,
43, 45

Iridium-alloy thermocouples
(continued)
Characteristics (Tables), 43, 47
Emf versus temperature (Graphs),
42, 46
Extension wires for, 36
IPTS-68, 112
Fixed points for (Table), 114
Interpolation instruments for, 113
Secondary points for (Table), 116
Working standards for
High-temperature standards,
117
Liquid-in-glass thermometer,
117
Resistance thermometer, 116
Thermocouples, 117

J

J, thermocouple type, 20
Application, 22
Chemical composition (Table), 26
Electrical resistance (Table), 33
Change of with temperature
(Table), 32
Emf versus temperature
Graph, 34
Tables, 180-187
Environmental limits (Table), 26
Extension wires for (Table), 36
Physical properties (Table), 30
Power series expansion for, 218
Seebeck coefficients (Table),
23, 29
Trade names for, list of, 25
Upper temperature limits
Graphs, 22
Table, 28
Joule heating, 7
Joule, James, 3

K

K, thermocouple type, 20
Application, 24

- K, thermocouple type (continued)
 Chemical composition (Table), 26
 Electrical resistance (Table), 33
 Change of with temperature (Table), 32
 Emf versus temperature (Graph), 34
- K, thermocouple type Emf versus temperature (Tables), 188-195
- Environmental limits (Table), 26, 27
- Extension wires for (Table), 36
- Physical properties (Table), 30
- Power series expansion for, 219
- Seebeck coefficients (Table), 23, 29
- Trade names for, list of, 25
- Upper temperature limits
 Graphs, 22
 Table, 28
- Kelvin, Lord
 (see Thompson, William)
- Kelvin relations, 7

L

- Laboratory furnace, calibration in, 126
- Laws of thermoelectric circuits, 13
- Least squares fit, 134, 240
- Limits of error, thermocouple (Table), 164

M

- Matching error, thermocouple wire, 109
- Mean, precision of, 240
- Mean value of set of data, 238
- Measurement uncertainty, consideration of, 237

- Melting point calibration, 125
- Melting points, alloy (Table), 60
- Metal-sheathed thermocouples, 81
- Metals, law of homogeneous, 13
- Metals, law of intermediate, 14
 Illustration, 15
- Millivoltmeter, 97
- Molten metal bath, calibration in, 128
- Molybdenum-nickel thermocouples (see Nickel-molybdenum thermocouples)
- Moving surface probes, 152

N

- Nickel-chromium thermocouple types (see also Type K thermocouples), 49
- Characteristics (Table), 51
- "Chromel-Alumel," 52
- Comparative graph, 50
- "Geminol," 50
- Nickel-chromium-silicon versus nickel-silicon, 53
- "Thermo-Kanthal Special," 52
- "Tophel II-Nial II," 52
- Nickel-molybdenum types, 54
- Extension wires for, 56
- Graph of emf versus temperature, 55
- Physical data (Table), 56
- Nonstandard thermocouple types, 35

O

- Ohm, Georg, 3
- Ohm's law, 11
- Onsager, Lars, 12
- Onsager relations, 8
- Oven, constant temperature, 106

P

- Palladium-alloy thermocouples, 39
 - Characteristics (Table), 43
 - Thermal emf (Graph), 42
- Peltier coefficient, 5
 - Effect, 4
 - Heating and cooling, 4, 7
 - Voltage, 5
- Peltier, Jean, 3
- Platinel thermocouple, 46
 - Characteristics (Table), 49
 - Comparative graph, 48
- Platinum-alloy thermocouples
 - Annealing of, 117
 - Comparative graphs, 40, 42, 44, 48
 - Extension wires for (Table), 36
 - In comparison calibration, 126
 - Nonstandard types of, 39, 42, 45, 46
 - Characteristics (Tables), 41, 43, 45, 49
 - Standard types (*see* Types B, R, S)
- Potentiometer, 97, 98
 - Circuit for, 100
 - Precision type, 100
 - Laboratory, 100
 - Plant, 101
 - Portable, 101
 - Recording, 101
 - Semi-precision type, 101
- Power series expansion coefficients for thermoelectric voltages, 217-220
- Prandtl number, 146
- Precision of set of data, 239
- Probability plot, 244
 - Illustration, 245, 246
- Protecting tube, thermocouple
 - 62, 66
 - Assembly (Illustration), 74
 - Ceramic, 72

Protecting tube, thermocouple
(continued)

- Installation effects of, 147
- Metal, 69
- Metal ceramic, 73
- Selection guide (Table), 75-79

R

- R, thermocouple type, 20
 - Application, 24
 - Chemical composition (Table), 26
 - Electrical resistance (Table), 33
 - Change of with temperature (Table), 32
 - Emf versus temperature
 - Graph, 34
 - Tables, 196-204
 - Environmental limits (Table), 27
 - Extension wires for (Table), 36
 - Physical properties (Table), 30
 - Power series expansion for, 219
 - Seebeck coefficients (Table), 23, 29
 - Trade names for, list of, 25
 - Upper temperature limits (Table), 28
- Ramp change in temperature, response to, 144
 - Graph, 144
- Recalibration of used thermoelements, 130
- Recording potentiometer, 101
- Recovery, adiabatic, of moving gas, 145
- Reference junction, 103
 - Automatic ice point type, 106
 - Compensation for, 103
 - Constant temperature oven type, 106
 - Electrical compensation for, 107
 - Errors arising in, 109
 - Ice point cell type, 104
 - Illustration, 105

Reference junction (continued)
 Mechanically compensating type, 108
 Triple point cell type, 104
 Zone box type, 107
 Reference tables
 For cryogenic range, 223-235
 For standard types, 165-217
 List of standardized, 163
 Reference thermometer, 116
 Regression analysis, 245
 Regression line for set of data, 240
 Response time, thermocouple, 143
 Rhenium-tungsten thermocouples
 (*see* Tungsten-rhenium)
 Rhodium alloy thermocouples
 Characteristics (Table), 41, 47
 Comparative graphs for, 40, 46
 Nonstandard types, 39, 43, 45
 Standard types (*see* Types B, R, S)

S

S, thermocouple type, 20
 Application, 24
 Chemical composition (Table), 26
 Electrical resistance (Table), 33
 S, thermocouple type
 Change of resistance with temperature (Table), 32
 Emf versus temperature
 Graph, 34
 Tables, 205-213
 Environmental limits (Table), 27
 Extension wires for (Table), 36
 Physical properties (Table), 30
 Power series expansion for, 220
 Seebeck coefficients (Table), 23, 29
 Trade names for, list of, 25
 Upper temperature limits (Table), 28
 Scale, temperature, 112

Seebeck coefficient, 4, 103
 Seebeck effect, 3, 5, 7
 Seebeck, Thomas, 3
 Sheathed thermocouples, 81
 Applications, 94
 Compatibility of materials in, 85
 Table, 87
 Connections for (Illustration), 94
 Dimensions for
 Graph, 83
 Tables, 88
 Expansion, thermal, coefficients (Table), 84
 Exposed junctions for, 89
 Illustration, 93
 Fittings for (Illustration), 95
 Grounded junctions for, 89
 Illustration, 93
 Precautions in use of, 85
 Reduced-diameter junctions for, 93
 Illustration, 93
 Sheath material properties (Table), 86
 Sheaths for, 85
 Terminations for, 94
 Testing of, 89
 Table, 90-92
 Thermowells, installation in (Illustration), 95
 Ungrounded junctions for, 93
 Illustration, 93
 Wires for, 85
 "Single-wire" thermocouple, 150
 Specimen, calibration test, 137
 Standard cell, 102
 Standard thermocouple types, 20, 162
 Statistical analysis of measurements, 237
 Step change in temperature, response to, 143
 Graph, 144
 Stirred liquid baths, calibration in, 129

Surface probes, 151
 Analysis of errors in, 154
 Commercial types of, 156
 Errors in, 153
 For current-carrying surfaces, 153
 Minimizing errors in, 156
 Surface temperature measurement,
 148
 Installation methods for, 149

T

T, thermocouple type, 20
 Application, 20
 Chemical composition (Table), 26
 Electrical resistance (Table), 33
 Change of with temperature
 (Table), 32
 Emf versus temperature
 Graph, 34
 Tables, 214–217
 Environmental limits (Table), 26
 Extension wires for (Table), 36
 Physical properties (Table), 30
 Power series expansion for, 217
 Seebeck coefficients (Table),
 23, 29
 T, thermocouple type (continued)
 Trade names for, list of, 25
 Upper temperature limits
 Graph, 22
 Table, 28
 Temperatures, intermediate, law of,
 14
 Illustration, 16
 Terminology, 248
 Thermal expansion coefficients
 (Table), 84
 Thermal time constant, 143
 Thermocouple reference tables, list
 of, 163
 Smoothing of, 163
 Generation of, 220
 Thermocouple reference tables, list
 of (continued)
 Coefficients for generating,
 217–220
 Thermodynamics, laws of, 7
 Thermoelectric theory, 3
 Thermoelement designations and
 trade names, list of, 25
 Thermoelements, 62
 Illustration, 64
 Thermometer, reference, 116
 Thermowells, 71
 Installation effects of, 146
 Selection guide (Table), 75–79
 Types of (Illustration), 72
 Thompson (*see also* Kelvin), 3
 Thompson coefficient, 6
 Thompson effect, 6
 Thompson, William, 3
 Time constant, thermal, 143
 Triple point cell, 104
 Tube, protecting (*see* protecting
 tube)
 Two potentiometer calibration
 method, 127
 Tungsten-rhenium thermocouple
 types, 54
 Characteristics of (Table), 59
 Emf versus temperature (Graph),
 58
 Extension wires for (Table), 36
 Uncertainties in calibration of
 (Tables), 123, 124
 Types, thermocouple standard,
 20, 162

U

Uncertainties
 In calibration, 121
 In measurement, 237
 Uncertainty envelope, 134
 Plots of, 134, 136, 137
 Uncertainty of set of data, 239

Upper temperature limits (Table),
21

V

Variance of set of data, 239

Volta, Alessandro, 3

Z

Zener diode, 102

Zone box type reference junction,
107